

TEST REPORT



ORIGINAL SAMPLE

TEST REPORT

APPLICANT: ALL TIME PLASTICS PVT.LTD.
PLOT NO. 377/1/1&2), KACHIGAM, CHAR RASTA, DAMAN - 396210

ATTN: ZARIR PATEL

SAMPLE DESCRIPTION : Snack Box With Inner Container 800ML Capacity

DATE RECEIVED : 25TH JULY, 2021

BUYER'S NAME : --

BUYING AGENT/ CONTACT : --

ITEM CODE : 401632-84

HSN CODE : 39241090

BARCODE : 8902084016323

COLOR : MOONLIGHT

END USE : --

COUNTRY OF ORIGIN : --

COUNTRY OF DESTINATION : --

MANUFACTURER'S NAME : ALL TIME PLASTICS PVT. LTD.

TESTS CONDUCTED: AS PER THE REQUEST BY THE APPLICANT. FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

CONCLUSION:

TESTED SAMPLE	STANDARD	RESULT
SUBMITTED SAMPLE	TOTAL LEAD CONTENT (WITH REFERENE TO REGULATION (EC) NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63)	M
	TOTAL CADMIUM CONTENT (AS PER EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23)	M
	BISPHENOL-A CONTENT TEST (BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)	M
	OVERALL MIGRATION (IS 9845)	M
	SPECIFIC MIGRATION OF HEAVY METALS (IS 9845)	M
	COLOUR MIGRATION TEST: (AS PER TEST METHOD: IS 9845)	M
	DISHWASHER SAFE TEST (AS PER IN-HOUSE TEST METHOD)	M
	MICROWAVE SAFE TEST (IN-HOUSE TEST METHOD)	M
	FREEZER SAFE TEST (IN-HOUSE TEST METHOD)	M
	AIR TIGHT TEST (IN-HOUSE TEST METHOD)	M
	LEAKAGE TEST (IN-HOUSE TEST METHOD)	M



NUMBER : DELH21013330- J

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DATE : 28TH SEP, 2021

NOTE: M = MEET CLIENT'S REQUIREMENT
= NO SPECIFIED REQUIREMENT

F = BELOW CLIENT'S REQUIREMENT
N/A = NOT APPLICABLE

FOR INTERTEK INDIA PVT. LTD

Sanjay Sadana

SANJAY SADANA
TECHNICAL MANAGER – HARDLINE

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TEST CONDUCTED:

1. TOTAL LEAD CONTENT IN SUBSTRATE

TEST REGULATION: WITH REFERENCE TO EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63

TEST METHOD: ANALYSIS WAS PERFORMED BY ICP-MS/AAS

<u>TESTED SAMPLE</u>	<u>RESULT (ppm)</u>	<u>CLIENT'S REQUIREMENT</u>
SUBMITTED SAMPLE	(TRANSPARENT + MOONLIGHT) PLASTIC: <10PPM	< 500 PPM

REMARK: ND = NOT DETECTED
DETECTION LIMIT = 10 PPM
*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 63

2. TOTAL CADMIUM CONTENT IN SUBSTRATE

TEST REGULATION: EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23

TEST METHOD: WITH REF. TO EN112-ANALYSIS WAS PERFORMED BY ICP-MS/AAS

<u>TESTED SAMPLE</u>	<u>RESULT (ppm)</u>	<u>CLIENT'S REQUIREMENT</u>
SUBMITTED SAMPLE	(TRANSPARENT + MOONLIGHT) PLASTIC: <10PPM	<100 PPM

REMARK: ND = NOT DETECTED
DETECTION LIMIT = 10 PPM
*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 23

3. BISPHENOL-A CONTENT TEST:

(BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)

<u>TESTED COMPONENT</u>	<u>RESULTS</u>	<u>CLIENT'S REQUIREMENT</u>
SUBMITTED SAMPLE	COMPLIES (TRANSPARENT + MOONLIGHT) PLASTIC: ND	SHALL NOT CONTAIN ANY DETECTABLE LEVELS OF BISPHENOL A (BPA)

DETECTION LIMIT: 0.1 PPM

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4. OVERALL MIGRATION TEST:

TEST METHOD: IS 9845

TEST CONDITIONS AND RESULTS:

MATERIAL PUT INTO CONTACT	SIMULANT USED	TEST CONDITION	RESULT IN (mg/dm ²)	MAX. LIMIT (mg/dm ²)
			[1,2]	
SUBMITTED SAMPLE	DISTILLED WATER	100°C FOR 02 HOURS	<5	<10
	3% ACITIC ACID	100°C FOR 02 HOURS	<5	<10
	N-HEPTANE	49°C FOR 30 MIN.	<5	<10

REMARK: <= LESS THAN
RESULTS ARE GIVEN IN mg/dm²= Milligram per decimeter square

TESTED COMPONENT:

1. TRANSPARENT PLASTIC
2. MOONLIGHT LID

5. SPECIFIC MIGRATION OF HEAVY METALS TEST:

TEST METHOD: IS 9845

TEST CONDITION: 3% ACITIC ACID AT 100°C FOR 02 HOUR.

