

# **TEST REPORT**

NUMBER : DELH23002923-N DATE : 06<sup>TH</sup> APRIL, 2023





APPLICANT: ALL TIME PLASTICS PVT. LTD.

PLOT NO. 377/1 (1&2) & 371/1(C), KACHIGAM CHAR RASTA,

BEHIND STONE QUARRY, DAMAN (U.T.) 396210

ATTN: ZARIR PATEL

SAMPLE DESCRIPTION: STORE FRESH CONTAINER 350H (350 ML)

DATE RECEIVED : 11<sup>TH</sup> MAR, 2023

TEST PERFORMANCE DATE : 11<sup>TH</sup> MAR, 2023 TO 05<sup>TH</sup> APRIL, 2023

BUYER'S NAME : --BUYING AGENT/ CONTACT : --ORDER NO. : --

BAR CODE : 8902084016347 STYLE NO. : HSN CODE: 39241090 COLOR : NATURAL AND MOONLIGHT

END USE : -SEASON : -COUNTRY OF ORIGIN : -COUNTRY OF DESTINATION : --

MANUFACTURER'S NAME : ALL TIME PLASTICS PVT. LTD.

TESTS CONDUCTED: AS PER THE REQUEST BY THE APPLICANT.

TOTAL LEAD CONTENT, TOTAL CADMIUM CONTENT, BISPHENOL-A CONTENT, DISHWASHER SAFE TEST, FREEZER SAFE TEST, MICROWAVE SAFE TEST, AIR LEAKAGE TEST, OVERALL MIGRATION, SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS), VOLATILE ORGANIC MATTER (VOM),

LEAK PROOFNESS TEST

FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

## **CONCLUSION:**

TESTED SAMPLE	TEST PARAMETERS/STANDARD		
	TOTAL LEAD CONTENT (With Reference to Regulation (EC) No.1907/2006 (REACH) And Its Amendments, Annex	М	
	XVII, Entry 63)		
	TOTAL CADMIUM CONTENT		
	(With Reference to Regulation (EC) NO.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23)	M	
	BISPHENOL-A CONTENT	М	
,	(By Solvent Extraction Followed By LC-MS/MS)		
	DISHWASHER SAFE TEST	М	
	(As Per Intertek In-House Test Method (M0001-V05)) FREEZER SAFE TEST		
	(As Per Intertek In-House Test Method(M0004-V03))	М	
	MICROWAVE SAFE TEST		
SUBMITTED SAMPLE	As Per Intertek In-House Test Method (M0002-V02)	М	
	AIR LEAKAGE TEST	М	
	(As per client's specification)	IVI	
	OVERALL MIGRATION		
	As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU	М	
	2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)  SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS)		
	(As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU	М	
	2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.)	.,,	
	VOLATILE ORGANIC MATTER (VOM)	М	
	(With Reference To (EC) No 1935/2004)	IVI	
	LEAK PROOFNESS TEST	#	
	(As per client's specification)	π	

NOTE: M = MEET REQUIREMENT F = DO NOT MEET REQUIREMENT

# = NO SPECIFIED REQUIREMENT N/A = NOT APPLICABLE

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#### Note:

1.Statement of conformity is based on the Simple acceptance rule without using measurement uncertainty.

2.Laboratory reports the final test results in test report. Any additional information, if required will be provided on request.

**AUTHORIZED BY** 

FOR INTERTEK INDIA PVT. LTD.

KAMAL SARDHANA

ASST. MANAGER - HARDLINE

Testing Remark: Test results have been incorporated from report no. DELH23002923, Air Leakage, Volatile Organic Matter (VOM)

 $\&\ Leak\ Proofness\ test\ results\ have\ been\ incorporated\ from\ report\ no.\ DELH23002637-REV1\ as\ per\ applicant's$ 

request.



## **TEST CONDUCTED:**

## 1.TOTAL LEAD CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63

Method: Analysis Was Performed By ICP-MS/AAS

	one med by fer men the	
Tested Component	Test Result (ppm)	Requirement
	COMPLIES	
Submitted Sample	Natural Plastic: <10 ppm	500 ppm
	Moonlight Plastic: <10 ppm	

Detection Limit: 10 ppm

### 2.TOTAL CADMIUM CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23

Method: Analysis Was Performed By ICP-OES

Tested Component	Test Result (ppm)	Requirement
	COMPLIES	
Submitted Sample	Natural Plastic: <10 ppm	100 ppm
	Moonlight Plastic: <10 ppm	

Detection Limit: 10 ppm

## 3.BISPHENOL-A CONTENT:

Method: By Solvent Extraction Followed By LC-MS/MS.

