

TEST REPORT



ORIGINAL SAMPLE



TEST REPORT

APPLICANT: ALL TIME PLASTICS PVT.LTD.
PLOT NO. 377/1/1&2), KACHIGAM, CHAR RASTA, DAMAN - 396210

ATTN: ZARIR PATEL

SAMPLE DESCRIPTION : CANISTER CA 002 (1350 ML) (CHEVRON DESIGN)

DATE RECEIVED : 25TH JULY, 2021
 BUYER'S NAME :
 BUYING AGENT/ CONTACT : --
 ITEM CODE : 407135-24
 HSN CODE : 39241090
 BARCODE : 8902084071353
 COLOR : WHITE
 END USE : --
 COUNTRY OF ORIGIN : --
 COUNTRY OF DESTINATION : --
 MANUFACTURER'S NAME : ALL TIME PLASTICS PVT. LTD.

TESTS CONDUCTED: AS PER THE REQUEST BY THE APPLICANT. FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

CONCLUSION:

<u>TESTED SAMPLE</u>	<u>STANDARD</u>	<u>RESULT</u>
SUBMITTED SAMPLE	TOTAL LEAD CONTENT (WITH REFERENE TO REGULATION (EC) NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63)	M
	TOTAL CADMIUM CONTENT (AS PER EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23)	M
	BISPHENOL-A CONTENT TEST (BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)	M
	OVERALL MIGRATION (IS 9845)	M
	SPECIFIC MIGRATION OF HEAVY METALS (IS 9845)	M
	SPECIFIC MIGRATION OF PHTHALATES (SOLVENT EXTRACTION FOLLOWED BY GC-MSD ANALYSIS)	M
	DISHWASHER SAFE TEST (AS PER IN-HOUSE TEST METHOD)	M
	MICROWAVE SAFE TEST (IN-HOUSE TEST METHOD)	M
	FREEZER SAFE TEST (IN-HOUSE TEST METHOD)	M
	RESISTANCE TO CORROSION TEST (ISO 9227: 2017)	#



NUMBER : DELH21013389-D

TEST REPORT

DATE : 28TH SEP, 2021

NOTE: M = MEET CLIENT'S REQUIREMENT
= NO SPECIFIED REQUIREMENT

F = BELOW CLIENT'S REQUIREMENT
N/A = NOT APPLICABLE

FOR INTERTEK INDIA PVT. LTD

Sanjay Sadana

SANJAY SADANA
TECHNICAL MANAGER – HARDLINE

TEST REPORT

TEST CONDUCTED:

1. TOTAL LEAD CONTENT IN SUBSTRATE

TEST REGULATION: WITH REFERENCE TO EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63

TEST METHOD: ANALYSIS WAS PERFORMED BY ICP-MS/AAS

<u>TESTED SAMPLE</u>	<u>RESULT (ppm)</u>	<u>CLIENT'S REQUIREMENT</u>
SUBMITTED SAMPLE	WHITE PLASTIC: <10PPM	< 500 PPM

REMARK: ND = NOT DETECTED
DETECTION LIMIT = 10 PPM
*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 63

2. TOTAL CADMIUM CONTENT IN SUBSTRATE

TEST REGULATION: EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23

TEST METHOD: WITH REF. TO EN112-ANALYSIS WAS PERFORMED BY ICP-MS/AAS

<u>TESTED SAMPLE</u>	<u>RESULT (ppm)</u>	<u>CLIENT'S REQUIREMENT</u>
SUBMITTED SAMPLE	WHITE PLASTIC: <10PPM	<100 PPM

REMARK: ND = NOT DETECTED
DETECTION LIMIT = 10 PPM
*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 23

3. BISPHENOL-A CONTENT TEST:

(BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)

<u>TESTED COMPONENT</u>	<u>RESULTS</u>	<u>CLIENT'S REQUIREMENT</u>
SUBMITTED SAMPLE	COMPLIES WHITE PLASTIC: ND	SHALL NOT CONTAIN ANY DETECTABLE LEVELS OF BISPHENOL A (BPA)

DETECTION LIMIT: 0.1 PPM

TEST REPORT

4. OVERALL MIGRATION TEST:

TEST METHOD: IS 9845

TEST CONDITIONS AND RESULTS:

MATERIAL PUT INTO CONTACT	SIMULANT USED	TEST CONDITION	RESULT IN (mg/dm ²)	MAX. LIMIT (mg/dm ²)
			[1]	
SUBMITTED SAMPLE	N-Heptane	38 °C FOR 30 MIN.	<5	<10

REMARK: <= LESS THAN
RESULTS ARE GIVEN IN mg/dm²= Milligram per decimeter square

TESTED COMPONENT:

