

## NUMBER : DELH21012618REV.01- S

DATE : 14<sup>TH</sup> SEP, 2021 REV. DATE: 25<sup>TH</sup> NOV, 2021



**ORIGINAL SAMPLE** 

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#### NUMBER : DELH21012618REV.01- S

DATE : 14<sup>TH</sup> SEP, 2021 REV. DATE: 25<sup>TH</sup> NOV, 2021

APPLICANT: ALL TIME PLASTICS PVT.LTD. PLOT NO. 377/1/1&2), KACHIGAM, CHAR RASTA, DAMAN - 396210

#### ATTN: ZARIR PATEL

## SAMPLE DESCRIPTION : POLKA CONTAINER 513 (4500 ML) (ASSORTED)

DATE RECEIVED	: 25 <sup>th</sup> JULY, 2021
BUYER'S NAME	:
BUYING AGENT/ CONTACT	:
ITEM CODE	: 408432-24
HSN CODE	: 39241090
BARCODE	: 8902084041912
COLOR	: INDIGO
END USE	:
COUNTRY OF ORIGIN	:
COUNTRY OF DESTINATION	:
MANUFACTURER'S NAME	: ALL TIME PLASTICS PVT. LTD.

**TESTS CONDUCTED:** AS PER THE REQUEST BY THE APPLICANT. FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

# CONCLUSION:

TESTED SAMPLE	STANDARD	<b>RESULT</b>
	<b>TOTAL LEAD CONTENT</b> (WITH REFERENE TO REGULATION (EC) NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63)	М
	<b>TOTAL CADMIUM CONTENT</b> (AS PER EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23)	М
	BISPHENOL-A CONTENT TEST (BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)	М
	OVERALL MIGRATION (IS 9845)	М
SUBMITTED SAMPLE	SPECIFIC MIGRATION OF HEAVY METALS (IS 9845)	М
	<b>COLOUR MIGRATION TEST:</b> (AS PER TEST METHOD: IS 9845)	М
	<b>DISHWASHER SAFE TEST</b> (AS PER IN-HOUSE TEST METHOD)	М
	MICROWAVE SAFE TEST (IN-HOUSE TEST METHOD)	М
	FREEZER SAFE TEST (IN-HOUSE TEST METHOD)	М
	AIR TIGHT TEST (IN-HOUSE TEST METHOD)	М

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NOTE: M = MEET CLIENT'S REQUIREMENT # = NO SPECIFIED REQUIREMENT F = BELOW CLIENT'S REQUIREMENT N/A = NOT APPLICABLE

REMARK: AS PER SUPPLIER DECLARATION SAME MATERIAL HAS BEEN USED & TESTED IN REPORT NO. DELH21009914, HENCE TEST RESULT HAS BEEN REFERRED FROM THE SAME REPORT.

REVISION REMARK: TEST REPORT HAS BEEN REVISE TO ADD AIR TIGHT TEST AS PER APPLICANT'S REQUEST.

FOR INTERTEK INDIA PVT. LTD

Sodame

SANJAY SADANA TECHNICAL MANAGER – HARDLINE

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## TEST CONDUCTED:

#### **1. TOTAL LEAD CONTENT IN SUBSTRATE**

TEST REGULATION: WITH REFERENCE TO EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63

TEST METHOD: ANALYSIS WAS PERFOMRED BY ICP-MS/AAS

TESTED SAMPLE RESULT (ppm)		<b><u>CLIENT'S REQUIREMENT</u></b>	
SUBMITTED SAM	IPLE	(Transparent + indigo) plastic: <10ppm	< 500 ppm
<b>REMARK:</b> ND	= NOT I	DETECTE	

DETECTION LIMIT = 10 PPM \*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 63

#### 2. TOTAL CADMIUM CONTENT IN SUBSTRATE

TEST REGULATION: EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23 TEST METHOD: WITH REF. TO EN112-ANALYSIS WAS PERFOMRED BY ICP-MS/AAS

TESTED SAMPLE	<u>RESULT (ppm)</u>	<b>CLIENT'S REQUIREMENT</b>		
SUBMITTED SAMPLE	(Transparent + indigo) plastic: <10ppm	<100 ppm		
<b>REMARK:</b> ND = NOT DETECTED				
DETECTION LIMIT = 10 PPM				

