

NUMBER: DELH21013395- A

DATE : 28TH SEP, 2021



ORIGINAL SAMPLE





NUMBER: DELH21013395- A

DATE : 28TH SEP, 2021

APPLICANT: ALL TIME PLASTICS PVT.LTD.

PLOT NO. 377/1/1&2), KACHIGAM, CHAR RASTA, DAMAN - 396210

ATTN: ZARIR PATEL

SAMPLE DESCRIPTION: : NAMAK DANI (250 ML) (ASSORTED)

DATE RECEIVED : 25TH JULY, 2021

BUYER'S NAME : --BUYING AGENT/ CONTACT : --

 ITEM CODE
 : 408338-48

 HSN CODE
 : 39241090

 BARCODE
 : 8902084010413

 COLOR
 : GREY & NATURAL

END USE : -COUNTRY OF ORIGIN : -COUNTRY OF DESTINATION : --

MANUFACTURER'S NAME : ALL TIME PLASTICS PVT. LTD.

TESTS CONDUCTED: AS PER THE REQUEST BY THE APPLICANT. FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

CONCLUSION:

CONCLUSION:		
TESTED SAMPLE	<u>STANDARD</u>	RESULT
	TOTAL LEAD CONTENT (WITH REFERENE TO REGULATION (EC) NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63)	M
	TOTAL CADMIUM CONTENT (AS PER EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23)	М
	BISPHENOL-A CONTENT TEST (BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)	М
SUBMITTED SAMPLES	DISHWASHER SAFE TEST (AS PER IN-HOUSE TEST METHOD)	M
	OVERALL MIGRATION (IS 9845)	М
	SPECIFIC MIGRATION OF HEAVY METALS (IS 9845)	М
	COLOUR MIGRATION TEST (AS PER TEST METHOD: IS 9845)	М
	SPECIFIC MIGRATION OF PHTHALATES (SOLVENT EXTRACTION FOLLOWED BY GC-MSD ANALYSIS)	М

NOTE: M = MEET CLIENT'S REQUIREMENT F = BELOW CLIENT'S REQUIREMENT N/A = NOT APPLICABLE

Tel: 0124-4503400, Fax: 0124-4303592 www.Intertek.com



NUMBER: DELH21013395- A

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REMARK: AS PER SUPPLIER DECLARATION SAME MATERIAL HAS BEEN USED & TESTED IN REPORT NO. DELH21009897, HENCE TEST RESULT HAS BEEN REFERRED FROM THE SAME REPORT.

FOR INTERTEK INDIA PVT. LTD

SANJAY SADANA

Intertek India Pvt. Ltd.

Stodame

TECHNICAL MANAGER - HARDLINE



Tel: 0124-4503400,

Fax: 0124-4303592

www.Intertek.com



NUMBER: DELH21013395- A

DATE : 28TH SEP, 2021

TEST CONDUCTED:

1. TOTAL LEAD CONTENT IN SUBSTRATE

TEST REGULATION: WITH REFERENCE TO EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63

TEST METHOD: ANALYSIS WAS PERFOMRED BY ICP-MS/AAS

TESTED SAMPLE	RESULT (ppm)	CLIENT'S REQUIREMENT
SUBMITTED SAMPLE	(GREY + NATURAL) PLASTIC: <10PPM	< 500 PPM

REMARK: ND = NOT DETECTED

DETECTION LIMIT = 10 PPM

*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 63

2. TOTAL CADMIUM CONTENT IN SUBSTRATE

TEST REGULATION: EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23 TEST METHOD: WITH REF. TO EN112-ANALYSIS WAS PERFOMRED BY ICP-MS/AAS

TESTED SAMPLE	RESULT (ppm)	CLIENT'S REQUIREMENT
SUBMITTED SAMPLE	(GREY + NATURAL) PLASTIC: <10PPM	<100 PPM

REMARK: ND = NOT DETECTED

DETECTION LIMIT = 10 PPM

*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 23

3. BISPHENOL-A CONTENT TEST:

(BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)

TESTED COMPONENT	<u>RESULTS</u>	CLIENT'S REQUIREMENT
SUBMITTED SAMPLE	COMPLIES (GREY + NATURAL) PLASTIC: ND	SHALL NOT CONTAIN ANY DETECTABLE LEVELS OF BISPHENOL A (BPA)

DETECTION LIMIT: 0.1 PPM





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4. **DISHWASHER SAFE TEST:**

REFERENCE: IN-HOUSE TEST METHOD

TESTING CONDITIONS:

(1) SELECTED CYCLE: NORMAL

(2) CYCLE DURATION: 120 MINUTES (APROX.) (3) TEMPERATURE CONDITION: 60°C (APROX.)

