

**TEST REPORT**

NUMBER : DELH23002922-C  
DATE : 06<sup>TH</sup> APRIL, 2023



**TEST REPORT**

NUMBER : DELH23002922-C  
DATE : 06<sup>TH</sup> APRIL, 2023

**APPLICANT:** ALL TIME PLASTICS PVT. LTD.  
PLOT NO. 377/1 (1&2) & 371/1(C), KACHIGAM CHAR RASTA,  
BEHIND STONE QUARRY, DAMAN (U.T.) 396210

**ATTN:** ZARIR PATEL

**SAMPLE DESCRIPTION:** TWISTER CONTAINER 704R (950 ML) (ASSORTED)

DATE RECEIVED : 11<sup>TH</sup> MAR, 2023  
TEST PERFORMANCE DATE : 11<sup>TH</sup> MAR, 2023 TO 05<sup>TH</sup> APRIL, 2023  
BUYER'S NAME : --  
BUYING AGENT/ CONTACT : --  
ORDER NO. : --  
BAR CODE : 8902084086685  
STYLE NO. : HSN CODE: 39241090  
COLOR : NATURAL AND INDIGO  
END USE : --  
SEASON : --  
COUNTRY OF ORIGIN : --  
COUNTRY OF DESTINATION : --  
MANUFACTURER'S NAME : ALL TIME PLASTICS PVT. LTD.

**TESTS CONDUCTED:** AS PER THE REQUEST BY THE APPLICANT.  
**TOTAL LEAD CONTENT, TOTAL CADMIUM CONTENT, BISPHENOL-A CONTENT, DISHWASHER SAFE TEST, FREEZER SAFE TEST, MICROWAVE SAFE TEST, AIR LEAKAGE TEST, OVERALL MIGRATION, SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS)**  
FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

**CONCLUSION:**

TESTED SAMPLE	TEST PARAMETERS/STANDARD	RESULT
SUBMITTED SAMPLE	<b>TOTAL LEAD CONTENT</b> (With Reference to Regulation (EC) No.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63)	M
	<b>TOTAL CADMIUM CONTENT</b> (With Reference to Regulation (EC) NO.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23)	M
	<b>BISPHENOL-A CONTENT</b> (By Solvent Extraction Followed By LC-MS/MS)	M
	<b>DISHWASHER SAFE TEST</b> (As Per Intertek In-House Test Method (M0001-V05))	M
	<b>FREEZER SAFE TEST</b> (As Per Intertek In-House Test Method(M0004-V03))	M
	<b>MICROWAVE SAFE TEST</b> As Per Intertek In-House Test Method (M0002-V02)	M
	<b>AIR LEAKAGE TEST</b> (As per client's specification)	M
	<b>OVERALL MIGRATION</b> As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)	M
	<b>SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS)</b> (As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.)	M

NOTE: M = MEET REQUIREMENT F = DO NOT MEET REQUIREMENT  
# = NO SPECIFIED REQUIREMENT N/A = NOT APPLICABLE

**Note:**

- Statement of conformity is based on the Simple acceptance rule without using measurement uncertainty.
- Laboratory reports the final test results in test report. Any additional information, if required will be provided on request.



**TEST REPORT**

NUMBER : DELH23002922-C  
DATE : 06<sup>TH</sup> APRIL, 2023

AUTHORIZED BY  
FOR INTERTEK INDIA PVT. LTD.

*Kamal Sardhana*

KAMAL SARDHANA  
ASST. MANAGER - HARDLINE

**Testing Remark:** Test results have been incorporated from report no. DELH23002922 as per applicant's request



**TEST REPORT**

NUMBER : DELH23002922-C  
DATE : 06<sup>TH</sup> APRIL, 2023

**TEST CONDUCTED:**

**1. TOTAL LEAD CONTENT:**

**Test Regulation:** EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63

**Method:** Analysis Was Performed By ICP-MS/AAS

Tested Component	Test Result (ppm)	Requirement
Submitted Sample	<b>COMPLIES</b> Natural Plastic: <10 ppm Indigo Plastic: <10 ppm	500 ppm

Detection Limit: 10 ppm

**2. TOTAL CADMIUM CONTENT:**

**Test Regulation:** EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23

**Method:** Analysis Was Performed By ICP-OES

Tested Component	Test Result (ppm)	Requirement
Submitted Sample	<b>COMPLIES</b> Natural Plastic: <10 ppm Indigo Plastic: <10 ppm	100 ppm

