

TEST REPORT

NUMBER : DELH23002923-T
DATE : 06TH APRIL, 2023



TEST REPORT

NUMBER : DELH23002923-T
DATE : 06TH APRIL, 2023

APPLICANT: ALL TIME PLASTICS PVT. LTD.
PLOT NO. 377/1 (1&2) & 371/1(C), KACHIGAM CHAR RASTA,
BEHIND STONE QUARRY, DAMAN (U.T.) 396210

ATTN: ZARIR PATEL

SAMPLE DESCRIPTION: POLKA CONTAINER (412 X 2) (2000 ML) (2 PC SET)

DATE RECEIVED : 11TH MAR, 2023
TEST PERFORMANCE DATE : 11TH MAR, 2023 TO 05TH APRIL, 2023
BUYER'S NAME : --
BUYING AGENT/ CONTACT : --
ORDER NO. : --
BAR CODE : 8902084042049
STYLE NO. : HSN CODE: 39241090
COLOR : NATURAL AND MOONLIGHT
END USE : --
SEASON : --
COUNTRY OF ORIGIN : --
COUNTRY OF DESTINATION : --
MANUFACTURER'S NAME : ALL TIME PLASTICS PVT. LTD.

TESTS CONDUCTED: AS PER THE REQUEST BY THE APPLICANT.
TOTAL LEAD CONTENT, TOTAL CADMIUM CONTENT, BISPHENOL-A CONTENT, DISHWASHER SAFE TEST, FREEZER SAFE TEST, MICROWAVE SAFE TEST, AIR LEAKAGE TEST, OVERALL MIGRATION, SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS)
FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

CONCLUSION:

TESTED SAMPLE	TEST PARAMETERS/STANDARD	RESULT
SUBMITTED SAMPLE	TOTAL LEAD CONTENT (With Reference to Regulation (EC) No.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63)	M
	TOTAL CADMIUM CONTENT (With Reference to Regulation (EC) NO.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23)	M
	BISPHENOL-A CONTENT (By Solvent Extraction Followed By LC-MS/MS)	M
	DISHWASHER SAFE TEST (As Per Intertek In-House Test Method (M0001-V05))	M
	FREEZER SAFE TEST (As Per Intertek In-House Test Method(M0004-V03))	M
	MICROWAVE SAFE TEST As Per Intertek In-House Test Method (M0002-V02)	M
	AIR LEAKAGE TEST (As per client's specification)	M
	OVERALL MIGRATION As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)	M
	SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS) (As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.)	M

NOTE: M = MEET REQUIREMENT F = DO NOT MEET REQUIREMENT
= NO SPECIFIED REQUIREMENT N/A = NOT APPLICABLE

Note:

- Statement of conformity is based on the Simple acceptance rule without using measurement uncertainty.
- Laboratory reports the final test results in test report. Any additional information, if required will be provided on request.



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AUTHORIZED BY
FOR INTERTEK INDIA PVT. LTD.

Kamal Sardhana

KAMAL SARDHANA
ASST. MANAGER - HARDLINE

Testing Remark: Test results have been incorporated from report no. DELH23002923 as per applicant's request.



TEST REPORT

NUMBER : DELH23002923-T
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TEST CONDUCTED:

1. TOTAL LEAD CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63

Method: Analysis Was Performed By ICP-MS/AAS

Tested Component	Test Result (ppm)	Requirement
Submitted Sample	COMPLIES Natural Plastic: <10 ppm Moonlight Plastic: <10 ppm	500 ppm

Detection Limit: 10 ppm

2. TOTAL CADMIUM CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23

Method: Analysis Was Performed By ICP-OES

Tested Component	Test Result (ppm)	Requirement
Submitted Sample	COMPLIES Natural Plastic: <10 ppm Moonlight Plastic: <10 ppm	100 ppm

Detection Limit: 10 ppm

3. BISPHENOL-A CONTENT:

Method: By Solvent Extraction Followed By LC-MS/MS.

