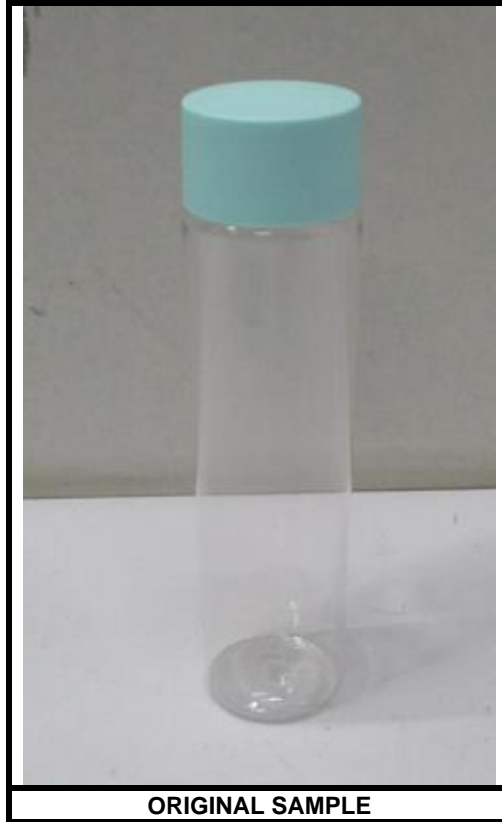


**TEST REPORT**

NUMBER : DELH23006576  
DATE : 26<sup>TH</sup> JUNE, 2023



## TEST REPORT

NUMBER : DELH23006576  
DATE : 26<sup>TH</sup> JUNE, 2023

**APPLICANT:** ALL TIME PLASTICS PVT. LTD.  
PLOT NO. 377/1 (1&2) & 371/1(C), KACHIGAM CHAR RASTA,  
BEHIND STONE QUARRY, DAMAN (U.T.) 396210

**ATTN:** ZARIR PATEL

**SAMPLE DESCRIPTION:** SLEEK BOTTLE (460 ML) (ASSORTED)

DATE RECEIVED : 15<sup>TH</sup> MAY, 2023  
TEST PERFORMANCE DATE : 15<sup>TH</sup> MAY, 2023 TO 25<sup>TH</sup> JUNE, 2023  
BUYER'S NAME : --  
BUYING AGENT/ CONTACT : --  
ORDER NO. : --  
BAR CODE : 8902084014589  
STYLE NO. : HSN CODE: 39233090  
COLOR : MINT  
END USE : WATER BOTTLE  
SEASON : --  
COUNTRY OF ORIGIN : --  
COUNTRY OF DESTINATION : --  
MANUFACTURER'S NAME : ALL TIME PLASTICS PVT. LTD.

**TESTS CONDUCTED:** AS PER THE REQUEST BY THE APPLICANT.  
**TOTAL LEAD CONTENT, TOTAL CADMIUM CONTENT, BISPHENOL-A CONTENT, DISHWASHER SAFE TEST, OVERALL MIGRATION, SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS), FREEZER SAFE TEST, LEAK PROOFNESS TEST**  
FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

### CONCLUSION:

TESTED SAMPLE	TEST PARAMETERS/STANDARD	RESULT
SUBMITTED SAMPLE	<b>TOTAL LEAD CONTENT</b> (With Reference to Regulation (EC) No.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63)	M
	<b>TOTAL CADMIUM CONTENT</b> (With Reference to Regulation (EC) NO.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23)	M
	<b>BISPHENOL-A CONTENT</b> (By Solvent Extraction Followed By LC-MS/MS)	M
	<b>DISHWASHER SAFE TEST</b> (As Per Intertek In-House Test Method (M0001-V05))	M
	<b>OVERALL MIGRATION</b> As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)	M
	<b>SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS)</b> (As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.)	M
	<b>FREEZER SAFE TEST</b> (As Per Intertek In-House Test Method(M0004-V03))	M
	<b>LEAK PROOFNESS TEST</b> (As per client's specification)	#

NOTE: M = MEET REQUIREMENT  
# = NO SPECIFIED REQUIREMENT

F = DO NOT MEET REQUIREMENT  
N/A = NOT APPLICABLE

#### Note:

- Statement of conformity is based on the Simple acceptance rule without using measurement uncertainty.
- Laboratory reports the final test results in test report. Any additional information, if required will be provided on request.



**TEST REPORT**

NUMBER : DELH23006576  
DATE : 26<sup>TH</sup> JUNE, 2023

AUTHORIZED BY  
FOR INTERTEK INDIA PVT. LTD.