\*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 23

#### **3. BISPHENOL-A CONTENT TEST:**

(BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)

TESTED COMPONENT	RESULTS	<b><u>CLIENT'S REQUIREMENT</u></b>
SUBMITTED SAMPLE	<b>COMPLIES</b> (Transparent + indigo) plastic: ND	SHALL NOT CONTAIN ANY DETECTABLE LEVELS OF BISPHENOL A (BPA)

#### DETECTION LIMIT: 0.1 PPM

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#### 4. OVERALL MIGRATION TEST:

TEST METHOD: IS 9845

## TEST CONDITIONS AND RESULTS:

MATERIAL PUT	SIMULANT	TEST CONDITION	RESULT IN (mg/dm <sup>2</sup> )	MAX. LIMIT	
INTO CONTACT	USED	TEST CONDITION	[1,2]	(mg/dm²)	
	DISTILLED WATER	100°C FOR 02 HOURS	<5	<10	
SUBMITTED SAMPLE	3% ACITIC ACID	100°C FOR 02 HOURS	<5	<10	
	N-HEPTANE	49°C FOR 30 MIN.	<5	<10	

**REMARK:** <= LESS THAN RESULTS ARE GIVEN IN mg/dm<sup>2</sup>= Milligram per decimeter square

#### **TESTED COMPONENT:**

1. TRANSPARENT PLASTIC

2. INDIGO LID

#### **5. SPECIFIC MIGRATION OF HEAVY METALS TEST:**

#### TEST METHOD: IS 9845

TEST CONDITION: 3% ACITIC ACID AT 100°C FOR 02 HOUR.

ELEMENT	RESULTS (mg/kg)	MAX. PERMISSIBLE LIMIT (mg/kg)
	[1,2]	(ing/ kg)
Barium (Ba)	<0.1	1.0
Cobalt (Co)	<0.01	0.10
Copper (Cu)	<1.0	5.0
Iron (Fe)	<5.0	48.0
Lithium (Li)	<0.1	0.6
Manganese (Mn)	<0.1	0.6
Zinc (Zn)	<1.0	25.0
Antimony (Sb)	<0.02	0.04

< = LESS THAN

mg/kg = MILLIGRAM PER KILOGRAM

#### **TESTED COMPONENT:**

1. TRANSPARENT PLASTIC

2. INDIGO LID

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# TEST REPORT

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## 6. COLOUR MIGRATION TEST:

VISUAL OBSERVATION

(SIMULANTS USED AS PER TEST METHOD: IS 9845)

## TEST CONDITIONS AND RESULTS:

MATERIAL PUT INTO CONTACT	SIMULANT USED	TEST CONDITION	RESULT [1]	MAX. LIMIT
	DISTILLED WATER	100°C FOR 02 HOURS	NO COLOUR MIGRATED	THERE SHALL BE NO COLOR MIGRATED
SUBMITTED SAMPLE	3% ACITIC ACID	100°C FOR 02 HOURS	NO COLOUR MIGRATED	THERE SHALL BE NO COLOR MIGRATED
	N-HEPTANE	49°C FOR 30 MIN.	NO COLOUR MIGRATED	THERE SHALL BE NO COLOR MIGRATED

## **TESTED COMPONENT:**

1. INDIGO LID

## 7. DISHWASHER SAFE TEST:

**REFERENCE: IN-HOUSE TEST METHOD** 

#### **TESTING CONDITIONS:**

- (1) SELECTED CYCLE: NORMAL
- (2) CYCLE DURATION: 120 MINUTES (APROX.)
- (3) TEMPERATURE CONDITION: 60°C (APROX.)
- (4) DETERGENT USED: CASCADE
- (5) NO. OF CYCLES: 10 CYCLES

TESTED SAMPLE	<b>OBSERVATION</b>	<u>REQUIREMENT</u>
SUBMITTED SAMPLE	<b>COMPLIES</b> NO VISUAL CHANGE OBSERVED	SHALL NOT SHOW ANY CHIPPING, CRACKING, GLAZE CRAZING OR OTHER VISUAL CHANGE IN APPEARANCE.

