

 NUMBER
 :
 DELH23002928-AM

 DATE
 :
 20<sup>TH</sup> MAR, 2023



290, Udyog Vihar, Phase-II, Gurgaon, Haryana –122016. Registered Office : E-20, Block B-1, Mohan Co-Operative Industrial Area, Mathura Road, New Delhi -110044.





# intertek Total Quality. Assured.

### **TEST REPORT**

 NUMBER
 :
 DELH23002928-AM

 DATE
 :
 20<sup>TH</sup> MAR, 2023

APPLICANT: ALL TIME PLASTICS PVT. LTD. PLOT NO. 377/1 (1&2) & 371/1(C), KACHIGAM CHAR RASTA, BEHIND STONE QUARRY, DAMAN (U.T.) 396210

ATTN: ZARIR PATEL

**SAMPLE DESCRIPTION:** ELITE PREP SET (ASSORTED) (5 PC SET)

DATE RECEIVED TEST PERFORMANCE DATE BUYER'S NAME BUYING AGENT/ CONTACT ORDER NO. BAR CODE:	:	11 <sup>TH</sup> MAR, 2023 11 <sup>TH</sup> MAR, 2023 TO 15 <sup>TH</sup> MAR, 2023   8902084081383
	÷	
ORDER NO.	:	
BAR CODE:	:	8902084081383
STYLE NO.	:	HSN CODE: 39241090
COLOR	:	GREY / WHITE
END USE	:	
SEASON	:	
COUNTRY OF ORIGIN	:	
COUNTRY OF DESTINATION	:	
MANUFACTURER'S NAME	:	ALL TIME PLASTICS PVT. LTD.

TESTS CONDUCTED:AS PER THE REQUEST BY THE APPLICANT. TOTAL LEAD CONTENT, TOTAL CADMIUM CONTENT, BISPHENOL-A CONTENT, DISHWASHER SAFE TEST, FREEZER SAFE TEST, OVERALL MIGRATION, SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS) FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

#### CONCLUSION:

TESTED SAMPLE	TEST PARAMETERS/STANDARD	RESULT
	TOTAL LEAD CONTENT (With Reference to Regulation (EC) No.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63)	м
	TOTAL CADMIUM CONTENT (With Reference to Regulation (EC) NO.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23)	м
	BISPHENOL-A CONTENT (By Solvent Extraction Followed By LC-MS/MS)	м
	DISHWASHER SAFE TEST (As Per Intertek In-House Test Method (M0001-V05))	м
	FREEZER SAFE TEST (As Per Intertek In-House Test Method(M0004-V03))	м
SUBMITTED SAMPLE	OVERALL MIGRATION As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)	М
	SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS) (As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.)	м
	RESISTANCE TO CORROSION (As Per ASTM B 117: 2019 (Mod.))	#
	METAL COMPOSITION (Spectrometer Analysis)	#

#### NOTE: M = MEET REQUIREMENT # = NO SPECIFIED REQUIREMENT

F = DO NOT MEET REQUIREMENT N/A = NOT APPLICABLE

Note:

1.Statement of conformity is based on the Simple acceptance rule without using measurement uncertainty.

2.Laboratory reports the final test results in test report. Any additional information, if required will be provided on request.



Tel: 0124-4503400, Fax: 0124-4303592 www.Intertek.com



Page 2 of 7



NUMBER : DEI DATE : 20<sup>TI</sup>

: DELH23002928-AM : 20<sup>TH</sup> MAR, 2023

AUTHORIZED BY FOR INTERTEK INDIA PVT. LTD.

Kamal Saudhana

KAMAL SARDHANA ASST. MANAGER - HARDLINE

Testing Remark: The test result of Stainless-Steel Mesh has been incorporated from report no. DELH23000939 & rest of all tests results have been incorporated from report no. DELH23002928 as per applicant's request.