(4) DETERGENT USED: CASCADE

(5) NO. OF CYCLES: 10 CYCLES

TESTED SAMPLE	OBSERVATION	REQUIREMENT
SUBMITTED SAMPLE	COMPLIES NO VISUAL CHANGE OBSERVED	SHALL NOT SHOW ANY CHIPPING, CRACKING, GLAZE CRAZING OR OTHER VISUAL CHANGE IN APPEARANCE.

5. OVERALL MIGRATION TEST:

TEST METHOD: IS 9845

TEST CONDITIONS AND RESULTS:

MATERIAL PUT	SIMULANT	TEST CONDITION	RESULT IN (mg/dm²)	MAX. LIMIT
INTO CONTACT	USED	TEST CONDITION	[1, 2]	(mg/dm²)
	DISTILLED WATER	70 °C FOR 02 HOURS	<5	<10
	3% ACITIC ACID	70 °C FOR 02 HOURS	<5	<10
SUBMITTED SAMPLE	10% ETHANOL	70 °C FOR 02 HOURS	<5	<10
	50% ETHANOL	70 °C FOR 02 HOURS	<5	<10
	N-HEPTANE	38°C FOR 30 MIN.	<5	<10

REMARK: <= LESS THAN

RESULTS ARE GIVEN IN mg/dm²= Milligram per decimeter square

TESTED COMPONENT:

- 1. NATURAL PLASTIC
- 2. GREY PLASTIC

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New Delhi -110044.



NUMBER: DELH21013395- A

DATE : 28TH SEP, 2021

6. SPECIFIC MIGRATION OF HEAVY METALS TEST:

TEST METHOD: IS 9845

TEST CONDITION: 3% ACITIC ACID AT 121°C FOR 02 HOUR.

ELEMENT	RESULTS (mg/kg)	MAX. PERMISSIBLE LIMIT
ELEWEN I	[1, 2]	(mg/kg)
Barium (Ba)	<0.1	1.0
Cobalt (Co)	<0.01	0.05
Copper (Cu)	<1.0	5.0
Iron (Fe)	<5.0	48.0
Lithium (Li)	<0.1	0.6
Manganese (Mn)	<0.1	0.6
Zinc (Zn)	<1.0	25.0
Antimony (Sb)	<0.02	0.04

< = LESS THAN

mg/kg = MILLIGRAM PER KILOGRAM

TESTED COMPONENT:

- 1. NATURAL PLASTIC
- 2. GREY PLASTIC

7. COLOUR MIGRATION TEST:

VISUAL OBSERVATION

(SIMULANTS USED AS PER TEST METHOD: IS 9845)

TEST CONDITIONS AND RESULTS:

MATERIAL PUT INTO CONTACT	SIMULANT USED	TEST CONDITION	RESULT [1]	MAX. LIMIT
	DISTILLED WATER	70 °C FOR 02 HOURS	NO COLOUR MIGRATED	
	3% ACITIC ACID	70 °C FOR 02 HOURS	NO COLOUR MIGRATED	
SUBMITTED SAMPLE	10% ETHANOL	70 °C FOR 02 HOURS	NO COLOUR MIGRATED	THERE SHALL BE NO COLOR MIGRATED
	50% ETHANOL	70 °C FOR 02 HOURS	NO COLOUR MIGRATED	
	N-HEPTANE	38°C FOR 30 MIN.	NO COLOUR MIGRATED	

TESTED COMPONENT:

1. GREY PLASTIC



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8.SPECIFIC MIGRATION OF PHTHALATE:

SOLVENT EXTRACTION FOLLOWED BY GC-MSD ANALYSIS

TEST RESULT:

TEST CONDITION: 3% ACITIC ACID AT 70°C FOR 02 HOUR.