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# 8. MICROWAVE SAFE TEST:

(IN-HOUSE TEST METHOD)

MICROWAVE SAFE EVALUATION:

TESTED SAMPLE	OBSERVATION	REQUIREMENT
SUBMITTED SAMPLE	COMPLIES	SHALL NOT SHOW ANY CRACKING/CRAZING, MELTING, DEFORMATION OR OTHER UNUSUAL CHANGES. TEMPRATURE OF HANDLE OR SURFACE SHALL NOT EXCEED THE FOLLOWING LIMITS. Ceramic, Glass-Ceramic or Glass: 56°C Plastic: 60°C

## 9. FREEZER SAFE TEST:

(IN-HOUSE TEST METHOD)

## **TESTING CONDITIONS:**

- (1) FREEZER TEMPERATURE: -18°C
- (2) FREEZER EXPOSED PERIOD: 24 HOURS

TESTED SAMPLE	OBSERVATION	REQUIREMENT
SUBMITTED SAMPLE	COMPLIES	SHALL NOT SHOW ANY CRACK/DAMAGE/DEFORMATI ON



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## **10. AIR TIGHT TEST:**

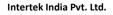
(IN-HOUSE TEST METHOD)

DURATION	SAMPLE AS RECIVED	SAMPLE AFTER FIRST WASH	<u>REQUIREMENT</u>
DAY- 0	122.7229	121.5460	
DAY- 1	122.9880	121.6726	
DAY- 2	123.2540	121.7699	<0.10%
DAY- 3	123.5162	121.9258	<0.10%
DAY- 4	123.7803	122.0510	
DAY- 5	124.0488	122.1791	
<u>D5 – D0</u> D0	0.01	0.005	

### 

#### **# END OF TEST REPORT #**

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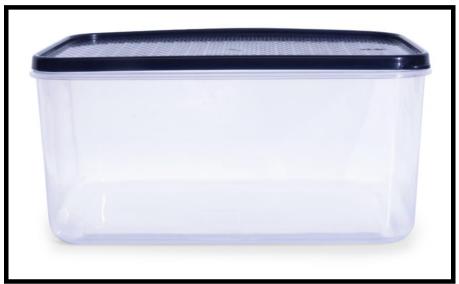


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**ORIGINAL SAMPLE** 

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APPLICANT: ALL TIME PLASTICS PVT.LTD. PLOT NO. 377/1/1&2), KACHIGAM, CHAR RASTA, DAMAN - 396210

#### ATTN: ZARIR PATEL

## SAMPLE DESCRIPTION : POLKA CONTAINER 513 (4500 ML) (ASSORTED)

DATE RECEIVED	: 25 <sup>th</sup> JULY, 2021
BUYER'S NAME	:
BUYING AGENT/ CONTACT	:
ITEM CODE	: 408432-24
HSN CODE	: 39241090
BARCODE	: 8902084041912
COLOR	: MOONLIGHT
END USE	:
COUNTRY OF ORIGIN	:
COUNTRY OF DESTINATION	:
MANUFACTURER'S NAME	: ALL TIME PLASTICS PVT. LTD.

**TESTS CONDUCTED:** AS PER THE REQUEST BY THE APPLICANT. FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

# CONCLUSION:

TESTED SAMPLE	STANDARD	<u>RESULT</u>
	<b>TOTAL LEAD CONTENT</b> (WITH REFERENE TO REGULATION (EC) NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63)	М
	<b>TOTAL CADMIUM CONTENT</b> (AS PER EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23)	М
	<b>BISPHENOL-A CONTENT TEST</b> (BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)	М
	OVERALL MIGRATION (IS 9845)	М
SUBMITTED SAMPLE	SPECIFIC MIGRATION OF HEAVY METALS (IS 9845)	М
	<b>COLOUR MIGRATION TEST:</b> (AS PER TEST METHOD: IS 9845)	М
	<b>DISHWASHER SAFE TEST</b> (AS PER IN-HOUSE TEST METHOD)	М
	MICROWAVE SAFE TEST (IN-HOUSE TEST METHOD)	М
	FREEZER SAFE TEST (IN-HOUSE TEST METHOD)	М
	AIR TIGHT TEST (IN-HOUSE TEST METHOD)	М

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NOTE: M = MEET CLIENT'S REQUIREMENT # = NO SPECIFIED REQUIREMENT F = BELOW CLIENT'S REQUIREMENT N/A = NOT APPLICABLE

REMARK: AS PER SUPPLIER DECLARATION SAME MATERIAL HAS BEEN USED & TESTED IN REPORT NO. DELH21009914, HENCE TEST RESULT HAS BEEN REFERRED FROM THE SAME REPORT.