Tested Sample	Test Result (ppm) (1 & 2)	Requirement
Submitted Sample	COMPLIES Not Detected	Shall Not Contain Any Detectable Levels of Bisphenol-A (BPA)

Detection Limit: 0.1 ppm

Tested Item:

1. Natural plastic
2. Moonlight plastic

4. DISHWASHER SAFE TEST:

Method: As Per Intertek In-House Test Method (M0001-V05)

Test Condition:

Selected Cycle: Normal
Cycle Duration: 120 Minutes
Temperature Condition: 60°C
Detergent Used: Cascade
No. Of cycles: 05 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	COMPLIES (No visual change observed)	Shall not show any chipping, cracking, glaze crazing or other visual change in appearance.

Tested Item: Natural plastic



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5. FREEZER SAFE TEST:

Method: As Per Intertek In-House Test Method (M0004-V03)

Test Condition:

Temperature of freezer: -18°F

Exposure period: 24 Hours

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	COMPLIES (No discoloration, cracking, crazing, chipping, permanent deformation observed & No functionality loss observed)	No discoloration, cracking, crazing, chipping, permanent deformation, No functionality loss

Tested Item: Natural plastic

6. MICROWAVE SAFE TEST:

Method: As Per Intertek In-House Test Method (M0002-V02)

No of cycles: 06 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	(No any chipping, cracking, crazing or other change from the original state is rated as failure observed)	No any chipping, cracking, crazing or other change from the original state is rated as failure

Tested Item: Natural plastic

7. AIR LEAKAGE TEST:

Method: As per client's specification

Duration	Test Results		Client's Requirement
	A1	A2	
DAY- 0	128.034	129.041	X < 0.10% 100% Air-Tight
DAY- 1	129.051	130.029	
DAY- 2	130.072	131.011	
DAY- 3	131.091	132.021	0.10% ≤ x ≤ 0.60% Can be Air-Tight
DAY- 4	132.191	133.011	
DAY- 5	133.111	134.026	
D5 – D0 D0	0.03%	0.04%	X > 0.60% Not Air Tight
Rating	100% Air-Tight	100% Air-Tight	--

Tested Item: Natural plastic

- : A1-As received sample
- : A2- After dishwashing



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8.OVERALL MIGRATION:

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)

Test Method: With Reference to EN 1186-1:2002 For Selection of Test Condition and Test Method.

Simulant Used	Test Condition	Test Results (mg/dm ²) (1 & 2)			Requirement (mg/dm ²)
		1 st Migration	2 nd Migration	3 rd Migration	
10% Ethanol	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
3% Acetic Acid	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
95% Ethanol	60°C for 3.5 Hours	< 5.0	< 5.0	< 5.0	10
Iso-Octane	60°C for 1.5 Hours	< 5.0	< 5.0	< 5.0	10

Tested Item:

- 1.Natural plastic
- 2.Moonlight plastic

Note:

Result of 3rd migration < SML, and
Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.
Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)



TEST REPORT

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9. SPECIFIC MIGRATION OF HEAVY METAL (19 ELEMENTS):

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.

Method: With Reference to 13130-1:2004, Analysis Was Performed by ICP-MS/OES.

Simulant Used: 3% Acetic Acid

Test Condition: 100°C for 2 Hours

Test Parameter	Test Result (mg/kg) (1 & 2)			Requirement (mg/kg)
	1 st Migration	2 nd Migration	3 rd Migration	
Barium (Ba)	<0.1	<0.1	<0.1	1.0
Aluminum (Al)	<0.1	<0.1	<0.1	1.0
Cobalt (Co)	<0.03	<0.03	<0.03	0.05
Nickel (Ni)	<0.01	<0.01	<0.01	0.02
Copper (Cu)	<1	<1	<1	5.0
Iron (Fe)	<5	<5	<5	48.0
Zinc (Zn)	<1.0	<1.0	<1.0	5.0
Manganese (Mn)	<0.1	<0.1	<0.1	0.6
Lithium (Li)	<0.1	<0.1	<0.1	0.6
Chromium (Cr)	<0.01	<0.01	<0.01	0.01
Antimony (Sb)	<0.01	<0.01	<0.01	0.04
Arsenic (As)	<0.010	<0.010	<0.010	0.01
Cadmium (Cd)	<0.002	<0.002	<0.002	0.002
Lead (Pb)	<0.01	<0.01	<0.01	0.01
Mercury (Hg)	<0.01	<0.01	<0.01	0.01
Europium (Eu)	<0.01	<0.01	<0.01	0.05 (Sum)
Gadolinium (Gd)	<0.01	<0.01	<0.01	
Lanthanum (La)	<0.01	<0.01	<0.01	
Terbium (Tb)	<0.01	<0.01	<0.01	