	RESULT (PPM)
TESTED COMPONENTS	[1, 2]
DIBUTYL PHTHALATE (DBP)	ND
DIETHYL HEXYL PHTHALATE (DEHP)	ND
BENZYL BUTYL PHTHALATE (BBP)	ND
DI-ISO-NONYL PHTHALATE (DINP)	ND
DI-N-OCTYL PHTHALATE (DnOP)	ND
DI-ISO-DECYL PHTHALATE (DIDP)	ND

Limit: Individual Less than 0.1% (1000 ppm)

TESTED COMPONENT:

- 1. NATURAL PLASTIC
- 2. GREY PLASTIC

END OF TEST REPORT

This report is made solely on the basis of your instructions and/or information and materials supplied by you. It is not intended to be a recommendation for any particular course of action. Intertek does not accept a duty of care or any other responsibility to any person other than the Client in respect of this report and only accepts liability to the Client insofar as is expressly contained in the terms and conditions governing Intertek's provision of services to you. Intertek makes no warranties or representations either express or implied with respect to this report save as provided for in those terms and conditions. We have aimed to conduct the Review on a diligent and careful basis and we do not accept any liability to you for any loss arising out of or in connection with this report, in contract, tort, by statute or otherwise, except in the event of our gross negligence or willful misconduct.





NUMBER: DELH21013395-B

DATE : 28TH SEP, 2021



ORIGINAL SAMPLE





NUMBER: DELH21013395-B

DATE : 28TH SEP, 2021

APPLICANT: ALL TIME PLASTICS PVT.LTD.

PLOT NO. 377/1/1&2), KACHIGAM, CHAR RASTA, DAMAN - 396210

ATTN: ZARIR PATEL

SAMPLE DESCRIPTION: : NAMAK DANI (250 ML) (ASSORTED)

DATE RECEIVED : 25TH JULY, 2021

BUYER'S NAME : --BUYING AGENT/ CONTACT : --

 ITEM CODE
 : 408338-48

 HSN CODE
 : 39241090

 BARCODE
 : 8902084010413

 COLOR
 : GREY & INDIGO

END USE : -COUNTRY OF ORIGIN : -COUNTRY OF DESTINATION : --

MANUFACTURER'S NAME : ALL TIME PLASTICS PVT. LTD.

TESTS CONDUCTED: AS PER THE REQUEST BY THE APPLICANT. FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

CONCLUSION

CONCLUSION:		
TESTED SAMPLE	<u>STANDARD</u>	RESULT
	TOTAL LEAD CONTENT (WITH REFERENE TO REGULATION (EC) NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63)	М
	TOTAL CADMIUM CONTENT (AS PER EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23)	M
	BISPHENOL-A CONTENT TEST (BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)	M
SUBMITTED SAMPLES	DISHWASHER SAFE TEST (AS PER IN-HOUSE TEST METHOD)	М
	OVERALL MIGRATION (IS 9845)	M
	SPECIFIC MIGRATION OF HEAVY METALS (IS 9845)	M
	COLOUR MIGRATION TEST (AS PER TEST METHOD: IS 9845)	M
	SPECIFIC MIGRATION OF PHTHALATES (SOLVENT EXTRACTION FOLLOWED BY GC-MSD ANALYSIS)	M

NOTE: M = MEET CLIENT'S REQUIREMENT F = BELOW CLIENT'S REQUIREMENT N/A = NOT APPLICABLE





NUMBER: DELH21013395-B

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REMARK: AS PER SUPPLIER DECLARATION SAME MATERIAL HAS BEEN USED & TESTED IN REPORT NO. DELH21009897, HENCE TEST RESULT HAS BEEN REFERRED FROM THE SAME REPORT.