290, Udyog Vihar, Phase-II, Gurgaon, Haryana –122016. Registered Office : E-20, Block B-1, Mohan Co-Operative Industrial Area, Mathura Road, New Delhi -110044.







#### NUMBER : DELH23002928-AM DATE : 20<sup>TH</sup> MAR, 2023

#### TEST CONDUCTED:

#### 1.TOTAL LEAD CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63 Method: Analysis Was Performed By ICP-MS/AAS

Tested Component	Test Result (ppm)	Requirement
	COMPLIES	
Submitted Sample	Transparent + White plastic: <10 ppm	500 ppm
	Grey plastic: <10 ppm	

Detection Limit: 10 ppm

#### 2. TOTAL CADMIUM CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23 Method: Analysis Was Performed By ICP-OES

Tested Component	Test Result (ppm)	Requirement
	COMPLIES	
Submitted Sample	Transparent + White plastic: <10 ppm	100 ppm
	Grey plastic: <10 ppm	

Detection Limit: 10 ppm

#### 3.BISPHENOL-A CONTENT:

Method: By Solvent Extraction Followed By LC-MS/MS.

Tested Sample	Test Result (ppm) (1 & 2)	Requirement
Submitted Sample	COMPLIES Not Detected	Shall Not Contain Any Detectable Levels of Bisphenol-A (BPA)

Detection Limit: 0.1 ppm

Tested Item:

1.Transparent + white plastic 2.Grey Plastic

### 4.DISHWASHER SAFE TEST:

Method: As Per Intertek In-House Test Method (M0001-V05) Test Condition: Selected Cycle: Normal Cycle Duration: 120 Minutes Temperature Condition: 60°C Detergent Used: Cascade No. Of cycles: 05 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	COMPLIES	Shall not show any chipping, cracking, glaze crazing
Submitted Sample	(No visual change observed)	or other visual change in appearance.





#### 5.FREEZER SAFE TEST:

Method: As Per Intertek In-House Test Method (M0004-V03) Test Condition: Temperature of freezer: -18°F Exposure period: 24 Hours

Tested Sample	Test Results / Observation	Requirement
	COMPLIES	No discoloration, cracking, crazing,
Submitted Sample	(No discoloration, cracking, crazing, chipping, permanent	chipping, permanent deformation,
	deformation observed & No functionality loss observed)	No functionality loss

#### 6.OVERALL MIGRATION:

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)

Test Method: With Reference to EN 1186-1:2002 For Selection of Test Condition and Test Method.

Simulant Used	Test Condition	(12&3)			Requirement
		1 <sup>st</sup> Migration	2 <sup>nd</sup> Migration	3 <sup>rd</sup> Migration	(mg/dm²)
10% Ethanol	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
3% Acetic Acid	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
95% Ethanol	60°C for 3.5 Hours	< 5.0	< 5.0	< 5.0	10
Iso-Octane	60°C for 1.5 Hours	< 5.0	< 5.0	< 5.0	10

### Tested Item:

1.Transparent Plastic 2.White Plastic 3.Grey Plastic

Note:

Result of 3rd migration < SML, and Result of 1st migration  $\ge$  2nd migration  $\ge$  3rd migration after consideration of result uncertainty. Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)

290, Udyog Vihar, Phase-II, Gurgaon, Haryana –122016. Registered Office : E-20, Block B-1, Mohan Co-Operative Industrial Area, Mathura Road, New Delhi -110044.





**ICO** 

Total Quality. Assured.

ΓCK

ľ

 NUMBER
 :
 DELH23002928-AM

 DATE
 :
 20<sup>TH</sup> MAR, 2023

#### 7. SPECIFIC MIGRATION OF HEAVY METAL (19 ELEMENTS):

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.

Method: With Reference to 13130-1:2004, Analysis Was Performed by ICP-MS/OES.