Tested Item:

- 1.Natural plastic
- 2.Moonlight plastic

Note:

Result of 3rd migration < SML, and
Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.
Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)

END OF TEST REPORT

This report is made solely based on your instructions and/or information and materials supplied by you. It is not intended to be a recommendation for any course of action. Intertek does not accept a duty of care or any other responsibility to any person other than the Client in respect of this report and only accepts liability to the Client insofar as is expressly contained in the terms and conditions governing Intertek's provision of services to you. Intertek makes no warranties or representations either express or implied with respect to this report save as provided for in those terms and conditions. We have aimed to conduct the Review on a diligent and careful basis, and we do not accept any liability to you for any loss arising out of or in connection with this report, in contract, tort, by statute or otherwise, except in the event of our gross negligence or willful misconduct.



TEST REPORT

NUMBER : DELH23002636-T
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TEST REPORT

NUMBER : DELH23002636-T
DATE : 06TH APRIL, 2023

APPLICANT: ALL TIME PLASTICS PVT. LTD.
PLOT NO. 377/1 (1&2) & 371/1(C), KACHIGAM CHAR RASTA,
BEHIND STONE QUARRY, DAMAN (U.T.) 396210

ATTN: ZARIR PATEL

SAMPLE DESCRIPTION: POLKA CONTAINER (412 X 2) (2000 ML) (2 PC SET)

DATE RECEIVED : 04TH MAR, 2023
TEST PERFORMANCE DATE : 04TH MAR, 2023 TO 05TH APRIL, 2023
BUYER'S NAME : --
BUYING AGENT/ CONTACT : --
ORDER NO. : --
BAR CODE : 8902084042049
STYLE NO. : HSN CODE: 39241090
COLOR : BLUSH & NATURAL
END USE : --
SEASON : --
COUNTRY OF ORIGIN : --
COUNTRY OF DESTINATION : --
MANUFACTURER'S NAME : ALL TIME PLASTICS PVT. LTD.

TESTS CONDUCTED:AS PER THE REQUEST BY THE APPLICANT.
TOTAL LEAD CONTENT, TOTAL CADMIUM CONTENT, BISPHENOL-A CONTENT, DISHWASHER SAFE TEST, FREEZER SAFE TEST, MICROWAVE SAFE TEST, AIR LEAKAGE TEST, OVERALL MIGRATION, SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS)
FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

CONCLUSION:

TESTED SAMPLE	TEST PARAMETERS/STANDARD	RESULT
SUBMITTED SAMPLE	TOTAL LEAD CONTENT (With Reference to Regulation (EC) No.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63)	M
	TOTAL CADMIUM CONTENT (With Reference to Regulation (EC) NO.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23)	M
	BISPHENOL-A CONTENT (By Solvent Extraction Followed By LC-MS/MS)	M
	DISHWASHER SAFE TEST (As Per Intertek In-House Test Method (M0001-V05))	M
	FREEZER SAFE TEST (As Per Intertek In-House Test Method(M0004-V03))	M
	MICROWAVE SAFE TEST As Per Intertek In-House Test Method (M0002-V02)	M
	AIR LEAKAGE TEST (As per client's specification)	M
	OVERALL MIGRATION As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)	M
	SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS) (As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.)	M

NOTE: M = MEET REQUIREMENT F = DO NOT MEET REQUIREMENT
= NO SPECIFIED REQUIREMENT N/A = NOT APPLICABLE

Note:

- Statement of conformity is based on the Simple acceptance rule without using measurement uncertainty.
- Laboratory reports the final test results in test report. Any additional information, if required will be provided on request.



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AUTHORIZED BY
FOR INTERTEK INDIA PVT. LTD.

Kamal Sardhana

KAMAL SARDHANA
ASST. MANAGER - HARDLINE

Testing Remark: Test results have been incorporated from report no. DELH23002636 as per applicant's request.