Tested Sample	Test Result (ppm) (1 & 2)	Requirement
Culturalities Communic	COMPLIES	Shall Not Contain Any Detectable Levels of
Submitted Sample	Not Detected	Bisphenol-A (BPA)

Detection Limit: 0.1 ppm

### **Tested Item:**

1.Natural plastic

2.Moonlight plastic

## 4. DISHWASHER SAFE TEST:

Method: As Per Intertek In-House Test Method (M0001-V05)

**Test Condition**;

Selected Cycle: Normal Cycle Duration: 120 Minutes Temperature Condition: 60°C Detergent Used: Cascade No. Of cycles: 05 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	COMPLIES	Shall not show any chipping, cracking, glaze crazing
Submitted Sample	(No visual change observed)	or other visual change in appearance.

**Tested Item:** Natural plastic





## **5.FREEZER SAFE TEST:**

Method: As Per Intertek In-House Test Method (M0004-V03)

**Test Condition:** 

Temperature of freezer: -18°F Exposure period: 24 Hours

Exposure period. 24 Hours		
Tested Sample	Test Results / Observation	Requirement
	COMPLIES	No discoloration, cracking, crazing,
Submitted Sample	(No discoloration, cracking, crazing, chipping, permanent	chipping, permanent deformation,
	deformation observed & No functionality loss observed)	No functionality loss

**Tested Item:** Natural plastic

## 6.MICROWAVE SAFE TEST:

Method: As Per Intertek In-House Test Method (M0002-V02)

No of cycles: 06 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	(No any chipping, cracking, crazing or other change from the original state is rated as failure observed)	No any chipping, cracking, crazing or other change from the original state is rated as failure

**Tested Item:** Natural plastic

# 7.AIR LEAKAGE TEST:

Method: As per client's specification

Duration	Test Results		Client's Requirement
Duration	A1	A2	Chefit's Requirement
DAY- 0	289.037	290.048	
DAY- 1	290.058	291.057	X < 0.10%
DAY- 2	291.041	292.032	100% Air-Tight
DAY- 3	292.048	293.071	0.10% ≤ x ≤0.60%
DAY- 4	293.066	294.063	Can be Air-Tight
DAY- 5	294.059	295.051	
<u>D5 – D0</u> D0	0.02%	0.02%	X > 0.60% Not Air Tight
<u>Rating</u>	100% Air-Tight	100% Air-Tight	

**Tested Item:** Natural plastic

A1-As received sample A2- After dishwashing





## 8.OVERALL MIGRATION:

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)

Test Method: With Reference to EN 1186-1:2002 For Selection of Test Condition and Test Method.

Simulant Used	Test Condition	Test Results (mg/dm²) (1 & 2)		Requirement (mg/dm²)	
		1st Migration	2 <sup>nd</sup> Migration	3 <sup>rd</sup> Migration	,
10% Ethanol	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
3% Acetic Acid	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
95% Ethanol	60°C for 3.5 Hours	< 5.0	< 5.0	< 5.0	10
Iso-Octane	60°C for 1.5 Hours	< 5.0	< 5.0	< 5.0	10

### Tested Item:

1.Natural plastic

2.Moonlight plastic

#### Note:

Result of 3rd migration < SML, and

Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.

Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)





## 9. SPECIFIC MIGRATION OF HEAVY METAL (19 ELEMENTS):

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.

Method: With Reference to 13130-1:2004, Analysis Was Performed by ICP-MS/OES.