REVISION REMARK: TEST REPORT HAS BEEN REVISE TO ADD AIR TIGHT TEST AS PER APPLICANT'S REQUEST.

FOR INTERTEK INDIA PVT. LTD

Sodame

SANJAY SADANA TECHNICAL MANAGER – HARDLINE

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#### **TEST CONDUCTED:**

## 1. TOTAL LEAD CONTENT IN SUBSTRATE

TEST REGULATION: WITH REFERENCE TO EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63

TEST METHOD: ANALYSIS WAS PERFOMRED BY ICP-MS/AAS

TESTED SAMPLE	<u>RESULT (ppm)</u>	<b><u>CLIENT'S REQUIREMENT</u></b>
SUBMITTED SAMPLE	(Transparent + moonlight) plastic: <10ppm	< 500 ppm
<b>REMARK:</b> ND = NOT I	DETECTE	

DETECTION LIMIT = 10 PPM

\*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 63

#### 2. TOTAL CADMIUM CONTENT IN SUBSTRATE

TEST REGULATION: EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23 TEST METHOD: WITH REF. TO EN112-ANALYSIS WAS PERFOMRED BY ICP-MS/AAS

TESTED SAMPLE	<u>RESULT (ppm)</u>	<b><u>CLIENT'S REQUIREMENT</u></b>	
SUBMITTED SAMPLE	(Transparent + moonlight) plastic: <10ppm	<100 ppm	
<b>REMARK:</b> ND = NOT DETECTED			
DETECTION LIMIT = $10 \text{ PPM}$			

DETECTION LIMIT = 10 PPM

\*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 23

#### **3. BISPHENOL-A CONTENT TEST:**

(BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)

TESTED COMPONENT	RESULTS	<b>CLIENT'S REQUIREMENT</b>
SUBMITTED SAMPLE	<b>COMPLIES</b> (Transparent + moonlight) plastic: ND	SHALL NOT CONTAIN ANY DETECTABLE LEVELS OF BISPHENOL A (BPA)

DETECTION LIMIT: 0.1 PPM



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#### 4. OVERALL MIGRATION TEST:

TEST METHOD: IS 9845

## TEST CONDITIONS AND RESULTS:

MATERIAL PUT	SIMULANT USED TEST CONDITI	TEST CONDITION	RESULT IN (mg/dm <sup>2</sup> )	MAX. LIMIT
INTO CONTACT		TEST CONDITION	[1,2]	(mg/dm²)
	DISTILLED WATER	100°C FOR 02 HOURS	<5	<10
SUBMITTED SAMPLE	3% ACITIC ACID	100°C FOR 02 HOURS	<5	<10
	N-HEPTANE	49°C FOR 30 MIN.	<5	<10

**REMARK:** <= LESS THAN RESULTS ARE GIVEN IN mg/dm<sup>2</sup>= Milligram per decimeter square

#### **TESTED COMPONENT:**

1. TRANSPARENT PLASTIC

2. MOONLIGHT LID

#### **5. SPECIFIC MIGRATION OF HEAVY METALS TEST:**

#### TEST METHOD: IS 9845

TEST CONDITION: 3% ACITIC ACID AT 100°C FOR 02 HOUR.

ELEMENT	RESULTS (mg/kg)	MAX. PERMISSIBLE LIMIT (mg/kg)
	[1,2]	(8/8/
Barium (Ba)	<0.1	1.0
Cobalt (Co)	<0.01	0.10
Copper (Cu)	<1.0	5.0
Iron (Fe)	<5.0	48.0
Lithium (Li)	<0.1	0.6
Manganese (Mn)	<0.1	0.6
Zinc (Zn)	<1.0	25.0
Antimony (Sb)	<0.02	0.04

< = LESS THAN

mg/kg = MILLIGRAM PER KILOGRAM

#### **TESTED COMPONENT:**

1. TRANSPARENT PLASTIC

2. MOONLIGHT LID

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# TEST REPORT

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#### 6. COLOUR MIGRATION TEST:

VISUAL OBSERVATION

(SIMULANTS USED AS PER TEST METHOD: IS 9845)