Detection Limit: 10 ppm

**3. BISPHENOL-A CONTENT:**

**Method:** By Solvent Extraction Followed By LC-MS/MS.

Tested Sample	Test Result (ppm) (1 & 2)	Requirement
Submitted Sample	<b>COMPLIES</b> Not Detected	Shall Not Contain Any Detectable Levels of Bisphenol-A (BPA)

Detection Limit: 0.1 ppm

**Tested Item:**

1. Natural plastic
2. Indigo plastic

**4. DISHWASHER SAFE TEST:**

**Method:** As Per Intertek In-House Test Method (M0001-V05)

**Test Condition:**

Selected Cycle: Normal  
Cycle Duration: 120 Minutes  
Temperature Condition: 60°C  
Detergent Used: Cascade  
No. Of cycles: 05 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	<b>COMPLIES</b> (No visual change observed)	Shall not show any chipping, cracking, glaze crazing or other visual change in appearance.

**Tested Item:** Natural plastic



**TEST REPORT**

NUMBER : DELH23002922-C  
DATE : 06<sup>TH</sup> APRIL, 2023

**5. FREEZER SAFE TEST:**

**Method:** As Per Intertek In-House Test Method (M0004-V03)

**Test Condition:**

**Temperature of freezer:** -18°F

**Exposure period:** 24 Hours

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	<b>COMPLIES</b> (No discoloration, cracking, crazing, chipping, permanent deformation observed & No functionality loss observed)	No discoloration, cracking, crazing, chipping, permanent deformation, No functionality loss

**Tested Item:** Natural plastic

**6. MICROWAVE SAFE TEST:**

**Method:** As Per Intertek In-House Test Method (M0002-V02)

**No of cycles:** 06 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	(No any chipping, cracking, crazing or other change from the original state is rated as failure observed)	No any chipping, cracking, crazing or other change from the original state is rated as failure

**Tested Item:** Natural plastic

**7. AIR LEAKAGE TEST:**

**Method:** As per client's specification

Duration	Test Results		Client's Requirement
	A1	A2	
DAY- 0	107.032	108.043	X < 0.10% 100% Air-Tight
DAY- 1	108.048	109.057	
DAY- 2	109.071	110.061	
DAY- 3	110.032	111.027	0.10% ≤ x ≤ 0.60% Can be Air-Tight
DAY- 4	111.027	112.048	
DAY- 5	112.018	113.032	
<b>D5 – D0</b> <b>D0</b>	0.04%	0.04%	X > 0.60% Not Air Tight
<b>Rating</b>	100% Air-Tight	100% Air-Tight	--

**Tested Item:** Natural plastic

: A1-As received sample

: A2- After dishwashing



**TEST REPORT**

NUMBER : DELH23002922-C  
DATE : 06<sup>TH</sup> APRIL, 2023

**8. OVERALL MIGRATION:**

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)

**Test Method:** With Reference to EN 1186-1:2002 For Selection of Test Condition and Test Method.

Simulant Used	Test Condition	Test Results (mg/dm <sup>2</sup> ) (1 & 2)			Requirement (mg/dm <sup>2</sup> )
		1 <sup>st</sup> Migration	2 <sup>nd</sup> Migration	3 <sup>rd</sup> Migration	
10% Ethanol	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
3% Acetic Acid	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
95% Ethanol	60°C for 3.5 Hours	< 5.0	< 5.0	< 5.0	10
Iso-Octane	60°C for 1.5 Hours	< 5.0	< 5.0	< 5.0	10

**Tested Item:**

1. Natural plastic
2. Indigo plastic

**Note:**

Result of 3rd migration < SML, and

Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.

Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)



**TEST REPORT**

NUMBER : DELH23002922-C  
DATE : 06<sup>TH</sup> APRIL, 2023

**9. SPECIFIC MIGRATION OF HEAVY METAL (19 ELEMENTS):**

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.