Simulant Used: 3% Acetic Acid

Test Condition: 100°C for 2 Hours

Test Parameter		Test Result (mg/kg) (1,2 & 3)		Requirement (mg/kg)	
	1 <sup>st</sup> Migration	2 <sup>nd</sup> Migration	3 <sup>rd</sup> Migration		
Barium (Ba)	<0.1	<0.1	<0.1	1.0	
Aluminum (Al)	<0.1	<0.1	<0.1	1.0	
Cobalt (Co)	<0.03	< 0.03	<0.03	0.05	
Nickel (Ni)	<0.01	<0.01	<0.01	0.02	
Copper (Cu)	<1	<1	<1	5.0	
Iron (Fe)	<5	<5	<5	48.0	
Zinc (Zn)	<1.0	<1.0	<1.0	5.0	
Manganese (Mn)	<0.1	<0.1	<0.1	0.6	
Lithium (Li)	<0.1	<0.1	<0.1	0.6	
Chromium (Cr)	<0.01	<0.01	<0.01	0.01	
Antimony (Sb)	<0.01	<0.01	<0.01	0.04	
Arsenic (As)	<0.010	<0.010	<0.010	0.01	
Cadmium (Cd)	<0.002	<0.002	<0.002	0.002	
Lead (Pb)	<0.01	<0.01	<0.01	0.01	
Mercury (Hg)	<0.01	<0.01	<0.01	0.01	
Europium (Eu)	<0.01	<0.01	<0.01		
Gadolinium (Gd)	<0.01	<0.01	<0.01	]	
Lanthanum (La)	<0.01	<0.01	<0.01	0.05 (Sum)	
Terbium (Tb)	<0.01	<0.01	<0.01		

#### Tested Item:

1.Transparent Plastic 2.White Plastic 3.Grey Plastic

#### Note:

Result of 3rd migration < SML, and Result of 1st migration  $\geq$  2nd migration  $\geq$  3rd migration after consideration of result uncertainty. Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)

290, Udyog Vihar, Phase-II, Gurgaon, Haryana –122016. Registered Office : E-20, Block B-1, Mohan Co-Operative Industrial Area, Mathura Road, New Delhi -110044.







NUMBER : DELH DATE : 20<sup>TH</sup>

DELH23002928-AM 20<sup>TH</sup> MAR, 2023

#### 8.RESISTANCE TO CORROSION:

Method: As Per ASTM B 117:2019 (Mod.)

Testing Condition: (Neutral Salt Spray)

(1) Sodium Chloride (NaCl) Solution Concentration: 10.6 gm/L

(2) Fog Collection Volume:1-2 ml/hrs.

(3) pH: 6.78

(4) Chamber Temperature: 35°C

(5) Date of Loading: 30/01/2023

(6) Date of Unloading: 31/01/2023

(7) Exposure Period: 24 Hou	Irs	
Tested Sample	Observation / Test Result	Requirement
Submitted Sample	(No visual change observed)	Not Provided

Tested Item: Stainless-Steel Mesh

#### 9.METAL COMPOSITION:

Method: Spectrometer Analysis.

Sr. No	Elements	Result (%)
1	Iron	71.1
2	Chromium	18.07
3	Nickel	8.11
4	Manganese	1.67
5	Copper	0.47
6	Molybdenum	0.43

#### Tested Item: Stainless-Steel Mesh

Note: Sample was subcontracted and tested in Intertek's approved laboratory.

### 

### # END OF TEST REPORT #

This report is made solely based on your instructions and/or information and materials supplied by you. It is not intended to be a recommendation for any course of action. Intertek does not accept a duty of care or any other responsibility to any person other than the Client in respect of this report and only accepts liability to the Client insofar as is expressly contained in the terms and conditions governing Intertek's provision of services to you. Intertek makes no warranties or representations either express or implied with respect to this report save as provided for in those terms and conditions. We have aimed to conduct the Review on a diligent and careful basis, and we do not accept any liability to you for any loss arising out of or in connection with this report, in contract, tort, by statute or otherwise, except in the event of our gross negligence or willful misconduct.

