

NUMBER: DELH21013395- D

DATE  $: 28^{\text{TH}} \text{ SEP, } 2021$ 



**ORIGINAL SAMPLE** 





NUMBER: DELH21013395- D

DATE : 28<sup>TH</sup> SEP, 2021

APPLICANT: ALL TIME PLASTICS PVT.LTD.

PLOT NO. 377/1/1&2), KACHIGAM, CHAR RASTA, DAMAN - 396210

ATTN: ZARIR PATEL

SAMPLE DESCRIPTION : SALT & PEPPER SHAKERS (70 ML) (ASSORTED) (2 PC SET)

DATE RECEIVED : 25<sup>TH</sup> JULY, 2021

BUYER'S NAME : --BUYING AGENT/ CONTACT : --

 ITEM CODE
 : 408281-48

 HSN CODE
 : 39241090

 BARCODE
 : 8902084082816

 COLOR
 : WHITE

END USE : -COUNTRY OF ORIGIN : -COUNTRY OF DESTINATION : --

MANUFACTURER'S NAME : ALL TIME PLASTICS PVT. LTD.

**TESTS CONDUCTED:** AS PER THE REQUEST BY THE APPLICANT. FOR FURTHER DETAILS PLEASE

REFER TO THE ENCLOSED PAGE (S).

#### **CONCLUSION:**

TESTED SAMPLE	<u>STANDARD</u>	RESULT
SUBMITTED SAMPLE	TOTAL LEAD CONTENT (WITH REFERENE TO REGULATION (EC) NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63)	М
	TOTAL CADMIUM CONTENT (AS PER EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23)	М
	BISPHENOL-A CONTENT TEST (BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)	М
	DISHWASHER SAFE TEST (AS PER IN-HOUSE TEST METHOD)	М
	OVERALL MIGRATION (IS 9845)	М
	SPECIFIC MIGRATION OF HEAVY METALS (IS 9845)	M
	COLOUR MIGRATION TEST (AS PER TEST METHOD: IS 9845)	М
	SPECIFIC MIGRATION OF PHTHALATES (SOLVENT EXTRACTION FOLLOWED BY GC-MSD ANALYSIS)	М
	RESISTANCE TO CORROSION TEST (ISO 9227: 2017)	#

NOTE: M = MEET CLIENT'S REQUIREMENT # = NO SPECIFIED REQUIREMENT F = BELOW CLIENT'S REQUIREMENT

N/A = NOT APPLICABLE

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Intertek India Pvt. Ltd. 290, Udyog Vihar, Phase-II, Gurgaon, Haryana –122016.

Registered Office : E-20, Block B-1, Mohan Co-Operative Industrial Area, Mathura Road,







NUMBER: DELH21013395- D

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FOR INTERTEK INDIA PVT. LTD

SANJAY SADANA

Stodame

TECHNICAL MANAGER – HARDLINE





NUMBER: DELH21013395- D

DATE : 28<sup>TH</sup> SEP, 2021

#### **TEST CONDUCTED:**

## 1. TOTAL LEAD CONTENT IN SUBSTRATE

TEST REGULATION: WITH REFERENCE TO EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63

TEST METHOD: ANALYSIS WAS PERFOMRED BY ICP-MS/AAS

TESTED SAMPLE	RESULT (ppm)	CLIENT'S REQUIREMENT
SUBMITTED SAMPLE	WHITE PLASTIC: <10PPM	< 500 PPM

**REMARK:** ND = NOT DETECTED

DETECTION LIMIT = 10 PPM

\*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 63

#### 2. TOTAL CADMIUM CONTENT IN SUBSTRATE

TEST REGULATION: EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23 TEST METHOD: WITH REF. TO EN112-ANALYSIS WAS PERFOMRED BY ICP-MS/AAS