1. CANISTER

5. SPECIFIC MIGRATION OF HEAVY METALS TEST:

TEST METHOD: IS 9845

TEST CONDITION: 3% ACITIC ACID AT 40°C FOR 10 DAYS

ELEMENT	RESULTS (mg/kg)	MAX. PERMISSIBLE LIMIT (mg/kg)
	[1]	
Barium (Ba)	<0.1	1.0
Cobalt (Co)	<0.01	0.10
Copper (Cu)	<1.0	5.0
Iron (Fe)	<5.0	48.0
Lithium (Li)	<0.1	0.6
Manganese (Mn)	<0.1	0.6
Zinc (Zn)	<1.0	25.0
Antimony (Sb)	<0.02	0.04

< = LESS THAN
mg/kg = MILLIGRAM PER KILOGRAM

TESTED COMPONENT:

1. CANISTER



TEST REPORT

6. SPECIFIC MIGRATION OF PHTHALATE:
SOLVENT EXTRACTION FOLLOWED BY GC-MSD ANALYSIS

TEST RESULT:
TEST CONDITION: 3% ACITIC ACID AT 40°C FOR 10 DAYS.

TESTED COMPONENTS	RESULT (PPM)
	[1]
DIBUTYL PHTHALATE (DBP)	ND
DIETHYL HEXYL PHTHALATE (DEHP)	ND
BENZYL BUTYL PHTHALATE (BBP)	ND
DI-ISO-NONYL PHTHALATE (DINP)	ND
DI-N-OCTYL PHTHALATE (DnOP)	ND
DI-ISO-DECYL PHTHALATE (DIDP)	ND

Limit: Individual Less than 0.1% (1000 ppm)

TESTED COMPONENT:

1. CANISTER

7. DISHWASHER SAFE TEST:

REFERENCE: IN-HOUSE TEST METHOD

TESTING CONDITIONS:

- (1) SELECTED CYCLE: NORMAL
- (2) CYCLE DURATION: 120 MINUTES (APROX.)
- (3) TEMPERATURE CONDITION: 60°C (APROX.)
- (4) DETERGENT USED: CASCADE
- (5) NO. OF CYCLES: 10 CYCLES

TESTED SAMPLE	OBSERVATION	REQUIREMENT
SUBMITTED SAMPLE	COMPLIES NO VISUAL CHANGE OBSERVED	SHALL NOT SHOW ANY CHIPPING, CRACKING, GLAZE CRAZING OR OTHER VISUAL CHANGE IN APPEARANCE.



TEST REPORT

8. MICROWAVE SAFE TEST:

(IN-HOUSE TEST METHOD)

MICROWAVE SAFE EVALUATION:

TESTED SAMPLE	OBSERVATION	REQUIREMENT
SUBMITTED SAMPLE	COMPLIES	SHALL NOT SHOW ANY CRACKING/CRAZING, MELTING, DEFORMATION OR OTHER UNUSUAL CHANGES. TEMPRATURE OF HANDLE OR SURFACE SHALL NOT EXCEED THE FOLLOWING LIMITS. Ceramic, Glass-Ceramic or Glass: 56°C Plastic: 60°C

9. FREEZER SAFE TEST:

(IN-HOUSE TEST METHOD)

TESTING CONDITIONS:

- (1) FREEZER TEMPERATURE: -18°C
- (2) FREEZER EXPOSED PERIOD: 24 HOURS

TESTED SAMPLE	OBSERVATION	REQUIREMENT
SUBMITTED SAMPLE	COMPLIES	SHALL NOT SHOW ANY CRACK/DAMAGE/DEFORMATION



TEST REPORT

10. SALT SPRAY TEST:
(ISO 9227: 2017)

- (1) SODIUM CHLORIDE (NaCl) SOLUTION CONCENTRATION = 50 gm/ litre
- (2) pH = 6.8
- (3) CHAMBER TEMPERATURE = 35°C
- (4) EXPOSURE PERIOD = 24 HOURS

TESTED COMPONENT	RESULT	REQUIREMENT
SUBMITTED SAMPLE (LID PART)	GRADE: 10 (NO VISUAL CHANGE OBSERVED)	NOT PROVIDED

AREA OF DEFECTS A (%)	RATING
NO DEFECTS	10
0 < A ≤ 0.1	9
0.1 < A ≤ 0.25	8
0.25 < A ≤ 0.5	7
0.5 < A ≤ 1.0	6
1.0 < A ≤ 2.5	5
2.5 < A ≤ 5.0	4
5.0 < A ≤ 10	3
10 < A ≤ 25	2
25 < A ≤ 50	1
A > 50	0

END OF TEST REPORT

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