FOR INTERTEK INDIA PVT. LTD

SANJAY SADANA

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TECHNICAL MANAGER - HARDLINE



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Fax: 0124-4303592

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NUMBER: DELH21013395-B

: 28TH SEP, 2021 DATE

TEST CONDUCTED:

1. TOTAL LEAD CONTENT IN SUBSTRATE

TEST REGULATION: WITH REFERENCE TO EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63

TEST METHOD: ANALYSIS WAS PERFOMRED BY ICP-MS/AAS

TESTED SAMPLE	RESULT (ppm)	CLIENT'S REQUIREMENT
SUBMITTED SAMPLE	(GREY + INDIGO) PLASTIC: <10PPM	< 500 PPM

ND = NOT DETECTED REMARK:

DETECTION LIMIT = 10 PPM

*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 63

2. TOTAL CADMIUM CONTENT IN SUBSTRATE

TEST REGULATION: EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23 TEST METHOD: WITH REF. TO EN112-ANALYSIS WAS PERFOMRED BY ICP-MS/AAS

TESTED SAMPLE	RESULT (ppm)	CLIENT'S REQUIREMENT
SUBMITTED SAMPLE	(GREY + INDIGO) PLASTIC: <10PPM	<100 PPM

REMARK: ND = NOT DETECTED

DETECTION LIMIT = 10 PPM

*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 23

3. BISPHENOL-A CONTENT TEST:

(BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)

TESTED COMPONENT	<u>RESULTS</u>	CLIENT'S REQUIREMENT	
SUBMITTED SAMPLE	COMPLIES (GREY + INDIGO) PLASTIC: ND	SHALL NOT CONTAIN ANY DETECTABLE LEVELS OF BISPHENOL A (BPA)	

DETECTION LIMIT: 0.1 PPM



Tel: 0124-4503400,

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NUMBER: DELH21013395-B

DATE : 28TH SEP, 2021

4. **DISHWASHER SAFE TEST:**

REFERENCE: IN-HOUSE TEST METHOD

TESTING CONDITIONS:

(1) SELECTED CYCLE: NORMAL

(2) CYCLE DURATION: 120 MINUTES (APROX.)
(3) TEMPERATURE CONDITION: 60°C (APROX.)

(4) DETERGENT USED: CASCADE (5) NO. OF CYCLES: 10 CYCLES

TESTED SAMPLE	OBSERVATION	REQUIREMENT
SUBMITTED SAMPLE	COMPLIES NO VISUAL CHANGE OBSERVED	SHALL NOT SHOW ANY CHIPPING, CRACKING, GLAZE CRAZING OR OTHER VISUAL CHANGE IN APPEARANCE.

5. OVERALL MIGRATION TEST:

TEST METHOD: IS 9845

TEST CONDITIONS AND RESULTS:

MATERIAL PUT	SIMULANT TEST COND	TEST CONDITION	RESULT IN (mg/dm²)	MAX. LIMIT
INTO CONTACT	USED	TEST CONDITION	[1, 2]	(mg/dm²)
	DISTILLED WATER	70 °C FOR 02 HOURS	<5	<10
	3% ACITIC ACID	70 °C FOR 02 HOURS	<5	<10
SUBMITTED SAMPLE	10% ETHANOL	70 °C FOR 02 HOURS	<5	<10
	50% ETHANOL	70 °C FOR 02 HOURS	<5	<10
	N-HEPTANE	38°C FOR 30 MIN.	<5	<10

REMARK: <= LESS THAN

RESULTS ARE GIVEN IN mg/dm²= Milligram per decimeter square

TESTED COMPONENT:

- 1. INDIGO PLASTIC
- 2. GREY PLASTIC





NUMBER: DELH21013395-B

DATE : 28TH SEP, 2021

6. SPECIFIC MIGRATION OF HEAVY METALS TEST:

TEST METHOD: IS 9845

TEST CONDITION: 3% ACITIC ACID AT 121°C FOR 02 HOUR.

