

TEST REPORT

NUMBER : DELH23002635-H
DATE : 24TH JUNE, 2023



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APPLICANT: ALL TIME PLASTICS PVT. LTD.
PLOT NO. 377/1 (1&2) & 371/1(C), KACHIGAM CHAR RASTA,
BEHIND STONE QUARRY, DAMAN (U.T.) 396210

ATTN: ZARIR PATEL

SAMPLE DESCRIPTION: NYLON LADLE (ASSORTED)

DATE RECEIVED : 04TH MAR, 2023
TEST PERFORMANCE DATE : 04TH MAR, 2023 TO 11TH MAR, 2023
BUYER'S NAME : --
BUYING AGENT/ CONTACT : --
ORDER NO. : --
BAR CODE : 8902084013971
STYLE NO. : HSN CODE: 39241090
COLOR : BLACK & GREY
END USE : --
SEASON : --
COUNTRY OF ORIGIN : --
COUNTRY OF DESTINATION : --
MANUFACTURER'S NAME : ALL TIME PLASTICS PVT. LTD.

TESTS CONDUCTED:AS PER THE REQUEST BY THE APPLICANT.
TOTAL LEAD CONTENT, TOTAL CADMIUM CONTENT, BISPHENOL-A CONTENT, DISHWASHER SAFE TEST, OVERALL MIGRATION, SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS), HEAT RESISTANCE TEST
FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

CONCLUSION:

TESTED SAMPLE	TEST PARAMETERS / STANDARD	RESULT
SUBMITTED SAMPLE	TOTAL LEAD CONTENT (With Reference to Regulation (EC) No.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63)	M
	TOTAL CADMIUM CONTENT (With Reference to Regulation (EC) NO.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23)	M
	BISPHENOL-A CONTENT (By Solvent Extraction Followed By LC-MS/MS)	M
	DISHWASHER SAFE TEST (As Per Intertek In-House Test Method (M0001-V05))	M
	OVERALL MIGRATION As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)	M
	SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS) (As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.)	M
	HEAT RESISTANCE TEST (With reference to EN 12983-1)	M

NOTE: M = MEET REQUIREMENT F = DO NOT MEET REQUIREMENT
= NO SPECIFIED REQUIREMENT N/A = NOT APPLICABLE

Note:
1.Statement of conformity is based on the Simple acceptance rule without using measurement uncertainty.
2.Laboratory reports the final test results in test report. Any additional information, if required will be provided on request.



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AUTHORIZED BY
FOR INTERTEK INDIA PVT. LTD.

Kamal Sardhana

KAMAL SARDHANA
ASST. MANAGER - HARDLINE

Testing Remark: Black plastic test results have been incorporated from report no. DELH23002635-REV1 & Grey plastic test results have been incorporated from report no. DELH23002487 as per applicant's request.



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TEST CONDUCTED:

1. TOTAL LEAD CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63

Method: Analysis Was Performed By ICP-MS/AAS

Tested Component	Test Result (ppm)	Requirement
Submitted Sample	COMPLIES Grey plastic: <10 ppm Black plastic: <10 ppm	500 ppm

Detection Limit: 10 ppm

2. TOTAL CADMIUM CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23

Method: Analysis Was Performed By ICP-OES

Tested Component	Test Result (ppm)	Requirement
Submitted Sample	COMPLIES Grey plastic: <10 ppm Black plastic: <10 ppm	100 ppm

Detection Limit: 10 ppm

3. BISPHENOL-A CONTENT:

Method: By Solvent Extraction Followed By LC-MS/MS.

Tested Sample	Test Result (ppm) (1 & 2)	Requirement
Submitted Sample	COMPLIES Not Detected	Shall Not Contain Any Detectable Levels of Bisphenol-A (BPA)

Detection Limit: 0.1 ppm

Tested Item:

1. Grey plastic
2. Black plastic

4. DISHWASHER SAFE TEST:

Method: As Per Intertek In-House Test Method (M0001-V05)

Test Condition:

Selected Cycle: Normal
Cycle Duration: 120 Minutes
Temperature Condition: 60°C
Detergent Used: Cascade
No. Of cycles: 5 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	COMPLIES (No visual change observed)	Shall not show any chipping, cracking, glaze crazing or other visual change in appearance.



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5. OVERALL MIGRATION:

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)

Test Method: With Reference to EN 1186-1:2002 For Selection of Test Condition and Test Method.

Simulant Used	Test Condition	Test Results (mg/dm ²) (1 & 2)			Requirement (mg/dm ²)
		1 st Migration	2 nd Migration	3 rd Migration	
10% Ethanol	100°C for 4 Hours	< 5.0	< 5.0	< 5.0	10
3% Acetic Acid	100°C for 4 Hours	< 5.0	< 5.0	< 5.0	10
95% Ethanol	60°C for 4 Hours	< 5.0	< 5.0	< 5.0	10
Iso-Octane	60°C for 4 Hours	< 5.0	< 5.0	< 5.0	10

Tested Item:

1. Grey plastic
2. Black plastic

Note:

Result of 3rd migration < SML, and
Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.
Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)

6. SPECIFIC MIGRATION OF HEAVY METAL (19 ELEMENTS):

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.

Method: With Reference to 13130-1:2004, Analysis Was Performed by ICP-MS/OES.

Simulant Used: 3% Acetic Acid

Test Condition: 100°C for 4 Hours

Test Parameter	Test Result (mg/kg) (1 & 2)			Requirement (mg/kg)
	1 st Migration	2 nd Migration	3 rd Migration	
Barium (Ba)	<0.1	<0.1	<0.1	1.0
Aluminum (Al)	<0.1	<0.1	<0.1	1.0
Cobalt (Co)	<0.03	<0.03	<0.03	0.05
Nickel (Ni)	<0.01	<0.01	<0.01	0.02
Copper (Cu)	<1	<1	<1	5.0
Iron (Fe)	<5	<5	<5	48.0
Zinc (Zn)	<1.0	<1.0	<1.0	5.0
Manganese (Mn)	<0.1	<0.1	<0.1	0.6
Lithium (Li)	<0.1	<0.1	<0.1	0.6
Chromium (Cr)	<0.01	<0.01	<0.01	0.01
Antimony (Sb)	<0.01	<0.01	<0.01	0.04
Arsenic (As)	<0.010	<0.010	<0.010	0.01
Cadmium (Cd)	<0.002	<0.002	<0.002	0.002
Lead (Pb)	<0.01	<0.01	<0.01	0.01
Mercury (Hg)	<0.01	<0.01	<0.01	0.01
Europium (Eu)	<0.01	<0.01	<0.01	0.05 (Sum)
Gadolinium (Gd)	<0.01	<0.01	<0.01	
Lanthanum (La)	<0.01	<0.01	<0.01	
Terbium (Tb)	<0.01	<0.01	<0.01	

Tested Item:

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Note:

Result of 3rd migration < SML, and
Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.
Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)

7. HEAT RESISTANCE TEST:

Method: With reference to EN 12983-1: 2000

Test Condition: Temp. 150°C for 1 Hours

Tested Sample	Test Result (ppm)	Requirement
Submitted Sample	COMPLIES (No cracks & blisters observed on sample)	Product shall be free from cracks and blisters after completion of the test

END OF TEST REPORT

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