

NUMBER DATE : DELH23002637-REV1-P : 06TH MAY, 2023



290, Udyog Vihar, Phase-II, Gurgaon, Haryana –122016. Registered Office : E-20, Block B-1, Mohan Co-Operative Industrial Area, Mathura Road, New Delhi -110044.







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APPLICANT: ALL TIME PLASTICS PVT. LTD. PLOT NO. 377/1 (1&2) & 371/1(C), KACHIGAM CHAR RASTA, BEHIND STONE QUARRY, DAMAN (U.T.) 396210

ATTN: ZARIR PATEL

SAMPLE DESCRIPTION: LOCK & SAFE CEREAL CONTAINER 3000V (3000 ML) (ASSORTED)

023

TESTS CONDUCTED:AS PER THE REQUEST BY THE APPLICANT. TOTAL LEAD CONTENT, TOTAL CADMIUM CONTENT, BISPHENOL-A CONTENT, DISHWASHER SAFE TEST, FREEZER SAFE TEST, MICROWAVE SAFE TEST, AIR LEAKAGE TEST, LEAK PROOFNESS TEST, OVERALL MIGRATION, SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS), VOLATILE ORGANIC MATTER (VOM) FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

CONCLUSION:

TESTED SAMPLE	TEST PARAMETERS/STANDARD	RESULT
	TOTAL LEAD CONTENT (With Reference to Regulation (EC) No.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63)	м
	TOTAL CADMIUM CONTENT (With Reference to Regulation (EC) NO.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23)	м
	BISPHENOL-A CONTENT (By Solvent Extraction Followed By LC-MS/MS)	м
	DISHWASHER SAFE TEST (As Per Intertek In-House Test Method (M0001-V05))	м
	FREEZER SAFE TEST (As Per Intertek In-House Test Method(M0004-V03))	м
SUBMITTED SAMPLE	MICROWAVE SAFE TEST As Per Intertek In-House Test Method (M0002-V02)	м
	AIR LEAKAGE TEST (As per client's specification)	м
	LEAK PROOFNESS TEST (As per client's specification)	#
	OVERALL MIGRATION As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)	м
	SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS) (As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.)	м
	VOLATILE ORGANIC MATTER (VOM) (With Reference To (EC) No 1935/2004)	м

NOTE: M = MEET REQUIREMENT # = NO SPECIFIED REQUIREMENT F = DO NOT MEET REQUIREMENT N/A = NOT APPLICABLE

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Note:

1.Statement of conformity is based on the Simple acceptance rule without using measurement uncertainty. 2.Laboratory reports the final test results in test report. Any additional information, if required will be provided on request.

AUTHORIZED BY FOR INTERTEK INDIA PVT. LTD.

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KAMAL SARDHANA ASST. MANAGER - HARDLINE

Testing Remark: Test results have been incorporated from report no. DELH23002637-REV1 as per applicant's request.

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TEST CONDUCTED:

1.TOTAL LEAD CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63 Method: Analysis Was Performed By ICP-MS/AAS

Tested Component	Test Result (ppm)	Requirement
	COMPLIES	
Submitted Sample	Natural Plastic: <10 ppm	500 ppm
	Silicon Gasket: <10 ppm	

Detection Limit: 10 ppm

2. TOTAL CADMIUM CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23

Method: Analysis Was Performed By ICP-OES

Tested Component	Test Result (ppm)	Requirement
	COMPLIES	
Submitted Sample	Natural Plastic: <10 ppm	100 ppm
-	Silicon Gasket: <10 ppm	

Detection Limit: 10 ppm

3.BISPHENOL-A CONTENT:

Method: By Solvent Extraction Followed By LC-MS/MS.

Tested Sample	Test Result (ppm)	Requirement
Submitted Semple	COMPLIES	Shall Not Contain Any Detectable Levels of
Submitted Sample	Not Detected	Bisphenol-A (BPA)

Detection Limit: 0.1 ppm

Tested Item: Natural plastic + Silicon Gasket

4.DISHWASHER SAFE TEST:

 Method: As Per Intertek In-House Test Method (M0001-V05)

 Test Condition:

 Selected Cycle: Normal

 Cycle Duration: 120 Minutes

 Temperature Condition: 60°C

 Detergent Used: Cascade

 No. Of cycles: 05 Cycles

 Tested Sample

 Test Results / Observer

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	COMPLIES	Shall not show any chipping, cracking, glaze crazing
	(No visual change observed)	or other visual change in appearance.