DI DIKIDIKO	RESULTS (mg/kg)	MAX. PERMISSIBLE LIMIT
ELEMENT	[1, 2]	(mg/kg)
Barium (Ba)	<0.1	1.0
Cobalt (Co)	<0.01	0.05
Copper (Cu)	<1.0	5.0
Iron (Fe)	<5.0	48.0
Lithium (Li)	<0.1	0.6
Manganese (Mn)	<0.1	0.6
Zinc (Zn)	<1.0	25.0
Antimony (Sb)	<0.02	0.04

< = LESS THAN

mg/kg = MILLIGRAM PER KILOGRAM

TESTED COMPONENT:

- 1. INDIGO PLASTIC
- 2. GREY PLASTIC

7. COLOUR MIGRATION TEST:

VISUAL OBSERVATION

(SIMULANTS USED AS PER TEST METHOD: IS 9845)

TEST CONDITIONS AND RESULTS:

MATERIAL PUT INTO CONTACT	SIMULANT USED	TEST CONDITION	RESULT [1,2]	MAX. LIMIT
	DISTILLED WATER	70 °C FOR 02 HOURS	NO COLOUR MIGRATED	
	3% ACITIC ACID	70 °C FOR 02 HOURS	NO COLOUR MIGRATED	
SUBMITTED SAMPLE	10% ETHANOL	70 °C FOR 02 HOURS	NO COLOUR MIGRATED	THERE SHALL BE NO COLOR MIGRATED
	50% ETHANOL	70 °C FOR 02 HOURS	NO COLOUR MIGRATED	
	N-HEPTANE	38°C FOR 30 MIN.	NO COLOUR MIGRATED	

TESTED COMPONENT:

- 1. INDIGO PLASTIC
- 2. GREY PLASTIC





NUMBER: DELH21013395-B

DATE : 28TH SEP, 2021

8.SPECIFIC MIGRATION OF PHTHALATE:

SOLVENT EXTRACTION FOLLOWED BY GC-MSD ANALYSIS

TEST RESULT:

TEST CONDITION: 3% ACITIC ACID AT 70°C FOR 02 HOUR.

	RESULT (PPM)
TESTED COMPONENTS	[1, 2]
DIBUTYL PHTHALATE (DBP)	ND
DIETHYL HEXYL PHTHALATE (DEHP)	ND
BENZYL BUTYL PHTHALATE (BBP)	ND
DI-ISO-NONYL PHTHALATE (DINP)	ND
DI-N-OCTYL PHTHALATE (DnOP)	ND
DI-ISO-DECYL PHTHALATE (DIDP)	ND

Limit: Individual Less than 0.1% (1000 ppm)

TESTED COMPONENT:

1. INDIGO PLASTIC

2. GREY PLASTIC

END OF TEST REPORT

This report is made solely on the basis of your instructions and/or information and materials supplied by you. It is not intended to be a recommendation for any particular course of action. Intertek does not accept a duty of care or any other responsibility to any person other than the Client in respect of this report and only accepts liability to the Client insofar as is expressly contained in the terms and conditions governing Intertek's provision of services to you. Intertek makes no warranties or representations either express or implied with respect to this report save as provided for in those terms and conditions. We have aimed to conduct the Review on a diligent and careful basis and we do not accept any liability to you for any loss arising out of or in connection with this report, in contract, tort, by statute or otherwise, except in the event of our gross negligence or willful misconduct.





NUMBER: DELH21013395- C

DATE : 28TH SEP, 2021



ORIGINAL SAMPLE



Intertek India Pvt. Ltd.



NUMBER : DELH21013395- C

DATE : 28TH SEP, 2021

APPLICANT: ALL TIME PLASTICS PVT.LTD.

PLOT NO. 377/1/1&2), KACHIGAM, CHAR RASTA, DAMAN - 396210

ATTN: ZARIR PATEL

SAMPLE DESCRIPTION: : NAMAK DANI (250 ML) (ASSORTED)

DATE RECEIVED : 25TH JULY, 2021

BUYER'S NAME : --BUYING AGENT/ CONTACT : --

ITEM CODE : 408338-48 HSN CODE : 39241090 BARCODE : 8902084010413

COLOR : INDIGO & NATURAL

END USE : -COUNTRY OF ORIGIN : -COUNTRY OF DESTINATION : --

MANUFACTURER'S NAME : ALL TIME PLASTICS PVT. LTD.