**Method:** With Reference to 13130-1:2004, Analysis Was Performed by ICP-MS/OES.

**Simulant Used:** 3% Acetic Acid

**Test Condition:** 100°C for 2 Hours

Test Parameter	Test Result (mg/kg) (1 & 2)			Requirement (mg/kg)
	1 <sup>st</sup> Migration	2 <sup>nd</sup> Migration	3 <sup>rd</sup> Migration	
Barium (Ba)	<0.1	<0.1	<0.1	1.0
Aluminum (Al)	<0.1	<0.1	<0.1	1.0
Cobalt (Co)	<0.03	<0.03	<0.03	0.05
Nickel (Ni)	<0.01	<0.01	<0.01	0.02
Copper (Cu)	<1	<1	<1	5.0
Iron (Fe)	<5	<5	<5	48.0
Zinc (Zn)	<1.0	<1.0	<1.0	5.0
Manganese (Mn)	<0.1	<0.1	<0.1	0.6
Lithium (Li)	<0.1	<0.1	<0.1	0.6
Chromium (Cr)	<0.01	<0.01	<0.01	0.01
Antimony (Sb)	<0.01	<0.01	<0.01	0.04
Arsenic (As)	<0.010	<0.010	<0.010	0.01
Cadmium (Cd)	<0.002	<0.002	<0.002	0.002
Lead (Pb)	<0.01	<0.01	<0.01	0.01
Mercury (Hg)	<0.01	<0.01	<0.01	0.01
Europium (Eu)	<0.01	<0.01	<0.01	0.05 (Sum)
Gadolinium (Gd)	<0.01	<0.01	<0.01	
Lanthanum (La)	<0.01	<0.01	<0.01	
Terbium (Tb)	<0.01	<0.01	<0.01	

**Tested Item:**

- 1.Natural plastic
- 2.Indigo plastic

**Note:**

Result of 3rd migration < SML, and  
Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.  
Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)

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**# END OF TEST REPORT #**

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**TEST REPORT**

NUMBER : DELH23002923-C  
DATE : 06<sup>TH</sup> APRIL, 2023





**TEST REPORT**

NUMBER : DELH23002923-C  
DATE : 06<sup>TH</sup> APRIL, 2023

**APPLICANT:** ALL TIME PLASTICS PVT. LTD.  
PLOT NO. 377/1 (1&2) & 371/1(C), KACHIGAM CHAR RASTA,  
BEHIND STONE QUARRY, DAMAN (U.T.) 396210

**ATTN:** ZARIR PATEL

**SAMPLE DESCRIPTION:** TWISTER CONTAINER 704R (950 ML) (ASSORTED)

DATE RECEIVED : 11<sup>TH</sup> MAR, 2023  
TEST PERFORMANCE DATE : 11<sup>TH</sup> MAR, 2023 TO 05<sup>TH</sup> APRIL, 2023  
BUYER'S NAME : --  
BUYING AGENT/ CONTACT : --  
ORDER NO. : --  
BAR CODE : 8902084086685  
STYLE NO. : HSN CODE: 39241090  
COLOR : NATURAL AND MOONLIGHT  
END USE : --  
SEASON : --  
COUNTRY OF ORIGIN : --  
COUNTRY OF DESTINATION : --  
MANUFACTURER'S NAME : ALL TIME PLASTICS PVT. LTD.

**TESTS CONDUCTED:**AS PER THE REQUEST BY THE APPLICANT.  
**TOTAL LEAD CONTENT, TOTAL CADMIUM CONTENT, BISPHENOL-A CONTENT, DISHWASHER SAFE TEST, FREEZER SAFE TEST, MICROWAVE SAFE TEST, AIR LEAKAGE TEST, OVERALL MIGRATION, SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS)**  
FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

**CONCLUSION:**

TESTED SAMPLE	TEST PARAMETERS/STANDARD	RESULT
SUBMITTED SAMPLE	<b>TOTAL LEAD CONTENT</b> (With Reference to Regulation (EC) No.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63)	M
	<b>TOTAL CADMIUM CONTENT</b> (With Reference to Regulation (EC) NO.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23)	M
	<b>BISPHENOL-A CONTENT</b> (By Solvent Extraction Followed By LC-MS/MS)	M
	<b>DISHWASHER SAFE TEST</b> (As Per Intertek In-House Test Method (M0001-V05))	M
	<b>FREEZER SAFE TEST</b> (As Per Intertek In-House Test Method(M0004-V03))	M
	<b>MICROWAVE SAFE TEST</b> As Per Intertek In-House Test Method (M0002-V02)	M
	<b>AIR LEAKAGE TEST</b> (As per client's specification)	M
	<b>OVERALL MIGRATION</b> As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)	M
	<b>SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS)</b> (As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.)	M

NOTE: M = MEET REQUIREMENT F = DO NOT MEET REQUIREMENT  
# = NO SPECIFIED REQUIREMENT N/A = NOT APPLICABLE

**Note:**

- Statement of conformity is based on the Simple acceptance rule without using measurement uncertainty.
- Laboratory reports the final test results in test report. Any additional information, if required will be provided on request.