TESTED SAMPLE	RESULT (ppm)	CLIENT'S REQUIREMENT
SUBMITTED SAMPLE	WHITE PLASTIC: <10PPM	<100 PPM

REMARK: ND = NOT DETECTED

**DETECTION LIMIT = 10 PPM** 

\*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 23

## 3. BISPHENOL-A CONTENT TEST:

(BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)

-	TESTED COMPONENT	<u>RESULTS</u>	CLIENT'S REQUIREMENT
	SUBMITTED SAMPLE	<b>COMPLIES</b> WHITE PLASTIC: ND	SHALL NOT CONTAIN ANY DETECTABLE LEVELS OF BISPHENOL A (BPA)

**DETECTION LIMIT: 0.1 PPM** 

Intertek India Pvt. Ltd.



New Delhi -110044.



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: 28<sup>TH</sup> SEP, 2021 DATE

## 4. **DISHWASHER SAFE TEST:**

REFERENCE: IN-HOUSE TEST METHOD

## **TESTING CONDITIONS:**

(1) SELECTED CYCLE: NORMAL

(2) CYCLE DURATION: 120 MINUTES (APROX.) (3) TEMPERATURE CONDITION: 60°C (APROX.)

(4) DETERGENT USED: CASCADE (5) NO. OF CYCLES: 10 CYCLES

TESTED SAMPLE	<u>OBSERVATION</u>	REQUIREMENT
SUBMITTED SAMPLE	COMPLIES  NO VISUAL CHANGE OBSERVED	SHALL NOT SHOW ANY CHIPPING, CRACKING, GLAZE CRAZING OR OTHER VISUAL CHANGE IN APPEARANCE.

## 5. OVERALL MIGRATION TEST:

TEST METHOD: IS 9845

#### TEST CONDITIONS AND RESULTS:

MATERIAL PUT	SIMULANT	TEST CONDITION	RESULT IN (mg/dm <sup>2</sup> )	MAX. LIMIT	
INTO CONTACT	NTO CONTACT USED TEST CONDITION		[1, 2]	(mg/dm <sup>2</sup> )	
	DISTILLED WATER	70 °C FOR 02 HOURS	<5	<10	
	3% ACITIC ACID	70 °C FOR 02 HOURS	<5	<10	
SUBMITTED SAMPLE	10% ETHANOL	70 °C FOR 02 HOURS	<5	<10	
	50% ETHANOL	70 °C FOR 02 HOURS	<5	<10	
	N-HEPTANE	38°C FOR 30 MIN.	<5	<10	

**REMARK:** <= LESS THAN

RESULTS ARE GIVEN IN mg/dm<sup>2</sup>= Milligram per decimeter square

# **TESTED COMPONENT:**

1. WHITE PLASTIC

Intertek India Pvt. Ltd.



Tel: 0124-4503400,

Fax: 0124-4303592

www.Intertek.com



NUMBER: DELH21013395- D

: 28<sup>TH</sup> SEP, 2021 DATE

## 6. SPECIFIC MIGRATION OF HEAVY METALS TEST:

TEST METHOD: IS 9845

TEST CONDITION: 3% ACITIC ACID AT 121°C FOR 02 HOUR.

ELEMENT	RESULTS (mg/kg) [1]	MAX. PERMISSIBLE LIMIT (mg/kg)
Barium (Ba)	<0.1	1.0
Cobalt (Co)	<0.01	0.05
Copper (Cu)	<1.0	5.0
Iron (Fe)	<5.0	48.0
Lithium (Li)	<0.1	0.6
Manganese (Mn)	<0.1	0.6
Zinc (Zn)	<1.0	25.0
Antimony (Sb)	<0.02	0.04

<sup>=</sup> LESS THAN

mg/kg = MILLIGRAM PER KILOGRAM

## **TESTED COMPONENT:**

1. SHAKER

#### 7. COLOUR MIGRATION TEST:

VISUAL OBSERVATION

(SIMULANTS USED AS PER TEST METHOD: IS 9845)