TESTS CONDUCTED: AS PER THE REQUEST BY THE APPLICANT. FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

CONCLUSION:

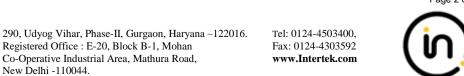
Intertek India Pvt. Ltd.

CONCLUSION:		
TESTED SAMPLE	<u>STANDARD</u>	RESULT
	TOTAL LEAD CONTENT (WITH REFERENE TO REGULATION (EC) NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63)	M
	TOTAL CADMIUM CONTENT (AS PER EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23)	М
	BISPHENOL-A CONTENT TEST (BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)	М
SUBMITTED SAMPLES	DISHWASHER SAFE TEST (AS PER IN-HOUSE TEST METHOD)	M
	OVERALL MIGRATION (IS 9845)	М
	SPECIFIC MIGRATION OF HEAVY METALS (IS 9845)	М
	COLOUR MIGRATION TEST (AS PER TEST METHOD: IS 9845)	М
	SPECIFIC MIGRATION OF PHTHALATES (SOLVENT EXTRACTION FOLLOWED BY GC-MSD ANALYSIS)	М

NOTE: M = MEET CLIENT'S REQUIREMENT F = BELOW CLIENT'S REQUIREMENT N/A = NOT APPLICABLE

REMARK: AS PER SUPPLIER DECLARATION SAME MATERIAL HAS BEEN USED & TESTED IN REPORT NO. DELH21009897, HENCE TEST RESULT HAS BEEN REFERRED FROM THE SAME REPORT.

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NUMBER: DELH21013395- C

DATE : 28TH SEP, 2021

FOR INTERTEK INDIA PVT. LTD

SANJAY SADANA

Stodame

TECHNICAL MANAGER - HARDLINE





NUMBER: DELH21013395- C

: 28TH SEP, 2021 DATE

TEST CONDUCTED:

1. TOTAL LEAD CONTENT IN SUBSTRATE

TEST REGULATION: WITH REFERENCE TO EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 63

TEST METHOD: ANALYSIS WAS PERFOMRED BY ICP-MS/AAS

TESTED SAMPLE	RESULT (ppm)	CLIENT'S REQUIREMENT
SUBMITTED SAMPLE	(NATURAL + INDIGO) PLASTIC: <10PPM	< 500 PPM

REMARK: ND = NOT DETECTED

DETECTION LIMIT = 10 PPM

*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 63

2. TOTAL CADMIUM CONTENT IN SUBSTRATE

TEST REGULATION: EC NO. 1907/2006 (REACH) AND ITS AMENDMENTS, ANNEX XVII, ENTRY 23 TEST METHOD: WITH REF. TO EN112-ANALYSIS WAS PERFOMRED BY ICP-MS/AAS

TESTED SAMPLE	RESULT (ppm)	CLIENT'S REQUIREMENT
SUBMITTED SAMPLE	(NATURAL + INDIGO) PLASTIC: <10PPM	<100 PPM

REMARK: ND = NOT DETECTED

DETECTION LIMIT = 10 PPM

*REQUIREMENT IS REFERED FROM REACH ANNEX XVII, ENTRY 23

3. BISPHENOL-A CONTENT TEST:

(BY SOLVENT EXTRACTION FOLLOWED BY LC-MS / MS)

TESTED COMPONENT	<u>RESULTS</u>	CLIENT'S REQUIREMENT
SUBMITTED SAMPLE	COMPLIES (NATURAL + INDIGO) PLASTIC: ND	SHALL NOT CONTAIN ANY DETECTABLE LEVELS OF BISPHENOL A (BPA)

DETECTION LIMIT: 0.1 PPM

Intertek India Pvt. Ltd.





NUMBER: DELH21013395- C

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4. DISHWASHER SAFE TEST:

REFERENCE: IN-HOUSE TEST METHOD

TESTING CONDITIONS:

(1) SELECTED CYCLE: NORMAL

(2) CYCLE DURATION: 120 MINUTES (APROX.)
(3) TEMPERATURE CONDITION: 60°C (APROX.)