Simulant Used: 3% Acetic Acid Test Condition: 100°C for 2 Hours

Test Parameter		Test Result (mg/kg) (1 & 2)		
	1 <sup>st</sup> Migration	2 <sup>nd</sup> Migration	3 <sup>rd</sup> Migration	
Barium (Ba)	<0.1	<0.1	<0.1	1.0
Aluminum (Al)	<0.1	<0.1	<0.1	1.0
Cobalt (Co)	<0.03	<0.03	<0.03	0.05
Nickel (Ni)	<0.01	<0.01	<0.01	0.02
Copper (Cu)	<1	<1	<1	5.0
Iron (Fe)	<5	<5	<5	48.0
Zinc (Zn)	<1.0	<1.0	<1.0	5.0
Manganese (Mn)	<0.1	<0.1	<0.1	0.6
Lithium (Li)	<0.1	<0.1	<0.1	0.6
Chromium (Cr)	<0.01	<0.01	<0.01	0.01
Antimony (Sb)	<0.01	<0.01	<0.01	0.04
Arsenic (As)	<0.010	<0.010	<0.010	0.01
Cadmium (Cd)	<0.002	<0.002	<0.002	0.002
Lead (Pb)	<0.01	<0.01	<0.01	0.01
Mercury (Hg)	<0.01	<0.01	<0.01	0.01
Europium (Eu)	<0.01	<0.01	<0.01	
Gadolinium (Gd)	<0.01	<0.01	<0.01	
Lanthanum (La)	<0.01	<0.01	<0.01	0.05 (Sum)
Terbium (Tb)	<0.01	<0.01	<0.01	

### **Tested Item:**

- 1.Natural plastic
- 2.Moonlight plastic

### Note:

Result of 3rd migration < SML, and

Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.

Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)

## 10. VOLATILE ORGANIC MATTER (VOM):

With Reference To (EC) No 1935/2004.

**Method:** In House Test Method **Test Condition:** 200°C for 4 Hours

Tested Sample	Test Result (%)	Requirement (%)
Submitted Sample	0.45	<0.5

**Tested Item:** Silicone Gasket





## 11.LEAK PROOFNESS TEST:

Method: As per client's specification

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	(No any leakage observed)	1

### # END OF TEST REPORT #

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# **TEST REPORT**

NUMBER : DELH23002636-N DATE : 06<sup>TH</sup> APRIL, 2023







APPLICANT: ALL TIME PLASTICS PVT. LTD.

PLOT NO. 377/1 (1&2) & 371/1(C), KACHIGAM CHAR RASTA,

BEHIND STONE QUARRY, DAMAN (U.T.) 396210

ATTN: ZARIR PATEL

SAMPLE DESCRIPTION: STORE FRESH CONTAINER 350H (350 ML)

DATE RECEIVED : 04<sup>TH</sup> MAR, 2023

TEST PERFORMANCE DATE : 04<sup>TH</sup> MAR, 2023 TO 05<sup>TH</sup> APRIL, 2023

BUYER'S NAME : -BUYING AGENT/ CONTACT : -ORDER NO. : --

BAR CODE : 8902084016347 STYLE NO. : HSN CODE: 39241090 COLOR : BLUSH & NATURAL

END USE : -SEASON : -COUNTRY OF ORIGIN : -COUNTRY OF DESTINATION : --

MANUFACTURER'S NAME : ALL TIME PLASTICS PVT. LTD.

TESTS CONDUCTED: AS PER THE REQUEST BY THE APPLICANT.

TOTAL LEAD CONTENT, TOTAL CADMIUM CONTENT, BISPHENOL-A CONTENT, DISHWASHER SAFE TEST, FREEZER SAFE TEST, MICROWAVE SAFE TEST, AIR LEAKAGE TEST, OVERALL MIGRATION, SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS), VOLATILE ORGANIC MATTER (VOM), LEAK PROOFNESS TEST

FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

## **CONCLUSION:**

TESTED SAMPLE	TEST PARAMETERS/STANDARD		
	TOTAL LEAD CONTENT (With Reference to Regulation (EC) No.1907/2006 (REACH) And Its Amendments, Annex	М	
	XVII, Entry 63)		
	TOTAL CADMIUM CONTENT  (With Reference to Regulation (EC) NO.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23)	М	
	BISPHENOL-A CONTENT	М	
	(By Solvent Extraction Followed By LC-MS/MS)	141	
	DISHWASHER SAFE TEST	М	
	(As Per Intertek In-House Test Method (M0001-V05))  FREEZER SAFE TEST		
	(As Per Intertek In-House Test Method(M0004-V03))	M	
	MICROWAVE SAFE TEST		
SUBMITTED SAMPLE	As Per Intertek In-House Test Method (M0002-V02)	М	
	AIR LEAKAGE TEST	М	
	(As per client's specification)	IVI	
	OVERALL MIGRATION		
	As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU	М	
	2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)		
	SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS)	М	
	(As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.)	IVI	
	VOLATILE ORGANIC MATTER (VOM)		
	(With Reference To (EC) No 1935/2004)	М	
	LEAK PROOFNESS TEST	ш	
	(As per client's specification)	#	