TEST REPORT

NUMBER : DELH23002636-T
DATE : 06TH APRIL, 2023

TEST CONDUCTED:

1. TOTAL LEAD CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63

Method: Analysis Was Performed By ICP-MS/AAS

Tested Component	Test Result (ppm)	Requirement
Submitted Sample	COMPLIES Natural Plastic: <10 ppm Blush Plastic: <10 ppm	500 ppm

Detection Limit: 10 ppm

2. TOTAL CADMIUM CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23

Method: Analysis Was Performed By ICP-OES

Tested Component	Test Result (ppm)	Requirement
Submitted Sample	COMPLIES Natural Plastic: <10 ppm Blush Plastic: <10 ppm	100 ppm

Detection Limit: 10 ppm

3. BISPHENOL-A CONTENT:

Method: By Solvent Extraction Followed By LC-MS/MS.

Tested Sample	Test Result (ppm) (1 & 2)	Requirement
Submitted Sample	COMPLIES Not Detected	Shall Not Contain Any Detectable Levels of Bisphenol-A (BPA)

Detection Limit: 0.1 ppm

Tested Item:

1. Natural plastic
2. Blush plastic

4. DISHWASHER SAFE TEST:

Method: As Per Intertek In-House Test Method (M0001-V05)

Test Condition:

Selected Cycle: Normal
Cycle Duration: 120 Minutes
Temperature Condition: 60°C
Detergent Used: Cascade
No. Of cycles: 05 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	COMPLIES (No visual change observed)	Shall not show any chipping, cracking, glaze crazing or other visual change in appearance.

Tested Item: Natural Container



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5. FREEZER SAFE TEST:

Method: As Per Intertek In-House Test Method (M0004-V03)

Test Condition:

Temperature of freezer: -18°F

Exposure period: 24 Hours

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	COMPLIES (No discoloration, cracking, crazing, chipping, permanent deformation observed & No functionality loss observed)	No discoloration, cracking, crazing, chipping, permanent deformation, No functionality loss

Tested Item: Natural Container

6. MICROWAVE SAFE TEST:

Method: As Per Intertek In-House Test Method (M0002-V02)

No of cycles: 06 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	COMPLIES (No any chipping, cracking, crazing or other change from the original state is rated as failure observed)	No any chipping, cracking, crazing or other change from the original state is rated as failure

Tested Item: Natural Container

7. AIR LEAKAGE TEST:

Method: As per client's specification

Duration	Test Results		Client's Requirement
	A1	A2	
DAY- 0	289.037	290.048	X < 0.10% 100% Air-Tight
DAY- 1	290.058	291.057	
DAY- 2	291.041	292.032	
DAY- 3	292.048	293.071	
DAY- 4	293.066	294.063	
DAY- 5	294.059	295.051	0.10% ≤ x ≤ 0.60% Can be Air-Tight
D5 – D0 D0	0.02%	0.02%	X > 0.60% Not Air Tight
Rating	100% Air-Tight	100% Air-Tight	--

Tested Item: Natural Container

- : A1-As received sample
- : A2- After dishwashing



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8.OVERALL MIGRATION:

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)

Test Method: With Reference to EN 1186-1:2002 For Selection of Test Condition and Test Method.

Simulant Used	Test Condition	Test Results (mg/dm ²) (1 & 2)			Requirement (mg/dm ²)
		1 st Migration	2 nd Migration	3 rd Migration	
10% Ethanol	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
3% Acetic Acid	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
95% Ethanol	60°C for 3.5 Hours	< 5.0	< 5.0	< 5.0	10
Iso-Octane	60°C for 1.5 Hours	< 5.0	< 5.0	< 5.0	10

Tested Item:

- 1.Natural plastic
- 2.Blush plastic

Note:

Result of 3rd migration < SML, and

Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.

Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)



TEST REPORT

NUMBER : DELH23002636-T
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9. SPECIFIC MIGRATION OF HEAVY METAL (19 ELEMENTS):

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.

Method: With Reference to 13130-1:2004, Analysis Was Performed by ICP-MS/OES.

