

TEST REPORT

NUMBER : DELH21013389-E

DATE : 28TH SEP, 2021



ORIGINAL SAMPLE

TEST REPORT

APPLICANT: ALL TIME PLASTICS PVT.LTD.
PLOT NO. 377/1/1&2), KACHIGAM, CHAR RASTA, DAMAN - 396210

ATTN: ZARIR PATEL

SAMPLE DESCRIPTION : CANISTER CA 001 (750 ML) (36 PC PK) (CHEVRON DESIGN)

DATE RECEIVED : 25TH JULY, 2021
BUYER'S NAME :
BUYING AGENT/ CONTACT : --
ITEM CODE : 407136-36
HSN CODE : 39241090
BARCODE : 8902084071360
COLOR : WHITE
END USE : --
COUNTRY OF ORIGIN : --
COUNTRY OF DESTINATION : --
MANUFACTURER'S NAME : ALL TIME PLASTICS PVT. LTD.

TESTS CONDUCTED: AS PER THE REQUEST BY THE APPLICANT. FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

CONCLUSION:

TESTED SAMPLE	STANDARD	RESULT
SUBMITTED SAMPLE	TOTAL LEAD CONTENT (WITH REFERENE TO REGULATION (EC) NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63)	M
	TOTAL CADMIUM CONTENT (AS PER EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23)	M
	BISPHENOL-A CONTENT TEST (BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)	M
	OVERALL MIGRATION (IS 9845)	M
	SPECIFIC MIGRATION OF HEAVY METALS (IS 9845)	M
	SPECIFIC MIGRATION OF PHTHALATES (SOLVENT EXTRACTION FOLLOWED BY GC-MSD ANALYSIS)	M
	DISHWASHER SAFE TEST (AS PER IN-HOUSE TEST METHOD)	M
	MICROWAVE SAFE TEST (IN-HOUSE TEST METHOD)	M
	FREEZER SAFE TEST (IN-HOUSE TEST METHOD)	M
	RESISTANCE TO CORROSION TEST (ISO 9227: 2017)	#



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NOTE: M = MEET CLIENT'S REQUIREMENT
= NO SPECIFIED REQUIREMENT

F = BELOW CLIENT'S REQUIREMENT
N/A = NOT APPLICABLE

FOR INTERTEK INDIA PVT. LTD

Sanjay Sadana

SANJAY SADANA
TECHNICAL MANAGER – HARDLINE

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TEST CONDUCTED:

1. TOTAL LEAD CONTENT IN SUBSTRATE

TEST REGULATION: WITH REFERENCE TO EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63

TEST METHOD: ANALYSIS WAS PERFORMED BY ICP-MS/AAS

<u>TESTED SAMPLE</u>	<u>RESULT (ppm)</u>	<u>CLIENT'S REQUIREMENT</u>
SUBMITTED SAMPLE	WHITE PLASTIC: <10PPM	< 500 PPM

REMARK: ND = NOT DETECTED
DETECTION LIMIT = 10 PPM
*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 63

2. TOTAL CADMIUM CONTENT IN SUBSTRATE

TEST REGULATION: EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23

TEST METHOD: WITH REF. TO EN112-ANALYSIS WAS PERFORMED BY ICP-MS/AAS

<u>TESTED SAMPLE</u>	<u>RESULT (ppm)</u>	<u>CLIENT'S REQUIREMENT</u>
SUBMITTED SAMPLE	WHITE PLASTIC: <10PPM	<100 PPM

REMARK: ND = NOT DETECTED
DETECTION LIMIT = 10 PPM
*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 23

3. BISPHENOL-A CONTENT TEST:

(BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)

<u>TESTED COMPONENT</u>	<u>RESULTS</u>	<u>CLIENT'S REQUIREMENT</u>
SUBMITTED SAMPLE	COMPLIES WHITE PLASTIC: ND	SHALL NOT CONTAIN ANY DETECTABLE LEVELS OF BISPHENOL A (BPA)

DETECTION LIMIT: 0.1 PPM

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4. OVERALL MIGRATION TEST:

TEST METHOD: IS 9845

TEST CONDITIONS AND RESULTS:

MATERIAL PUT INTO CONTACT	SIMULANT USED	TEST CONDITION	RESULT IN (mg/dm ²)	MAX. LIMIT (mg/dm ²)
			[1]	
SUBMITTED SAMPLE	N-Heptane	38 °C FOR 30 MIN.	<5	<10

REMARK: <= LESS THAN
RESULTS ARE GIVEN IN mg/dm²= Milligram per decimeter square

TESTED COMPONENT:

1. CANISTER

5. SPECIFIC MIGRATION OF HEAVY METALS TEST:

TEST METHOD: IS 9845

TEST CONDITION: 3% ACITIC ACID AT 40°C FOR 10 DAYS

ELEMENT	RESULTS (mg/kg)	MAX. PERMISSIBLE LIMIT (mg/kg)
	[1]	
Barium (Ba)	<0.1	1.0
Cobalt (Co)	<0.01	0.10
Copper (Cu)	<1.0	5.0
Iron (Fe)	<5.0	48.0
Lithium (Li)	<0.1	0.6
Manganese (Mn)	<0.1	0.6
Zinc (Zn)	<1.0	25.0
Antimony (Sb)	<0.02	0.04

< = LESS THAN
mg/kg = MILLIGRAM PER KILOGRAM

TESTED COMPONENT:

1. CANISTER



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6. SPECIFIC MIGRATION OF PHTHALATE:
SOLVENT EXTRACTION FOLLOWED BY GC-MSD ANALYSIS

TEST RESULT:
TEST CONDITION: 3% ACITIC ACID AT 40°C FOR 10 DAYS.

TESTED COMPONENTS	RESULT (PPM)
	[1]
DIBUTYL PHTHALATE (DBP)	ND
DIETHYL HEXYL PHTHALATE (DEHP)	ND
BENZYL BUTYL PHTHALATE (BBP)	ND
DI-ISO-NONYL PHTHALATE (DINP)	ND
DI-N-OCTYL PHTHALATE (DnOP)	ND
DI-ISO-DECYL PHTHALATE (DIDP)	ND

Limit: Individual Less than 0.1% (1000 ppm)

TESTED COMPONENT:
1. CANISTER

7. DISHWASHER SAFE TEST:
REFERENCE: IN-HOUSE TEST METHOD

- TESTING CONDITIONS:**
- (1) SELECTED CYCLE: NORMAL
 - (2) CYCLE DURATION: 120 MINUTES (APROX.)
 - (3) TEMPERATURE CONDITION: 60°C (APROX.)
 - (4) DETERGENT USED: CASCADE
 - (5) NO. OF CYCLES: 10 CYCLES

TESTED SAMPLE	OBSERVATION	REQUIREMENT
SUBMITTED SAMPLE	<p>COMPLIES NO VISUAL CHANGE OBSERVED</p>	<p>SHALL NOT SHOW ANY CHIPPING, CRACKING, GLAZE CRAZING OR OTHER VISUAL CHANGE IN APPEARANCE.</p>

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8. MICROWAVE SAFE TEST:

(IN-HOUSE TEST METHOD)

MICROWAVE SAFE EVALUATION:

TESTED SAMPLE	OBSERVATION	REQUIREMENT
SUBMITTED SAMPLE	COMPLIES	SHALL NOT SHOW ANY CRACKING/CRAZING, MELTING, DEFORMATION OR OTHER UNUSUAL CHANGES. TEMPRATURE OF HANDLE OR SURFACE SHALL NOT EXCEED THE FOLLOWING LIMITS. Ceramic, Glass-Ceramic or Glass: 56°C Plastic: 60°C

9. FREEZER SAFE TEST:

(IN-HOUSE TEST METHOD)

TESTING CONDITIONS:

- (1) FREEZER TEMPERATURE: -18°C
- (2) FREEZER EXPOSED PERIOD: 24 HOURS

TESTED SAMPLE	OBSERVATION	REQUIREMENT
SUBMITTED SAMPLE	COMPLIES	SHALL NOT SHOW ANY CRACK/DAMAGE/DEFORMATION



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10. SALT SPRAY TEST:
(ISO 9227: 2017)

- (1) SODIUM CHLORIDE (NaCl) SOLUTION CONCENTRATION = 50 gm/ litre
- (2) pH = 6.8
- (3) CHAMBER TEMPERATURE = 35°C
- (4) EXPOSURE PERIOD = 24 HOURS

TESTED COMPONENT	RESULT	REQUIREMENT
SUBMITTED SAMPLE (LID PART)	GRADE: 10 (NO VISUAL CHANGE OBSERVED)	NOT PROVIDED

AREA OF DEFECTS A (%)	RATING
NO DEFECTS	10
0 < A ≤ 0.1	9
0.1 < A ≤ 0.25	8
0.25 < A ≤ 0.5	7
0.5 < A ≤ 1.0	6
1.0 < A ≤ 2.5	5
2.5 < A ≤ 5.0	4
5.0 < A ≤ 10	3
10 < A ≤ 25	2
25 < A ≤ 50	1
A > 50	0

END OF TEST REPORT

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