## TEST CONDITIONS AND RESULTS:

MATERIAL PUT INTO CONTACT	SIMULANT USED	TEST CONDITION	RESULT [1]	MAX. LIMIT	
	DISTILLED WATER	70 °C FOR 02 HOURS	NO COLOUR MIGRATED		
	3% ACITIC ACID	70 °C FOR 02 HOURS	NO COLOUR MIGRATED		
SUBMITTED SAMPLE	10% ETHANOL	70 °C FOR 02 HOURS	NO COLOUR MIGRATED	THERE SHALL BE NO COLOR MIGRATED	
	50% ETHANOL	70 °C FOR 02 HOURS	NO COLOUR MIGRATED		
	N-HEPTANE	38°C FOR 30 MIN.	NO COLOUR MIGRATED		

#### **TESTED COMPONENT:**

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## **8.SPECIFIC MIGRATION OF PHTHALATE:**

SOLVENT EXTRACTION FOLLOWED BY GC-MSD ANALYSIS

TEST RESULT:

TEST CONDITION: 3% ACITIC ACID AT 70°C FOR 02 HOUR.

	RESULT (PPM)
TESTED COMPONENTS	[1]
DIBUTYL PHTHALATE (DBP)	ND
DIETHYL HEXYL PHTHALATE (DEHP)	ND
BENZYL BUTYL PHTHALATE (BBP)	ND
DI-ISO-NONYL PHTHALATE (DINP)	ND
DI-N-OCTYL PHTHALATE (DnOP)	ND
DI-ISO-DECYL PHTHALATE (DIDP)	ND

Limit: Individual Less than 0.1% (1000 ppm)

#### **TESTED COMPONENT:**

1. SHAKER

#### 9. SALT SPRAY TEST:

(ISO 9227: 2017)

- (1) SODIUM CHLORIDE (NaCl) SOLUTION CONCENTRATION = 50 gm/litre
- (2) pH = 6.8
- (3) CHAMBER TEMPERATURE = 35°C
- (4) EXPOSURE PERIOD = 24 HOURS

TESTED COMPONENT	RESULT	REQUIREMENT
SUBMITTED SAMPLE (LID PART)	<b>GRADE: 10</b> (NO VISUAL CHANGE OBSERVED)	NOT PROVIDED

AREA OF DEFECTS A (%)	RATING
NO DEFECTS	10
$0 < A \le 0.1$	9
$0.1 < A \le 0.25$	8
$0.25 < A \le 0.5$	7
$0.5 < A \le 1.0$	6
$1.0 < A \le 2.5$	5
$2.5 < A \le 5.0$	4
$5.0 < A \le 10$	3
$10 < A \le 25$	2
$25 < A \le 50$	1
A > 50	0

# END OF TEST REPORT #

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ALL TIME PLASTICS PVT.LTD. APPLICANT:

PLOT NO. 377/1/1&2), KACHIGAM, CHAR RASTA, DAMAN - 396210

ATTN: **ZARIR PATEL** 

SAMPLE DESCRIPTION : SALT & PEPPER SHAKERS (70 ML) (ASSORTED) (2 PC SET)

: 25<sup>TH</sup> JULY, 2021 DATE RECEIVED

BUYER'S NAME : --BUYING AGENT/CONTACT : --

ITEM CODE : 408281-48 HSN CODE : 39241090 BARCODE : 8902084082816 **COLOR** : BLACK

**END USE** COUNTRY OF ORIGIN : --COUNTRY OF DESTINATION

MANUFACTURER'S NAME : ALL TIME PLASTICS PVT. LTD.

TESTS CONDUCTED: AS PER THE REQUEST BY THE APPLICANT. FOR FURTHER DETAILS PLEASE

REFER TO THE ENCLOSED PAGE (S).