## **TEST CONDITIONS AND RESULTS:**

MATERIAL PUT INTO CONTACT	SIMULANT USED	TEST CONDITION	RESULT [1]	MAX. LIMIT
	DISTILLED WATER	100°C FOR 02 HOURS	NO COLOUR MIGRATED	THERE SHALL BE NO COLOR MIGRATED
SUBMITTED SAMPLE	3% ACITIC ACID	100°C FOR 02 HOURS	NO COLOUR MIGRATED	THERE SHALL BE NO COLOR MIGRATED
	N-HEPTANE	49°C FOR 30 MIN.	NO COLOUR MIGRATED	THERE SHALL BE NO COLOR MIGRATED

## **TESTED COMPONENT:**

1. MOONLIGHT LID

## 7. DISHWASHER SAFE TEST:

**REFERENCE: IN-HOUSE TEST METHOD** 

#### **TESTING CONDITIONS:**

- (1) SELECTED CYCLE: NORMAL
- (2) CYCLE DURATION: 120 MINUTES (APROX.)
- (3) TEMPERATURE CONDITION: 60°C (APROX.)
- (4) DETERGENT USED: CASCADE
- (5) NO. OF CYCLES: 10 CYCLES

TESTED SAMPLE	<b>OBSERVATION</b>	<u>REQUIREMENT</u>
SUBMITTED SAMPLE	<b>COMPLIES</b> NO VISUAL CHANGE OBSERVED	SHALL NOT SHOW ANY CHIPPING, CRACKING, GLAZE CRAZING OR OTHER VISUAL CHANGE IN APPEARANCE.

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# 8. MICROWAVE SAFE TEST:

(IN-HOUSE TEST METHOD)

MICROWAVE SAFE EVALUATION:

TESTED SAMPLE	OBSERVATION	REQUIREMENT
SUBMITTED SAMPLE	COMPLIES	SHALL NOT SHOW ANY CRACKING/CRAZING, MELTING, DEFORMATION OR OTHER UNUSUAL CHANGES. TEMPRATURE OF HANDLE OR SURFACE SHALL NOT EXCEED THE FOLLOWING LIMITS. Ceramic, Glass-Ceramic or Glass: 56°C Plastic: 60°C

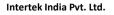
## 9. FREEZER SAFE TEST:

(IN-HOUSE TEST METHOD)

## **TESTING CONDITIONS:**

- (1) FREEZER TEMPERATURE: -18°C
- (2) FREEZER EXPOSED PERIOD: 24 HOURS

TESTED SAMPLE	OBSERVATION	REQUIREMENT
SUBMITTED SAMPLE	COMPLIES	SHALL NOT SHOW ANY CRACK/DAMAGE/DEFORMATI ON



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## **10. AIR TIGHT TEST:**

(IN-HOUSE TEST METHOD)

DURATION	SAMPLE AS RECIVED	SAMPLE AFTER FIRST WASH	<u>REQUIREMENT</u>
DAY- 0	122.7229	121.5460	
DAY- 1	122.9880	121.6726	
DAY- 2	123.2540	121.7699	-0.100/
DAY- 3	123.5162	121.9258	<0.10%
DAY- 4	123.7803	122.0510	
DAY- 5	124.0488	122.1791	
<u>D5 – D0</u> D0	0.01	0.005	

#### 

#### # END OF TEST REPORT #

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APPLICANT: ALL TIME PLASTICS PVT.LTD. PLOT NO. 377/1/1&2), KACHIGAM, CHAR RASTA, DAMAN - 396210

#### ATTN: ZARIR PATEL

## SAMPLE DESCRIPTION : POLKA CONTAINER 513 (4500 ML) (ASSORTED)

DATE RECEIVED	: 25 <sup>™</sup> JULY, 2021
BUYER'S NAME	:
BUYING AGENT/ CONTACT	:
ITEM CODE	: 408432-24
HSN CODE	: 39241090
BARCODE	: 8902084041912
COLOR	: BLUSH
END USE	:
COUNTRY OF ORIGIN	:
COUNTRY OF DESTINATION	:
MANUFACTURER'S NAME	: ALL TIME PLASTICS PVT. LTD.