Simulant Used: 3% Acetic Acid

Test Condition: 100°C for 2 Hours

Test Parameter	Test Result (mg/kg) (1 & 2)			Requirement (mg/kg)
	1 st Migration	2 nd Migration	3 rd Migration	
Barium (Ba)	<0.1	<0.1	<0.1	1.0
Aluminum (Al)	<0.1	<0.1	<0.1	1.0
Cobalt (Co)	<0.03	<0.03	<0.03	0.05
Nickel (Ni)	<0.01	<0.01	<0.01	0.02
Copper (Cu)	<1	<1	<1	5.0
Iron (Fe)	<5	<5	<5	48.0
Zinc (Zn)	<1.0	<1.0	<1.0	5.0
Manganese (Mn)	<0.1	<0.1	<0.1	0.6
Lithium (Li)	<0.1	<0.1	<0.1	0.6
Chromium (Cr)	<0.01	<0.01	<0.01	0.01
Antimony (Sb)	<0.01	<0.01	<0.01	0.04
Arsenic (As)	<0.010	<0.010	<0.010	0.01
Cadmium (Cd)	<0.002	<0.002	<0.002	0.002
Lead (Pb)	<0.01	<0.01	<0.01	0.01
Mercury (Hg)	<0.01	<0.01	<0.01	0.01
Europium (Eu)	<0.01	<0.01	<0.01	0.05 (Sum)
Gadolinium (Gd)	<0.01	<0.01	<0.01	
Lanthanum (La)	<0.01	<0.01	<0.01	
Terbium (Tb)	<0.01	<0.01	<0.01	

Tested Item:

- 1.Natural plastic
- 2.Blush plastic

Note:

Result of 3rd migration < SML, and
Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.
Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)

END OF TEST REPORT

This report is made solely based on your instructions and/or information and materials supplied by you. It is not intended to be a recommendation for any course of action. Intertek does not accept a duty of care or any other responsibility to any person other than the Client in respect of this report and only accepts liability to the Client insofar as is expressly contained in the terms and conditions governing Intertek's provision of services to you. Intertek makes no warranties or representations either express or implied with respect to this report save as provided for in those terms and conditions. We have aimed to conduct the Review on a diligent and careful basis, and we do not accept any liability to you for any loss arising out of or in connection with this report, in contract, tort, by statute or otherwise, except in the event of our gross negligence or willful misconduct.



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AUTHORIZED BY
FOR INTERTEK INDIA PVT. LTD.

Kamal Sardhana

KAMAL SARDHANA
ASST. MANAGER - HARDLINE

Testing Remark: Test results have been incorporated from report no. DELH23002922 as per applicant's request



TEST REPORT

NUMBER : DELH23002922-O
DATE : 06TH APRIL, 2023

TEST CONDUCTED:

1. TOTAL LEAD CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63

Method: Analysis Was Performed By ICP-MS/AAS

Tested Component	Test Result (ppm)	Requirement
Submitted Sample	COMPLIES Natural Plastic: <10 ppm Indigo Plastic: <10 ppm	500 ppm

Detection Limit: 10 ppm

2. TOTAL CADMIUM CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23

Method: Analysis Was Performed By ICP-OES

Tested Component	Test Result (ppm)	Requirement
Submitted Sample	COMPLIES Natural Plastic: <10 ppm Indigo Plastic: <10 ppm	100 ppm

Detection Limit: 10 ppm

3. BISPHENOL-A CONTENT:

Method: By Solvent Extraction Followed By LC-MS/MS.

Tested Sample	Test Result (ppm) (1 & 2)	Requirement
Submitted Sample	COMPLIES Not Detected	Shall Not Contain Any Detectable Levels of Bisphenol-A (BPA)

Detection Limit: 0.1 ppm

Tested Item:

1. Natural plastic
2. Indigo plastic

4. DISHWASHER SAFE TEST:

Method: As Per Intertek In-House Test Method (M0001-V05)

Test Condition:

Selected Cycle: Normal
Cycle Duration: 120 Minutes
Temperature Condition: 60°C
Detergent Used: Cascade
No. Of cycles: 05 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	COMPLIES (No visual change observed)	Shall not show any chipping, cracking, glaze crazing or other visual change in appearance.