(4) DETERGENT USED: CASCADE (5) NO. OF CYCLES: 10 CYCLES

TESTED SAMPLE	OBSERVATION	REQUIREMENT
SUBMITTED SAMPLE	COMPLIES NO VISUAL CHANGE OBSERVED	SHALL NOT SHOW ANY CHIPPING, CRACKING, GLAZE CRAZING OR OTHER VISUAL CHANGE IN APPEARANCE.

5. OVERALL MIGRATION TEST:

TEST METHOD: IS 9845

TEST CONDITIONS AND RESULTS:

MATERIAL PUT	SIMULANT TEST COND	TEST CONDITION	RESULT IN (mg/dm²)	MAX. LIMIT
INTO CONTACT	USED	TEST CONDITION	[1, 2]	(mg/dm²)
	DISTILLED WATER	70 °C FOR 02 HOURS	<5	<10
	3% ACITIC ACID	70 °C FOR 02 HOURS	<5	<10
SUBMITTED SAMPLE	10% ETHANOL	70 °C FOR 02 HOURS	<5	<10
	50% ETHANOL	70 °C FOR 02 HOURS	<5	<10
	N-HEPTANE	38°C FOR 30 MIN.	<5	<10

REMARK: <= LESS THAN

RESULTS ARE GIVEN IN mg/dm²= Milligram per decimeter square

TESTED COMPONENT:

- 1. INDIGO PLASTIC
- 2. NATURAL PLASTIC

(n)

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6. SPECIFIC MIGRATION OF HEAVY METALS TEST:

TEST METHOD: IS 9845

TEST CONDITION: 3% ACITIC ACID AT 121°C FOR 02 HOUR.

ELEMENT	RESULTS (mg/kg)	MAX. PERMISSIBLE LIMIT (mg/kg)
EDEWENT	[1, 2]	(mg/kg)
Barium (Ba)	<0.1	1.0
Cobalt (Co)	<0.01	0.05
Copper (Cu)	<1.0	5.0
Iron (Fe)	<5.0	48.0
Lithium (Li)	<0.1	0.6
Manganese (Mn)	<0.1	0.6
Zinc (Zn)	<1.0	25.0
Antimony (Sb)	<0.02	0.04

< = LESS THAN

mg/kg = MILLIGRAM PER KILOGRAM

TESTED COMPONENT:

- 1. INDIGO PLASTIC
- 2. NATURAL PLASTIC

7. COLOUR MIGRATION TEST:

VISUAL OBSERVATION

(SIMULANTS USED AS PER TEST METHOD: IS 9845)

TEST CONDITIONS AND RESULTS:

MATERIAL PUT INTO CONTACT	SIMULANT USED	TEST CONDITION	RESULT [1]	MAX. LIMIT
	DISTILLED WATER	70 °C FOR 02 HOURS	NO COLOUR MIGRATED	
	3% ACITIC ACID	70 °C FOR 02 HOURS	NO COLOUR MIGRATED	
SUBMITTED SAMPLE	10% ETHANOL	70 °C FOR 02 HOURS	NO COLOUR MIGRATED	THERE SHALL BE NO COLOR MIGRATED
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	N-HEPTANE	38°C FOR 30 MIN.	NO COLOUR MIGRATED	

TESTED COMPONENT:

1. INDIGO PLASTIC



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8.SPECIFIC MIGRATION OF PHTHALATE:

SOLVENT EXTRACTION FOLLOWED BY GC-MSD ANALYSIS

TEST RESULT:

TEST CONDITION: 3% ACITIC ACID AT 70°C FOR 02 HOUR.

	RESULT (PPM)
TESTED COMPONENTS	[1, 2]
DIBUTYL PHTHALATE (DBP)	ND
DIETHYL HEXYL PHTHALATE (DEHP)	ND
BENZYL BUTYL PHTHALATE (BBP)	ND
DI-ISO-NONYL PHTHALATE (DINP)	ND
DI-N-OCTYL PHTHALATE (DnOP)	ND
DI-ISO-DECYL PHTHALATE (DIDP)	ND

Limit: Individual Less than 0.1% (1000 ppm)

TESTED COMPONENT:

1. INDIGO PLASTIC

Intertek India Pvt. Ltd.

2. NATURAL PLASTIC

END OF TEST REPORT

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