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5.FREEZER SAFE TEST:

Method: As Per Intertek In-House Test Method (M0004-V03) Test Condition: Temperature of freezer: -18°F Exposure period: 24 Hours

Tested Sample	Test Results / Observation	Requirement
	COMPLIES	No discoloration, cracking, crazing,
Submitted Sample		chipping, permanent deformation,
	deformation observed & No functionality loss observed)	No functionality loss

6.MICROWAVE SAFE TEST:

Method: As Per Intertek In-House Test Method (M0002-V02) No of cycles: 06 Cycles

Test Results / Observation	Requirement	
COMPLIES (No any chipping, cracking, crazing or other change from the original state is rated as failure observed)	No any chipping, cracking, crazing or other change from the original state is rated as failure	
	COMPLIES (No any chipping, cracking, crazing or	

7.LEAK PROOFNESS TEST

Method: As per client's specification

Tested Sample Test Results / Observation		Requirement
Submitted Sample	(No any leakage observed)	1

8.AIR LEAKAGE TEST:

Method: As per client's specification

Duration	Test Res	sults	Clientie Pequirement	
Duration	A1	A2	Client's Requirement	
DAY- 0	289.037	290.048		
DAY- 1	290.058	291.057	X < 0.10%	
DAY- 2	291.041	292.032	100% Air-Tight	
DAY- 3	292.048	293.071	0.10% ≤ x ≤0.60%	
DAY- 4	293.066	294.063	Can be Air-Tight	
DAY- 5	294.059	295.051		
<u>D5 – D0</u> D0	0.02%	0.02%	X > 0.60% Not Air Tight	
Rating	100% Air-Tight	100% Air-Tight		

Tested Item: Lock & Safe Container

A1-As received sample A2- After dishwashing

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9.0VERALL MIGRATION:

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)

Test Method: With Reference to EN 1186-1:2002 For Selection of Test Condition and Test Method.

Simulant Used	Test Condition	Test Results (mg/dm²)			Boguiroment (mg/dm ²)
Simulant Used	Test Condition	1 st Migration	2 nd Migration	3 rd Migration	Requirement (mg/dm ²)
10% Ethanol	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
3% Acetic Acid	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
95% Ethanol	60°C for 3.5 Hours	< 5.0	< 5.0	< 5.0	10
Iso-Octane	60°C for 1.5 Hours	< 5.0	< 5.0	< 5.0	10

Tested Item: Natural plastic + Lid

Note:

Result of 3rd migration < SML, and

Result of 1st migration \ge 2nd migration \ge 3rd migration after consideration of result uncertainty. Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)

10.SPECIFIC MIGRATION OF HEAVY METAL (19 ELEMENTS):

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.

Method: With Reference to 13130-1:2004, Analysis Was Performed by ICP-MS/OES.

Simulant Used: 3% Acetic Acid

Test Condition: 100°C for 2 Hours

Test Parameter		Test Result (mg/kg)		
	1 st Migration	(1 & 2) 2 nd Migration	3 rd Migration	
Barium (Ba)	<0.1	<0.1	<0.1	1.0
Aluminum (Al)	<0.1	<0.1	<0.1	1.0
Cobalt (Co)	< 0.03	< 0.03	< 0.03	0.05
Nickel (Ni)	<0.01	<0.01	<0.01	0.02
Copper (Cu)	<1	<1	<1	5.0
Iron (Fe)	<5	<5	<5	48.0
Zinc (Zn)	<1.0	<1.0	<1.0	5.0
Manganese (Mn)	<0.1	<0.1	<0.1	0.6
Lithium (Li)	<0.1	<0.1	<0.1	0.6
Chromium (Cr)	<0.01	<0.01	<0.01	0.01
Antimony (Sb)	<0.01	<0.01	<0.01	0.04
Arsenic (As)	<0.010	<0.010	<0.010	0.01
Cadmium (Cd)	<0.002	<0.002	<0.002	0.002
Lead (Pb)	<0.01	<0.01	<0.01	0.01
Mercury (Hg)	<0.01	<0.01	<0.01	0.01
Europium (Eu)	<0.01	<0.01	<0.01	
Gadolinium (Gd)	<0.01	<0.01	<0.01	
Lanthanum (La)	<0.01	<0.01	<0.01	0.05 (Sum)
Terbium (Tb)	<0.01	<0.01	<0.01	

Tested Item: Natural plastic + Lid

Note:

Result of 3rd migration < SML, and

Result of 1st migration \ge 2nd migration \ge 3rd migration after consideration of result uncertainty. Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)

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Total Quality. Assured.

TEST REPORT

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11.VOLATILE ORGANIC MATTER (VOM):

With Reference To (EC) No 1935/2004. Method: In House Test Method

lest Condition: 200°C for 4 Hours		
Tested Sample	Test Result (%)	Requirement (%)
Submitted Sample	0.45	<0.5

Tested Item: Silicone Gasket

END OF TEST REPORT

This report is made solely based on your instructions and/or information and materials supplied by you. It is not intended to be a recommendation for any course of action. Intertek does not accept a duty of care or any other responsibility to any person other than the Client in respect of this report and only accepts liability to the Client insofar as is expressly contained in the terms and conditions governing Intertek's provision of services to you. Intertek makes no warranties or representations either express or implied with respect to this report save as provided for in those terms and conditions. We have aimed to conduct the Review on a diligent and careful basis, and we do not accept any liability to you for any loss arising out of or in connection with this report, in contract, tort, by statute or otherwise, except in the event of our gross negligence or willful misconduct.

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