**TEST REPORT**

NUMBER : DELH23002923-C  
DATE : 06<sup>TH</sup> APRIL, 2023

AUTHORIZED BY  
FOR INTERTEK INDIA PVT. LTD.

*Kamal Sardhana*

KAMAL SARDHANA  
ASST. MANAGER - HARDLINE

**Testing Remark:** Test results have been incorporated from report no. DELH23002923 as per applicant's request



**TEST REPORT**

NUMBER : DELH23002923-C  
DATE : 06<sup>TH</sup> APRIL, 2023

**TEST CONDUCTED:**

**1. TOTAL LEAD CONTENT:**

**Test Regulation:** EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63

**Method:** Analysis Was Performed By ICP-MS/AAS

Tested Component	Test Result (ppm)	Requirement
Submitted Sample	<b>COMPLIES</b> Natural Plastic: <10 ppm Moonlight Plastic: <10 ppm	500 ppm

Detection Limit: 10 ppm

**2. TOTAL CADMIUM CONTENT:**

**Test Regulation:** EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23

**Method:** Analysis Was Performed By ICP-OES

Tested Component	Test Result (ppm)	Requirement
Submitted Sample	<b>COMPLIES</b> Natural Plastic: <10 ppm Moonlight Plastic: <10 ppm	100 ppm

Detection Limit: 10 ppm

**3. BISPHENOL-A CONTENT:**

**Method:** By Solvent Extraction Followed By LC-MS/MS.

Tested Sample	Test Result (ppm) (1 & 2)	Requirement
Submitted Sample	<b>COMPLIES</b> Not Detected	Shall Not Contain Any Detectable Levels of Bisphenol-A (BPA)

Detection Limit: 0.1 ppm

**Tested Item:**

1. Natural plastic
2. Moonlight plastic

**4. DISHWASHER SAFE TEST:**

**Method:** As Per Intertek In-House Test Method (M0001-V05)

**Test Condition:**

Selected Cycle: Normal  
Cycle Duration: 120 Minutes  
Temperature Condition: 60°C  
Detergent Used: Cascade  
No. Of cycles: 05 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	<b>COMPLIES</b> (No visual change observed)	Shall not show any chipping, cracking, glaze crazing or other visual change in appearance.

**Tested Item:** Natural plastic



**TEST REPORT**

NUMBER : DELH23002923-C  
DATE : 06<sup>TH</sup> APRIL, 2023

**5. FREEZER SAFE TEST:**

**Method:** As Per Intertek In-House Test Method (M0004-V03)

**Test Condition:**

**Temperature of freezer:** -18°F

**Exposure period:** 24 Hours

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	<b>COMPLIES</b> (No discoloration, cracking, crazing, chipping, permanent deformation observed & No functionality loss observed)	No discoloration, cracking, crazing, chipping, permanent deformation, No functionality loss

**Tested Item:** Natural plastic

**6. MICROWAVE SAFE TEST:**

**Method:** As Per Intertek In-House Test Method (M0002-V02)

**No of cycles:** 06 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	(No any chipping, cracking, crazing or other change from the original state is rated as failure observed)	No any chipping, cracking, crazing or other change from the original state is rated as failure

**Tested Item:** Natural plastic

**7. AIR LEAKAGE TEST:**

**Method:** As per client's specification

Duration	Test Results		Client's Requirement
	A1	A2	
DAY- 0	128.034	129.041	X < 0.10% 100% Air-Tight
DAY- 1	129.051	130.029	
DAY- 2	130.072	131.011	
DAY- 3	131.091	132.021	0.10% ≤ x ≤ 0.60% Can be Air-Tight
DAY- 4	132.191	133.011	
DAY- 5	133.111	134.026	
<b>D5 – D0</b> <b>D0</b>	0.03%	0.04%	X > 0.60% Not Air Tight
<b>Rating</b>	100% Air-Tight	100% Air-Tight	--

**Tested Item:** Natural plastic

- : A1-As received sample
- : A2- After dishwashing



**TEST REPORT**

NUMBER : DELH23002923-C  
DATE : 06<sup>TH</sup> APRIL, 2023

**8.OVERALL MIGRATION:**

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)