**TESTS CONDUCTED:** AS PER THE REQUEST BY THE APPLICANT. FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

# CONCLUSION:

<b>TESTED SAMPLE</b>	STANDARD	<b>RESULT</b>
	<b>TOTAL LEAD CONTENT</b> (WITH REFERENE TO REGULATION (EC) NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63)	М
	<b>TOTAL CADMIUM CONTENT</b> (AS PER EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23)	М
	<b>BISPHENOL-A CONTENT TEST</b> (BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)	М
	OVERALL MIGRATION (IS 9845)	М
SUBMITTED SAMPLE	SPECIFIC MIGRATION OF HEAVY METALS (IS 9845)	М
	<b>COLOUR MIGRATION TEST:</b> (AS PER TEST METHOD: IS 9845)	М
	DISHWASHER SAFE TEST (AS PER IN-HOUSE TEST METHOD)	М
	<b>MICROWAVE SAFE TEST</b> (IN-HOUSE TEST METHOD)	М
	FREEZER SAFE TEST (IN-HOUSE TEST METHOD)	М
	AIR TIGHT TEST (IN-HOUSE TEST METHOD)	М

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NOTE: M = MEET CLIENT'S REQUIREMENT # = NO SPECIFIED REQUIREMENT F = BELOW CLIENT'S REQUIREMENT N/A = NOT APPLICABLE

REMARK: AS PER SUPPLIER DECLARATION SAME MATERIAL HAS BEEN USED & TESTED IN REPORT NO. DELH21009914, HENCE TEST RESULT HAS BEEN REFERRED FROM THE SAME REPORT.

REVISION REMARK: TEST REPORT HAS BEEN REVISE TO ADD AIR TIGHT TEST AS PER APPLICANT'S REQUEST.

FOR INTERTEK INDIA PVT. LTD

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SANJAY SADANA TECHNICAL MANAGER – HARDLINE

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#### **TEST CONDUCTED:**

## 1. TOTAL LEAD CONTENT IN SUBSTRATE

TEST REGULATION: WITH REFERENCE TO EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63

TEST METHOD: ANALYSIS WAS PERFOMRED BY ICP-MS/AAS

TESTED SAMPLE	<u>RESULT (ppm)</u>	<b>CLIENT'S REQUIREMENT</b>	
SUBMITTED SAMPLE	(Transparent + blush) plastic: <10ppm	< 500 ppm	
<b>REMARK:</b> ND = NOT I	DETECTE		

DETECTION LIMIT = 10 PPM

\*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 63

#### 2. TOTAL CADMIUM CONTENT IN SUBSTRATE

TEST REGULATION: EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23 TEST METHOD: WITH REF. TO EN112-ANALYSIS WAS PERFOMRED BY ICP-MS/AAS

TESTED SAMPLE	<u>RESULT (ppm)</u>	<b>CLIENT'S REQUIREMENT</b>	
SUBMITTED SAMPLE	(Transparent + blush) plastic: <10ppm	<100 ppm	
	DETECTED		

DETECTION LIMIT = 10 PPM

\*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 23

#### **3. BISPHENOL-A CONTENT TEST:**

(BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)

TESTED COMPONENT	RESULTS	<b>CLIENT'S REQUIREMENT</b>
SUBMITTED SAMPLE	<b>COMPLIES</b> (Transparent + blush) plastic: ND	SHALL NOT CONTAIN ANY DETECTABLE LEVELS OF BISPHENOL A (BPA)

DETECTION LIMIT: 0.1 PPM

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#### 4. OVERALL MIGRATION TEST:

TEST METHOD: IS 9845

## TEST CONDITIONS AND RESULTS:

MATERIAL PUT	SIMULANT	TEST CONDITION	RESULT IN (mg/dm <sup>2</sup> )	MAX. LIMIT
INTO CONTACT	USED	TEST CONDITION	[1,2]	(mg/dm²)
	DISTILLED WATER	100°C FOR 02 HOURS	<5	<10
SUBMITTED SAMPLE	3% ACITIC ACID	100°C FOR 02 HOURS	<5	<10
	N-HEPTANE	49°C FOR 30 MIN.	<5	<10

**REMARK:** <= LESS THAN RESULTS ARE GIVEN IN mg/dm<sup>2</sup>= Milligram per decimeter square

#### **TESTED COMPONENT:**

1. TRANSPARENT PLASTIC

2. BLUSH LID

#### **5. SPECIFIC MIGRATION OF HEAVY METALS TEST:**

#### TEST METHOD: IS 9845

TEST CONDITION: 3% ACITIC ACID AT 100°C FOR 02 HOUR.