NOTE: M = MEET REQUIREMENT F = DO NOT MEET REQUIREMENT

# = NO SPECIFIED REQUIREMENT N/A = NOT APPLICABLE

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#### Note:

1.Statement of conformity is based on the Simple acceptance rule without using measurement uncertainty.

2.Laboratory reports the final test results in test report. Any additional information, if required will be provided on request.

**AUTHORIZED BY** 

FOR INTERTEK INDIA PVT. LTD.

KAMAL SARDHANA

ASST. MANAGER - HARDLINE

Testing Remark: Test results have been incorporated from report no. DELH23002636, Air Leakage, Volatile Organic Matter (VOM)

& Leak Proofness test results have been incorporated from report no. DELH23002637-REV1 as per applicant's request.



Tel: 0124-4503400,



## **TEST CONDUCTED:**

## 1.TOTAL LEAD CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63

Method: Analysis Was Performed By ICP-MS/AAS

Tested Component	Test Result (ppm)	Requirement
	COMPLIES	
Submitted Sample	Natural Plastic: <10 ppm	500 ppm
	Blush Plastic: <10 ppm	

Detection Limit: 10 ppm

## 2.TOTAL CADMIUM CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23

Method: Analysis Was Performed By ICP-OES

Tested Component	Test Result (ppm)	Requirement
	COMPLIES	
Submitted Sample	Natural Plastic: <10 ppm	100 ppm
	Blush Plastic: <10 ppm	

Detection Limit: 10 ppm

## 3.BISPHENOL-A CONTENT:

Method: By Solvent Extraction Followed By LC-MS/MS.

Tested Sample	Test Result (ppm) (1 & 2)	Requirement
Culturalities Communic	COMPLIES	Shall Not Contain Any Detectable Levels of
Submitted Sample	Not Detected	Bisphenol-A (BPA)

Detection Limit: 0.1 ppm

### **Tested Item:**

1.Natural plastic 2.Blush plastic

## 4. DISHWASHER SAFE TEST:

Method: As Per Intertek In-House Test Method (M0001-V05)

**Test Condition**;

Selected Cycle: Normal Cycle Duration: 120 Minutes Temperature Condition: 60°C Detergent Used: Cascade No. Of cycles: 05 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	COMPLIES	Shall not show any chipping, cracking, glaze crazing
Submitted Sample	(No visual change observed)	or other visual change in appearance.

**Tested Item:** Natural Container





## **5.FREEZER SAFE TEST:**

Method: As Per Intertek In-House Test Method (M0004-V03)

**Test Condition:** 

Temperature of freezer: -18°F Exposure period: 24 Hours

Tested Sample	Test Results / Observation	Requirement
	COMPLIES	No discoloration, cracking, crazing,
Submitted Sample	(No discoloration, cracking, crazing, chipping, permanent	chipping, permanent deformation,
	deformation observed & No functionality loss observed)	No functionality loss

**Tested Item:** Natural Container

## 6.MICROWAVE SAFE TEST:

Method: As Per Intertek In-House Test Method (M0002-V02)

No of cycles: 06 Cycles

Tested Sample	Test Results / Observation	Requirement
	COMPLIES	
Submitted Sample	(No any chipping, cracking, crazing or	No any chipping, cracking, crazing or other change
Oubmitted Gample	other change from the original state is	from the original state is rated as failure
	rated as failure observed)	

**Tested Item:** Natural Container

## 7.AIR LEAKAGE TEST:

Method: As per client's specification

Duration	Test Re	esults	Client's Beguirement
Duration	A1	A2	Client's Requirement
DAY- 0	289.037	290.048	
DAY- 1	290.058	291.057	X < 0.10%
DAY- 2	291.041	292.032	100% Air-Tight
DAY- 3	292.048	293.071	0.10% ≤ x ≤0.60%
DAY- 4	293.066	294.063	Can be Air-Tight
DAY- 5	294.059	295.051	
<u>D5 – D0</u> D0	0.02%	0.02%	X > 0.60% Not Air Tight
<u>Rating</u>	100% Air-Tight	100% Air-Tight	

<u>Tested Item:</u> Natural Container

A1-As received sample A2- After dishwashing





### **8.OVERALL MIGRATION:**

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)

Test Method: With Reference to EN 1186-1:2002 For Selection of Test Condition and Test Method.