**Test Method:** With Reference to EN 1186-1:2002 For Selection of Test Condition and Test Method.

Simulant Used	Test Condition	Test Results (mg/dm <sup>2</sup> ) (1 & 2)			Requirement (mg/dm <sup>2</sup> )
		1 <sup>st</sup> Migration	2 <sup>nd</sup> Migration	3 <sup>rd</sup> Migration	
10% Ethanol	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
3% Acetic Acid	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
95% Ethanol	60°C for 3.5 Hours	< 5.0	< 5.0	< 5.0	10
Iso-Octane	60°C for 1.5 Hours	< 5.0	< 5.0	< 5.0	10

**Tested Item:**

- 1.Natural plastic
- 2.Moonlight plastic

**Note:**

Result of 3rd migration < SML, and  
Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.  
Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)



**TEST REPORT**

NUMBER : DELH23002923-C  
DATE : 06<sup>TH</sup> APRIL, 2023

**9. SPECIFIC MIGRATION OF HEAVY METAL (19 ELEMENTS):**

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.

**Method:** With Reference to 13130-1:2004, Analysis Was Performed by ICP-MS/OES.

**Simulant Used:** 3% Acetic Acid

**Test Condition:** 100°C for 2 Hours

Test Parameter	Test Result (mg/kg) (1 & 2)			Requirement (mg/kg)
	1 <sup>st</sup> Migration	2 <sup>nd</sup> Migration	3 <sup>rd</sup> Migration	
Barium (Ba)	<0.1	<0.1	<0.1	1.0
Aluminum (Al)	<0.1	<0.1	<0.1	1.0
Cobalt (Co)	<0.03	<0.03	<0.03	0.05
Nickel (Ni)	<0.01	<0.01	<0.01	0.02
Copper (Cu)	<1	<1	<1	5.0
Iron (Fe)	<5	<5	<5	48.0
Zinc (Zn)	<1.0	<1.0	<1.0	5.0
Manganese (Mn)	<0.1	<0.1	<0.1	0.6
Lithium (Li)	<0.1	<0.1	<0.1	0.6
Chromium (Cr)	<0.01	<0.01	<0.01	0.01
Antimony (Sb)	<0.01	<0.01	<0.01	0.04
Arsenic (As)	<0.010	<0.010	<0.010	0.01
Cadmium (Cd)	<0.002	<0.002	<0.002	0.002
Lead (Pb)	<0.01	<0.01	<0.01	0.01
Mercury (Hg)	<0.01	<0.01	<0.01	0.01
Europium (Eu)	<0.01	<0.01	<0.01	0.05 (Sum)
Gadolinium (Gd)	<0.01	<0.01	<0.01	
Lanthanum (La)	<0.01	<0.01	<0.01	
Terbium (Tb)	<0.01	<0.01	<0.01	

**Tested Item:**

- 1.Natural plastic
- 2.Moonlight plastic

**Note:**

Result of 3rd migration < SML, and  
Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.  
Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)

\*\*\*\*\*

**# END OF TEST REPORT #**

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**TEST REPORT**

NUMBER : DELH23002636-C  
DATE : 06<sup>TH</sup> APRIL, 2023



**TEST REPORT**

NUMBER : DELH23002636-C  
DATE : 06<sup>TH</sup> APRIL, 2023

**APPLICANT:** ALL TIME PLASTICS PVT. LTD.  
PLOT NO. 377/1 (1&2) & 371/1(C), KACHIGAM CHAR RASTA,  
BEHIND STONE QUARRY, DAMAN (U.T.) 396210

**ATTN:** ZARIR PATEL

**SAMPLE DESCRIPTION:** TWISTER CONTAINER 704R (950 ML) (ASSORTED)

DATE RECEIVED : 04<sup>TH</sup> MAR, 2023  
TEST PERFORMANCE DATE : 04<sup>TH</sup> MAR, 2023 TO 05<sup>TH</sup> APRIL, 2023  
BUYER'S NAME : --  
BUYING AGENT/ CONTACT : --  
ORDER NO. : --  
BAR CODE : 8902084086685  
STYLE NO. : HSN CODE: 39241090  
COLOR : BLUSH & NATURAL  
END USE : --  
SEASON : --  
COUNTRY OF ORIGIN : --  
COUNTRY OF DESTINATION : --  
MANUFACTURER'S NAME : ALL TIME PLASTICS PVT. LTD.