Tested Item: Natural plastic



TEST REPORT

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DATE : 06TH APRIL, 2023

5. FREEZER SAFE TEST:

Method: As Per Intertek In-House Test Method (M0004-V03)

Test Condition:

Temperature of freezer: -18°F

Exposure period: 24 Hours

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	COMPLIES (No discoloration, cracking, crazing, chipping, permanent deformation observed & No functionality loss observed)	No discoloration, cracking, crazing, chipping, permanent deformation, No functionality loss

Tested Item: Natural plastic

6. MICROWAVE SAFE TEST:

Method: As Per Intertek In-House Test Method (M0002-V02)

No of cycles: 06 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	(No any chipping, cracking, crazing or other change from the original state is rated as failure observed)	No any chipping, cracking, crazing or other change from the original state is rated as failure

Tested Item: Natural plastic

7. AIR LEAKAGE TEST:

Method: As per client's specification

Duration	Test Results		Client's Requirement
	A1	A2	
DAY- 0	107.032	108.043	X < 0.10% 100% Air-Tight
DAY- 1	108.048	109.057	
DAY- 2	109.071	110.061	
DAY- 3	110.032	111.027	
DAY- 4	111.027	112.048	
DAY- 5	112.018	113.032	0.10% ≤ x ≤ 0.60% Can be Air-Tight
D5 – D0 D0	0.04%	0.04%	X > 0.60% Not Air Tight
Rating	100% Air-Tight	100% Air-Tight	--

Tested Item: Natural plastic

: A1-As received sample

: A2- After dishwashing



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NUMBER : DELH23002922-O
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8. OVERALL MIGRATION:

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)

Test Method: With Reference to EN 1186-1:2002 For Selection of Test Condition and Test Method.

Simulant Used	Test Condition	Test Results (mg/dm ²) (1 & 2)			Requirement (mg/dm ²)
		1 st Migration	2 nd Migration	3 rd Migration	
10% Ethanol	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
3% Acetic Acid	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
95% Ethanol	60°C for 3.5 Hours	< 5.0	< 5.0	< 5.0	10
Iso-Octane	60°C for 1.5 Hours	< 5.0	< 5.0	< 5.0	10

Tested Item:

1. Natural plastic
2. Indigo plastic

Note:

Result of 3rd migration < SML, and

Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.

Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)



TEST REPORT

NUMBER : DELH23002922-O
DATE : 06TH APRIL, 2023

9. SPECIFIC MIGRATION OF HEAVY METAL (19 ELEMENTS):

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.

Method: With Reference to 13130-1:2004, Analysis Was Performed by ICP-MS/OES.

Simulant Used: 3% Acetic Acid

Test Condition: 100°C for 2 Hours

Test Parameter	Test Result (mg/kg) (1 & 2)			Requirement (mg/kg)
	1 st Migration	2 nd Migration	3 rd Migration	
Barium (Ba)	<0.1	<0.1	<0.1	1.0
Aluminum (Al)	<0.1	<0.1	<0.1	1.0
Cobalt (Co)	<0.03	<0.03	<0.03	0.05
Nickel (Ni)	<0.01	<0.01	<0.01	0.02
Copper (Cu)	<1	<1	<1	5.0
Iron (Fe)	<5	<5	<5	48.0
Zinc (Zn)	<1.0	<1.0	<1.0	5.0
Manganese (Mn)	<0.1	<0.1	<0.1	0.6
Lithium (Li)	<0.1	<0.1	<0.1	0.6
Chromium (Cr)	<0.01	<0.01	<0.01	0.01
Antimony (Sb)	<0.01	<0.01	<0.01	0.04
Arsenic (As)	<0.010	<0.010	<0.010	0.01
Cadmium (Cd)	<0.002	<0.002	<0.002	0.002
Lead (Pb)	<0.01	<0.01	<0.01	0.01
Mercury (Hg)	<0.01	<0.01	<0.01	0.01
Europium (Eu)	<0.01	<0.01	<0.01	0.05 (Sum)
Gadolinium (Gd)	<0.01	<0.01	<0.01	
Lanthanum (La)	<0.01	<0.01	<0.01	
Terbium (Tb)	<0.01	<0.01	<0.01	

Tested Item:

- 1.Natural plastic
- 2.Indigo plastic

Note:

Result of 3rd migration < SML, and
Result of 1st migration ≥ 2nd migration ≥ 3rd migration after consideration of result uncertainty.
Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)

END OF TEST REPORT

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