## **CONCLUSION:**

TESTED SAMPLE	<u>STANDARD</u>	RESULT
SUBMITTED SAMPLE	TOTAL LEAD CONTENT (WITH REFERENE TO REGULATION (EC) NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63)	М
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	SPECIFIC MIGRATION OF HEAVY METALS (IS 9845)	M
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NOTE: M = MEET CLIENT'S REQUIREMENT # = NO SPECIFIED REQUIREMENT

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TECHNICAL MANAGER – HARDLINE





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DATE : 28<sup>TH</sup> SEP, 2021

#### **TEST CONDUCTED:**

## 1. TOTAL LEAD CONTENT IN SUBSTRATE

TEST REGULATION: WITH REFERENCE TO EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63

TEST METHOD: ANALYSIS WAS PERFOMRED BY ICP-MS/AAS

TESTED SAMPLE	RESULT (ppm)	CLIENT'S REQUIREMENT
SUBMITTED SAMPLE	BLACK PLASTIC: <10PPM	< 500 PPM

**REMARK:** ND = NOT DETECTED

DETECTION LIMIT = 10 PPM

\*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 63

#### 2. TOTAL CADMIUM CONTENT IN SUBSTRATE

TEST REGULATION: EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23 TEST METHOD: WITH REF. TO EN112-ANALYSIS WAS PERFOMRED BY ICP-MS/AAS

TESTED SAMPLE	RESULT (ppm)	CLIENT'S REQUIREMENT
SUBMITTED SAMPLE	BLACK PLASTIC: <10PPM	<100 PPM

ND = NOT DETECTED REMARK:

**DETECTION LIMIT = 10 PPM** 

\*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 23

## 3. BISPHENOL-A CONTENT TEST:

(BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)

TESTED COMPONENT	<u>RESULTS</u>	CLIENT'S REQUIREMENT
SUBMITTED SAMPLE	<b>COMPLIES</b> BLACK PLASTIC: ND	SHALL NOT CONTAIN ANY DETECTABLE LEVELS OF BISPHENOL A (BPA)

**DETECTION LIMIT: 0.1 PPM** 

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DATE : 28<sup>TH</sup> SEP, 2021

## 4. **DISHWASHER SAFE TEST:**

REFERENCE: IN-HOUSE TEST METHOD

## **TESTING CONDITIONS:**

(1) SELECTED CYCLE: NORMAL

(2) CYCLE DURATION: 120 MINUTES (APROX.)
(3) TEMPERATURE CONDITION: 60°C (APROX.)

(4) DETERGENT USED: CASCADE (5) NO. OF CYCLES: 10 CYCLES

TESTED SAMPLE	<u>OBSERVATION</u>	REQUIREMENT
SUBMITTED SAMPLE	COMPLIES  NO VISUAL CHANGE OBSERVED	SHALL NOT SHOW ANY CHIPPING, CRACKING, GLAZE CRAZING OR OTHER VISUAL CHANGE IN APPEARANCE.

## 5. OVERALL MIGRATION TEST:

TEST METHOD: IS 9845

#### TEST CONDITIONS AND RESULTS:

MATERIAL PUT	SIMULANT	TEST CONDITION	RESULT IN (mg/dm <sup>2</sup> )	MAX. LIMIT
INTO CONTACT	USED	[1, 2]	(mg/dm <sup>2</sup> )	
	DISTILLED WATER	70 °C FOR 02 HOURS	<5	<10
	3% ACITIC ACID	70 °C FOR 02 HOURS	<5	<10
SUBMITTED SAMPLE	10% ETHANOL	70 °C FOR 02 HOURS	<5	<10
	50% ETHANOL	70 °C FOR 02 HOURS	<5	<10
	N-HEPTANE	38°C FOR 30 MIN.	<5	<10

**REMARK:** <= LESS THAN

RESULTS ARE GIVEN IN mg/dm<sup>2</sup>= Milligram per decimeter square

# TESTED COMPONENT:

1. BLACK PLASTIC



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## 6. SPECIFIC MIGRATION OF HEAVY METALS TEST:

TEST METHOD: IS 9845

TEST CONDITION: 3% ACITIC ACID AT 121°C FOR 02 HOUR.