**TESTS CONDUCTED:**AS PER THE REQUEST BY THE APPLICANT.  
**TOTAL LEAD CONTENT, TOTAL CADMIUM CONTENT, BISPHENOL-A CONTENT, DISHWASHER SAFE TEST, FREEZER SAFE TEST, MICROWAVE SAFE TEST, AIR LEAKAGE TEST, OVERALL MIGRATION, SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS)**  
FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

**CONCLUSION:**

TESTED SAMPLE	TEST PARAMETERS/STANDARD	RESULT
SUBMITTED SAMPLE	<b>TOTAL LEAD CONTENT</b> (With Reference to Regulation (EC) No.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63)	M
	<b>TOTAL CADMIUM CONTENT</b> (With Reference to Regulation (EC) NO.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23)	M
	<b>BISPHENOL-A CONTENT</b> (By Solvent Extraction Followed By LC-MS/MS)	M
	<b>DISHWASHER SAFE TEST</b> (As Per Intertek In-House Test Method (M0001-V05))	M
	<b>FREEZER SAFE TEST</b> (As Per Intertek In-House Test Method(M0004-V03))	M
	<b>MICROWAVE SAFE TEST</b> As Per Intertek In-House Test Method (M0002-V02)	M
	<b>AIR LEAKAGE TEST</b> (As per client's specification)	M
	<b>OVERALL MIGRATION</b> As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)	M
	<b>SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS)</b> (As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.)	M

NOTE: M = MEET REQUIREMENT F = DO NOT MEET REQUIREMENT  
# = NO SPECIFIED REQUIREMENT N/A = NOT APPLICABLE

**Note:**

- Statement of conformity is based on the Simple acceptance rule without using measurement uncertainty.
- Laboratory reports the final test results in test report. Any additional information, if required will be provided on request.





**TEST REPORT**

NUMBER : DELH23002636-C  
DATE : 06<sup>TH</sup> APRIL, 2023

AUTHORIZED BY  
FOR INTERTEK INDIA PVT. LTD.

*Kamal Sardhana*

KAMAL SARDHANA  
ASST. MANAGER - HARDLINE

**Testing Remark:** Test results have been incorporated from report no. DELH23002636 as per applicant's request



**TEST REPORT**

NUMBER : DELH23002636-C  
DATE : 06<sup>TH</sup> APRIL, 2023

**TEST CONDUCTED:**

**1. TOTAL LEAD CONTENT:**

**Test Regulation:** EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63

**Method:** Analysis Was Performed By ICP-MS/AAS

Tested Component	Test Result (ppm)	Requirement
Submitted Sample	<b>COMPLIES</b> Natural Plastic: <10 ppm Blush Plastic: <10 ppm	500 ppm

Detection Limit: 10 ppm

**2. TOTAL CADMIUM CONTENT:**

**Test Regulation:** EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23

**Method:** Analysis Was Performed By ICP-OES

Tested Component	Test Result (ppm)	Requirement
Submitted Sample	<b>COMPLIES</b> Natural Plastic: <10 ppm Blush Plastic: <10 ppm	100 ppm

Detection Limit: 10 ppm

**3. BISPHENOL-A CONTENT:**

**Method:** By Solvent Extraction Followed By LC-MS/MS.

Tested Sample	Test Result (ppm) (1 & 2)	Requirement
Submitted Sample	<b>COMPLIES</b> Not Detected	Shall Not Contain Any Detectable Levels of Bisphenol-A (BPA)

Detection Limit: 0.1 ppm

**Tested Item:**

1. Natural plastic
2. Blush plastic

**4. DISHWASHER SAFE TEST:**

**Method:** As Per Intertek In-House Test Method (M0001-V05)

**Test Condition:**

Selected Cycle: Normal  
Cycle Duration: 120 Minutes  
Temperature Condition: 60°C  
Detergent Used: Cascade  
No. Of cycles: 05 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	<b>COMPLIES</b> (No visual change observed)	Shall not show any chipping, cracking, glaze crazing or other visual change in appearance.