ELEMENT	RESULTS (mg/kg)	MAX. PERMISSIBLE LIMIT (mg/kg)
	[1,2]	(8/8/
Barium (Ba)	<0.1	1.0
Cobalt (Co)	<0.01	0.10
Copper (Cu)	<1.0	5.0
Iron (Fe)	<5.0	48.0
Lithium (Li)	<0.1	0.6
Manganese (Mn)	<0.1	0.6
Zinc (Zn)	<1.0	25.0
Antimony (Sb)	<0.02	0.04

< = LESS THAN

mg/kg = MILLIGRAM PER KILOGRAM

#### **TESTED COMPONENT:**

1. TRANSPARENT PLASTIC

2. BLUSH LID

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# TEST REPORT

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#### 6. COLOUR MIGRATION TEST:

VISUAL OBSERVATION

(SIMULANTS USED AS PER TEST METHOD: IS 9845)

## **TEST CONDITIONS AND RESULTS:**

MATERIAL PUT INTO CONTACT	SIMULANT USED	TEST CONDITION	RESULT [1,2,3]	MAX. LIMIT
	DISTILLED WATER	100°C FOR 02 HOURS	NO COLOUR MIGRATED	THERE SHALL BE NO COLOR MIGRATED
SUBMITTED SAMPLE	3% ACITIC ACID	100°C FOR 02 HOURS	NO COLOUR MIGRATED	THERE SHALL BE NO COLOR MIGRATED
	N-HEPTANE	49°C FOR 30 MIN.	NO COLOUR MIGRATED	THERE SHALL BE NO COLOR MIGRATED

## **TESTED COMPONENT:**

1. BLUSH LID

## 7. DISHWASHER SAFE TEST:

**REFERENCE: IN-HOUSE TEST METHOD** 

#### **TESTING CONDITIONS:**

- (1) SELECTED CYCLE: NORMAL
- (2) CYCLE DURATION: 120 MINUTES (APROX.)
- (3) TEMPERATURE CONDITION: 60°C (APROX.)
- (4) DETERGENT USED: CASCADE
- (5) NO. OF CYCLES: 10 CYCLES

TESTED SAMPLE	<b>OBSERVATION</b>	<u>REQUIREMENT</u>
SUBMITTED SAMPLE	<b>COMPLIES</b> NO VISUAL CHANGE OBSERVED	SHALL NOT SHOW ANY CHIPPING, CRACKING, GLAZE CRAZING OR OTHER VISUAL CHANGE IN APPEARANCE.



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# 8. MICROWAVE SAFE TEST:

(IN-HOUSE TEST METHOD)

MICROWAVE SAFE EVALUATION:

TESTED SAMPLE	OBSERVATION	REQUIREMENT	
SUBMITTED SAMPLE	COMPLIES	SHALL NOT SHOW ANY CRACKING/CRAZING, MELTING, DEFORMATION OR OTHER UNUSUAL CHANGES. TEMPRATURE OF HANDLE OR SURFACE SHALL NOT EXCEED THE FOLLOWING LIMITS. Ceramic, Glass-Ceramic or Glass: 56°C Plastic: 60°C	

## 9. FREEZER SAFE TEST:

(IN-HOUSE TEST METHOD)

## **TESTING CONDITIONS:**

- (1) FREEZER TEMPERATURE: -18°C
- (2) FREEZER EXPOSED PERIOD: 24 HOURS

TESTED SAMPLE	OBSERVATION	REQUIREMENT
SUBMITTED SAMPLE	COMPLIES	SHALL NOT SHOW ANY CRACK/DAMAGE/DEFORMATI ON



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## **10. AIR TIGHT TEST:**

(IN-HOUSE TEST METHOD)

DURATION	SAMPLE AS RECIVED	SAMPLE AFTER FIRST WASH	<u>REQUIREMENT</u>
DAY- 0	122.7229	121.5460	
DAY- 1	122.9880	121.6726	
DAY- 2	123.2540	121.7699	<0.10%
DAY- 3	123.5162	121.9258	<0.10%
DAY- 4	123.7803	122.0510	
DAY- 5	124.0488	122.1791	
<u>D5 – D0</u> D0	0.01	0.005	

### 

#### **# END OF TEST REPORT #**

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