*Kamal Sardhana*

KAMAL SARDHANA  
ASST. MANAGER - HARDLINE



**TEST REPORT**

NUMBER : DELH23006576  
DATE : 26<sup>TH</sup> JUNE, 2023

**TEST CONDUCTED:**

**1.TOTAL LEAD CONTENT:**

**Test Regulation:** EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63

**Method:** Analysis Was Performed By ICP-MS/AAS

Tested Component	Test Result (ppm)	Requirement
Submitted Sample	<b>COMPLIES</b> Mint plastic: <10 ppm. Natural plastic: <10 ppm	500 ppm

Detection Limit: 10 ppm

**2.TOTAL CADMIUM CONTENT:**

**Test Regulation:** EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23

**Method:** Analysis Was Performed By ICP-OES

Tested Component	Test Result (ppm)	Requirement
Submitted Sample	<b>COMPLIES</b> Mint plastic: <10 ppm. Natural plastic: <10 ppm	100 ppm

Detection Limit: 10 ppm

**3.BISPHENOL-A CONTENT:**

**Method:** By Solvent Extraction Followed By LC-MS/MS.

Tested Sample	Test Result (ppm) (1 & 2)	Requirement
Submitted Sample	<b>COMPLIES</b> Not Detected	Shall Not Contain Any Detectable Levels of Bisphenol-A (BPA)

Detection Limit: 0.1 ppm

**Tested Item:**

- 1.Mint plastic
- 2.Natural plastic

**4.DISHWASHER SAFE TEST:**

**Method:** As Per Intertek In-House Test Method (M0001-V05)

**Test Condition:**

Selected Cycle: Normal  
Cycle Duration: 120 Minutes  
Temperature Condition: 60°C  
Detergent Used: Cascade  
No. Of cycles: 10 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	<b>COMPLIES</b> (No visual change observed)	Shall not show any chipping, cracking, glaze crazing or other visual change in appearance.

**Note:** Sample was subcontracted and tested in Intertek's approved laboratory.



## TEST REPORT

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### 5.OVERALL MIGRATION:

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)

**Test Method:** With Reference to EN 1186-1:2002 For Selection of Test Condition and Test Method.

Simulant Used	Test Condition	Test Results (mg/dm <sup>2</sup> ) (1 & 2)			Requirement (mg/dm <sup>2</sup> )
		1 <sup>st</sup> Migration	2 <sup>nd</sup> Migration	3 <sup>rd</sup> Migration	
50% Ethanol	40°C for 10 Days	< 5.0	< 5.0	< 5.0	10
3% Acetic Acid	40°C for 10 Days	< 5.0	< 5.0	< 5.0	10

### Tested Item:

- Mint plastic
- Natural plastic

### Note:

Result of 3rd migration < SML, and  
Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.  
Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)

### 6.SPECIFIC MIGRATION OF HEAVY METAL (19 ELEMENTS):

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.

**Method:** With Reference to 13130-1:2004, Analysis Was Performed by ICP-MS/OES.

**Simulant Used:** 3% Acetic Acid

**Test Condition:** 40°C for 24 Hours

Test Parameter	Test Result (mg/kg)			Requirement (mg/kg)
	1 <sup>st</sup> Migration	2 <sup>nd</sup> Migration	3 <sup>rd</sup> Migration	
Barium (Ba)	<0.1	<0.1	<0.1	1.0
Aluminum (Al)	<0.1	<0.1	<0.1	1.0
Cobalt (Co)	<0.03	<0.03	<0.03	0.05
Nickel (Ni)	<0.01	<0.01	<0.01	0.02
Copper (Cu)	<1	<1	<1	5.0
Iron (Fe)	<5	<5	<5	48.0
Zinc (Zn)	<1.0	<1.0	<1.0	5.0
Manganese (Mn)	<0.1	<0.1	<0.1	0.6
Lithium (Li)	<0.1	<0.1	<0.1	0.6
Chromium (Cr)	<0.01	<0.01	<0.01	0.01
Antimony (Sb)	<0.01	<0.01	<0.01	0.04
Arsenic (As)	<0.010	<0.010	<0.010	0.01
Cadmium (Cd)	<0.002	<0.002	<0.002	0.002
Lead (Pb)	<0.01	<0.01	<0.01	0.01
Mercury (Hg)	<0.01	<0.01	<0.01	0.01
Europium (Eu)	<0.01	<0.01	<0.01	0.05 (Sum)
Gadolinium (Gd)	<0.01	<0.01	<0.01	
Lanthanum (La)	<0.01	<0.01	<0.01	
Terbium (Tb)	<0.01	<0.01	<0.01	

### Tested Item:

- Mint plastic
- Natural plastic

### Note:

Result of 3rd migration < SML, and  
Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.  
Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)



**TEST REPORT**

NUMBER : DELH23006576  
DATE : 26<sup>TH</sup> JUNE, 2023

**7. FREEZER SAFE TEST:**

**Method:** As Per Intertek In-House Test Method(M0004-V03)

**Test Condition:**

**Temperature of freezer:** -18°C

**Exposure period:** 24 Hours

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	<b>COMPLIES</b> (No discoloration, cracking, crazing, chipping, permanent deformation observed & No functionality loss observed)	No discoloration, cracking, crazing, chipping, permanent deformation, No functionality loss

**8. LEAK PROOFNESS TEST:**

**Method:** As per client's specification with Reference to Intertek In-House Test Method

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	(No leakage observed on sample)	/

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**# END OF TEST REPORT #**

*This report is made solely based on your instructions and/or information and materials supplied by you. It is not intended to be a recommendation for any course of action. Intertek does not accept a duty of care or any other responsibility to any person other than the Client in respect of this report and only accepts liability to the Client insofar as is expressly contained in the terms and conditions governing Intertek's provision of services to you. Intertek makes no warranties or representations either express or implied with respect to this report save as provided for in those terms and conditions. We have aimed to conduct the Review on a diligent and careful basis, and we do not accept any liability to you for any loss arising out of or in connection with this report, in contract, tort, by statute or otherwise, except in the event of our gross negligence or willful misconduct.*