**Tested Item:** Natural Container



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**5. FREEZER SAFE TEST:**

**Method:** As Per Intertek In-House Test Method (M0004-V03)

**Test Condition:**

**Temperature of freezer:** -18°F

**Exposure period:** 24 Hours

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	<b>COMPLIES</b> (No discoloration, cracking, crazing, chipping, permanent deformation observed & No functionality loss observed)	No discoloration, cracking, crazing, chipping, permanent deformation, No functionality loss

**Tested Item:** Natural Container

**6. MICROWAVE SAFE TEST:**

**Method:** As Per Intertek In-House Test Method (M0002-V02)

**No of cycles:** 06 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	<b>COMPLIES</b> (No any chipping, cracking, crazing or other change from the original state is rated as failure observed)	No any chipping, cracking, crazing or other change from the original state is rated as failure

**Tested Item:** Natural Container

**7. AIR LEAKAGE TEST:**

**Method:** As per client's specification

Duration	Test Results		Client's Requirement
	A1	A2	
DAY- 0	107.081	113.073	X < 0.10% 100% Air-Tight
DAY- 1	108.073	114.051	
DAY- 2	109.050	115.038	
DAY- 3	110.071	116.027	0.10% ≤ x ≤ 0.60% Can be Air-Tight
DAY- 4	111.039	117.033	
DAY- 5	112.061	118.048	
<b>D5 – D0</b> <b>D0</b>	0.04%	0.04%	X > 0.60% Not Air Tight
<b>Rating</b>	100% Air-Tight	100% Air-Tight	--

**Tested Item:** Natural Container

- : A1-As received sample
- : A2- After dishwashing



**TEST REPORT**

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**8. OVERALL MIGRATION:**

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)

**Test Method:** With Reference to EN 1186-1:2002 For Selection of Test Condition and Test Method.

Simulant Used	Test Condition	Test Results (mg/dm <sup>2</sup> ) (1 & 2)			Requirement (mg/dm <sup>2</sup> )
		1 <sup>st</sup> Migration	2 <sup>nd</sup> Migration	3 <sup>rd</sup> Migration	
10% Ethanol	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
3% Acetic Acid	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
95% Ethanol	60°C for 3.5 Hours	< 5.0	< 5.0	< 5.0	10
Iso-Octane	60°C for 1.5 Hours	< 5.0	< 5.0	< 5.0	10

**Tested Item:**

1. Natural plastic
2. Blush plastic

**Note:**

Result of 3rd migration < SML, and

Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.

Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)



**TEST REPORT**

NUMBER : DELH23002636-C  
DATE : 06<sup>TH</sup> APRIL, 2023

**9. SPECIFIC MIGRATION OF HEAVY METAL (19 ELEMENTS):**

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.

**Method:** With Reference to 13130-1:2004, Analysis Was Performed by ICP-MS/OES.

**Simulant Used:** 3% Acetic Acid

**Test Condition:** 100°C for 2 Hours

Test Parameter	Test Result (mg/kg) (1 & 2)			Requirement (mg/kg)
	1 <sup>st</sup> Migration	2 <sup>nd</sup> Migration	3 <sup>rd</sup> Migration	
Barium (Ba)	<0.1	<0.1	<0.1	1.0
Aluminum (Al)	<0.1	<0.1	<0.1	1.0
Cobalt (Co)	<0.03	<0.03	<0.03	0.05
Nickel (Ni)	<0.01	<0.01	<0.01	0.02
Copper (Cu)	<1	<1	<1	5.0
Iron (Fe)	<5	<5	<5	48.0
Zinc (Zn)	<1.0	<1.0	<1.0	5.0
Manganese (Mn)	<0.1	<0.1	<0.1	0.6
Lithium (Li)	<0.1	<0.1	<0.1	0.6
Chromium (Cr)	<0.01	<0.01	<0.01	0.01
Antimony (Sb)	<0.01	<0.01	<0.01	0.04
Arsenic (As)	<0.010	<0.010	<0.010	0.01
Cadmium (Cd)	<0.002	<0.002	<0.002	0.002
Lead (Pb)	<0.01	<0.01	<0.01	0.01
Mercury (Hg)	<0.01	<0.01	<0.01	0.01
Europium (Eu)	<0.01	<0.01	<0.01	0.05 (Sum)
Gadolinium (Gd)	<0.01	<0.01	<0.01	
Lanthanum (La)	<0.01	<0.01	<0.01	
Terbium (Tb)	<0.01	<0.01	<0.01	

**Tested Item:**

- 1.Natural plastic
- 2.Blush plastic

**Note:**

Result of 3rd migration < SML, and  
Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.  
Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)

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**# END OF TEST REPORT #**

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