ELEMENT	RESULTS (mg/kg)	MAX. PERMISSIBLE LIMIT (mg/kg)
ELEMENT	[1]	(mg/kg)
Barium (Ba)	<0.1	1.0
Cobalt (Co)	<0.01	0.05
Copper (Cu)	<1.0	5.0
Iron (Fe)	<5.0	48.0
Lithium (Li)	<0.1	0.6
Manganese (Mn)	<0.1	0.6
Zinc (Zn)	<1.0	25.0
Antimony (Sb)	<0.02	0.04

<sup>&</sup>lt; = LESS THAN

mg/kg = MILLIGRAM PER KILOGRAM

## **TESTED COMPONENT:**

1. SHAKER

#### 7. COLOUR MIGRATION TEST:

VISUAL OBSERVATION

(SIMULANTS USED AS PER TEST METHOD: IS 9845)

## TEST CONDITIONS AND RESULTS:

MATERIAL PUT INTO CONTACT	SIMULANT USED	TEST CONDITION	RESULT [1]	MAX. LIMIT
	DISTILLED WATER	70 °C FOR 02 HOURS	NO COLOUR MIGRATED	
	3% ACITIC ACID	70 °C FOR 02 HOURS	NO COLOUR MIGRATED	
SUBMITTED SAMPLE	10% ETHANOL	70 °C FOR 02 HOURS	NO COLOUR MIGRATED	THERE SHALL BE NO COLOR MIGRATED
	50% ETHANOL	70 °C FOR 02 HOURS	NO COLOUR MIGRATED	
	N-HEPTANE	38°C FOR 30 MIN.	NO COLOUR MIGRATED	

#### **TESTED COMPONENT:**

1. BLACK PLASTIC



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## **8.SPECIFIC MIGRATION OF PHTHALATE:**

SOLVENT EXTRACTION FOLLOWED BY GC-MSD ANALYSIS

TEST RESULT:

TEST CONDITION: 3% ACITIC ACID AT 70°C FOR 02 HOUR.

	RESULT (PPM)
TESTED COMPONENTS	[1]
DIBUTYL PHTHALATE (DBP)	ND
DIETHYL HEXYL PHTHALATE (DEHP)	ND
BENZYL BUTYL PHTHALATE (BBP)	ND
DI-ISO-NONYL PHTHALATE (DINP)	ND
DI-N-OCTYL PHTHALATE (DnOP)	ND
DI-ISO-DECYL PHTHALATE (DIDP)	ND

Limit: Individual Less than 0.1% (1000 ppm)

#### **TESTED COMPONENT:**

1. SHAKER

#### 9. <u>SALT SPRAY TEST</u>:

(ISO 9227: 2017)

- (1) SODIUM CHLORIDE (NaCl) SOLUTION CONCENTRATION = 50 gm/litre
- (2) pH = 6.8
- (3) CHAMBER TEMPERATURE = 35°C
- (4) EXPOSURE PERIOD = 24 HOURS

TESTED COMPONENT	RESULT	REQUIREMENT
SUBMITTED SAMPLE (LID PART)	<b>GRADE: 10</b> (NO VISUAL CHANGE OBSERVED)	NOT PROVIDED

AREA OF DEFECTS A (%)	RATING
NO DEFECTS	10
$0 < A \le 0.1$	9
$0.1 < A \le 0.25$	8
$0.25 < A \le 0.5$ 0.5 < A < 1.0	7 6
$1.0 < A \le 1.0$	5
$2.5 < A \le 5.0$	4
$5.0 < A \le 10$	3
$10 < A \le 25$	2
$25 < A \le 50$	1
A > 50	0

# END OF TEST REPORT #

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