ELEMENT	RESULTS (mg/kg)	MAX. PERMISSIBLE LIMIT (mg/kg)
	[1,2]	
Barium (Ba)	<0.1	1.0
Cobalt (Co)	<0.01	0.10
Copper (Cu)	<1.0	5.0
Iron (Fe)	<5.0	48.0
Lithium (Li)	<0.1	0.6
Manganese (Mn)	<0.1	0.6
Zinc (Zn)	<1.0	25.0
Antimony (Sb)	<0.02	0.04

< = LESS THAN
mg/kg = MILLIGRAM PER KILOGRAM

TESTED COMPONENT:

1. TRANSPARENT PLASTIC
2. MOONLIGHT LID



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6. COLOUR MIGRATION TEST:

VISUAL OBSERVATION
(SIMULANTS USED AS PER TEST METHOD: IS 9845)

TEST CONDITIONS AND RESULTS:

MATERIAL PUT INTO CONTACT	SIMULANT USED	TEST CONDITION	RESULT [1]	MAX. LIMIT
SUBMITTED SAMPLE	DISTILLED WATER	100°C FOR 02 HOURS	NO COLOUR MIGRATED	THERE SHALL BE NO COLOR MIGRATED
	3% ACITIC ACID	100°C FOR 02 HOURS	NO COLOUR MIGRATED	THERE SHALL BE NO COLOR MIGRATED
	N-HEPTANE	49°C FOR 30 MIN.	NO COLOUR MIGRATED	THERE SHALL BE NO COLOR MIGRATED

TESTED COMPONENT:

1. MOONLIGHT LID

7. DISHWASHER SAFE TEST:

REFERENCE: IN-HOUSE TEST METHOD

TESTING CONDITIONS:

- (1) SELECTED CYCLE: NORMAL
- (2) CYCLE DURATION: 120 MINUTES (APROX.)
- (3) TEMPERATURE CONDITION: 60°C (APROX.)
- (4) DETERGENT USED: CASCADE
- (5) NO. OF CYCLES: 10 CYCLES

<u>TESTED SAMPLE</u>	<u>OBSERVATION</u>	<u>REQUIREMENT</u>
SUBMITTED SAMPLE	COMPLIES NO VISUAL CHANGE OBSERVED	SHALL NOT SHOW ANY CHIPPING, CRACKING, GLAZE CRAZING OR OTHER VISUAL CHANGE IN APPEARANCE.



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8. MICROWAVE SAFE TEST:

(IN-HOUSE TEST METHOD)

MICROWAVE SAFE EVALUATION:

TESTED SAMPLE	OBSERVATION	REQUIREMENT
SUBMITTED SAMPLES	COMPLIES	SHALL NOT SHOW ANY CRACKING/CRAZING, MELTING, DEFORMATION OR OTHER UNUSUAL CHANGES. TEMPRATURE OF HANDLE OR SURFACE SHALL NOT EXCEED THE FOLLOWING LIMITS. Ceramic, Glass-Ceramic or Glass: 56°C Plastic: 60°C

9. FREEZER SAFE TEST:

(IN-HOUSE TEST METHOD)

TESTING CONDITIONS:

- (1) FREEZER TEMPERATURE: -18°C
- (2) FREEZER EXPOSED PERIOD: 24 HOURS

TESTED SAMPLE	OBSERVATION	REQUIREMENT
SUBMITTED SAMPLE	COMPLIES	SHALL NOT SHOW ANY CRACK/DAMAGE/DEFORMATION



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10. AIR TIGHT TEST:
(IN-HOUSE TEST METHOD)

<u>DURATION</u>	<u>SAMPLE AS RECIVED</u>	<u>SAMPLE AFTER FIRST WASH</u>	<u>REQUIREMENT</u>
DAY- 0	122.7229	121.5460	<0.10%
DAY- 1	122.9880	121.6726	
DAY- 2	123.2540	121.7699	
DAY- 3	123.5162	121.9258	
DAY- 4	123.7803	122.0510	
DAY- 5	124.0488	122.1791	
<u>D5 - D0</u> <u>D0</u>	0.01	0.005	

11. LEAKAGE TEST:
REFERENCE: IN-HOUSE TEST METHOD WITH WATER

<u>TESTED COMPONENT</u>	<u>OBSERVATION</u>	<u>REQUIREMENT</u>
SUBMITTED SAMPLE	COMPLIES (NO LEAKAGE OBSERVED)	SHALL NOT SHOW ANY LEAKAGE

END OF TEST REPORT

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