Simulant Hand Toot Condition		Т	est Results (mg/dm	l <sup>2</sup> )	De avrino me ant (me a (day 2)
Simulant Used	Test Condition	(1 & 2)  1st Migration 2nd Migration 3rd Migration		Requirement (mg/dm²)	
10% Ethanol	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
3% Acetic Acid	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
95% Ethanol	60°C for 3.5 Hours	< 5.0	< 5.0	< 5.0	10
Iso-Octane	60°C for 1.5 Hours	< 5.0	< 5.0	< 5.0	10

# Tested Item:

1.Natural plastic

2.Blush plastic

## Note:

Result of 3rd migration < SML, and

Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.

Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)





## 9.SPECIFIC MIGRATION OF HEAVY METAL (19 ELEMENTS):

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.

Method: With Reference to 13130-1:2004, Analysis Was Performed by ICP-MS/OES.

Simulant Used: 3% Acetic Acid Test Condition: 100°C for 2 Hours

Test Parameter		Test Result (mg/kg) (1 & 2)		
	1 <sup>st</sup> Migration	2 <sup>nd</sup> Migration	3 <sup>rd</sup> Migration	
Barium (Ba)	<0.1	<0.1	<0.1	1.0
Aluminum (Al)	<0.1	<0.1	<0.1	1.0
Cobalt (Co)	<0.03	<0.03	<0.03	0.05
Nickel (Ni)	<0.01	<0.01	<0.01	0.02
Copper (Cu)	<1	<1	<1	5.0
Iron (Fe)	<5	<5	<5	48.0
Zinc (Zn)	<1.0	<1.0	<1.0	5.0
Manganese (Mn)	<0.1	<0.1	<0.1	0.6
Lithium (Li)	<0.1	<0.1	<0.1	0.6
Chromium (Cr)	<0.01	<0.01	<0.01	0.01
Antimony (Sb)	<0.01	<0.01	<0.01	0.04
Arsenic (As)	<0.010	<0.010	<0.010	0.01
Cadmium (Cd)	<0.002	<0.002	<0.002	0.002
Lead (Pb)	<0.01	<0.01	<0.01	0.01
Mercury (Hg)	<0.01	<0.01	<0.01	0.01
Europium (Eu)	<0.01	<0.01	<0.01	
Gadolinium (Gd)	<0.01	<0.01	<0.01	
Lanthanum (La)	<0.01	<0.01	<0.01	0.05 (Sum)
Terbium (Tb)	<0.01	<0.01	<0.01	

## **Tested Item:**

1.Natural plastic

2.Blush plastic

### Note:

Result of 3rd migration < SML, and

Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.

Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)

## 10. VOLATILE ORGANIC MATTER (VOM):

With Reference To (EC) No 1935/2004.

Method: In House Test Method Test Condition: 200°C for 4 Hours

Tested Sample	Test Result (%)	Requirement (%)
Submitted Sample	0.45	<0.5

**Tested Item:** Silicone Gasket





## 11.LEAK PROOFNESS TEST:

Method: As per client's specification

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	(No any leakage observed)	1

## # END OF TEST REPORT #

This report is made solely based on your instructions and/or information and materials supplied by you. It is not intended to be a recommendation for any course of action. Intertek does not accept a duty of care or any other responsibility to any person other than the Client in respect of this report and only accepts liability to the Client insofar as is expressly contained in the terms and conditions governing Intertek's provision of services to you. Intertek makes no warranties or representations either express or implied with respect to this report save as provided for in those terms and conditions. We have aimed to conduct the Review on a diligent and careful basis, and we do not accept any liability to you for any loss arising out of or in connection with this report, in contract, tort, by statute or otherwise, except in the event of our gross negligence or willful misconduct.

(n)