

 NUMBER
 :
 DELH23002487-C

 DATE
 :
 30<sup>TH</sup> MAR, 2023



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 NUMBER
 :
 DELH23002487-C

 DATE
 :
 30<sup>TH</sup> MAR, 2023

APPLICANT: ALL TIME PLASTICS PVT. LTD. PLOT NO. 377/1 (1&2) & 371/1(C), KACHIGAM CHAR RASTA, BEHIND STONE QUARRY, DAMAN (U.T.) 396210

ATTN: ZARIR PATEL

SAMPLE DESCRIPTION: LOCK & SAFE CONTAINER WITH MICROWAVE VENT 1500R (1500 ML) (ASSORTED)

DATE RECEIVED	:	01 <sup>ST</sup> MAR, 2023
TEST PERFORMANCE DATE	:	01 <sup>ST</sup> MAR, 2023 TO 28 <sup>TH</sup> MAR, 2023
BUYER'S NAME	:	
BUYING AGENT/ CONTACT	:	
ORDER NO.	:	
BAR CODE	:	8902084054257
STYLE NO.	:	HSN CODE: 39241090
COLOR	:	AQUIFER
END USE	:	
SEASON	:	
COUNTRY OF ORIGIN	:	
COUNTRY OF DESTINATION	:	
MANUFACTURER'S NAME	:	ALL TIME PLASTICS PVT. LTD.

TESTS CONDUCTED:AS PER THE REQUEST BY THE APPLICANT. TOTAL LEAD CONTENT, TOTAL CADMIUM CONTENT, BISPHENOL-A CONTENT, DISHWASHER SAFE TEST, OVERALL MIGRATION, SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS), FREEZER SAFE TEST, MICROWAVE SAFE TEST, VOLATILE ORGANIC MATTER (VOM), LEAK PROOFNESS TEST, AIR LEAKAGE TEST FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

#### CONCLUSION:

TESTED SAMPLE	TEST PARAMETERS/STANDARD	RESULT
	TOTAL LEAD CONTENT (With Reference to Regulation (EC) No.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63)	м
	TOTAL CADMIUM CONTENT (With Reference to Regulation (EC) NO.1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23)	М
	BISPHENOL-A CONTENT (By Solvent Extraction Followed By LC-MS/MS)	М
	DISHWASHER SAFE TEST (As Per Intertek In-House Test Method (M0001-V05))	М
	OVERALL MIGRATION As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)	М
SUBMITTED SAMPLE	SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS) (As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.)	М
	FREEZER SAFE TEST (As Per Intertek In-House Test Method(M0004-V03))	м
	MICROWAVE SAFE TEST As Per Intertek In-House Test Method (M0002-V02)	м
	VOLATILE ORGANIC MATTER (VOM) (With Reference To (EC) No 1935/2004)	м
	AIR LEAKAGE TEST (As per client's specification)	М
	LEAK PROOFNESS TEST (As per client's specification)	#

NOTE: M = MEET REQUIREMENT

#### F = DO NOT MEET REQUIREMENT

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# = NO SPECIFIED REQUIREMENT

N/A = NOT APPLICABLE

Note:

1.Statement of conformity is based on the Simple acceptance rule without using measurement uncertainty. 2.Laboratory reports the final test results in test report. Any additional information, if required will be provided on request.

AUTHORIZED BY FOR INTERTEK INDIA PVT. LTD.

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KAMAL SARDHANA ASST. MANAGER - HARDLINE

Testing Remark: Aquifer plastic test result has been incorporated from report no. DELH23002487 & rest of all test results have been incorporated from report no. DELH23002637-REV1 as per applicant's request.

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#### TEST CONDUCTED:

#### 1.TOTAL LEAD CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63 Method: Analysis Was Performed By ICP-MS/AAS

Tested Component Test Result (ppm)		Requirement
	COMPLIES	
Submitted Sample	Aquifer plastic: <10 ppm	500 ppm
	Natural Plastic: <10 ppm	500 ppm
	Silicon Gasket: <10 ppm	

Detection Limit: 10 ppm

#### 2. TOTAL CADMIUM CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23 Method: Analysis Was Performed By ICP-OES

Tested Component Test Result (ppm)		Requirement
Submitted Sample	COMPLIES	
	Aquifer plastic: <10 ppm	100 nnm
	Natural Plastic: <10 ppm	100 ppm
	Silicon Gasket: <10 ppm	

Detection Limit: 10 ppm

#### 3.BISPHENOL-A CONTENT:

**Method:** By Solvent Extraction Followed By LC-MS/MS.

Tested Sample	Test Result (ppm) (1,2 & 3)	Requirement
Submitted Sample	COMPLIES Not Detected	Shall Not Contain Any Detectable Levels of Bisphenol-A (BPA)
· ·	Not Detected	Displienti-A (DPA)

Detection Limit: 0.1 ppm

Tested Item:

1.Natural plastic

2.Silicon Gasket

3. Aquifer plastic

#### 4.DISHWASHER SAFE TEST:

 Method: As Per Intertek In-House Test Method (M0001-V05)

 Test Condition:

 Selected Cycle: Normal

 Cycle Duration: 120 Minutes

 Temperature Condition: 60°C

 Detergent Used: Cascade

 No. Of cycles: 10 Cycles

 Test Results / Observation

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	COMPLIES	Shall not show any chipping, cracking, glaze crazing
	(No visual change observed)	or other visual change in appearance.





NUMBER : DELH23002487-C DATE : 30<sup>TH</sup> MAR, 2023

#### 5.OVERALL MIGRATION:

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)

Test Method: With Reference to EN 1186-1:2002 For Selection of Test Condition and Test Method.

Simulant Used	Test Condition	Test Results (mg/dm²) (1,2 & 3)	Requirement (mg/dm²)
10% Ethanol	70°C for 2 Hours	< 5.0	10
3% Acetic Acid	70°C for 2 Hours	< 5.0	10
95% Ethanol	60°C for 2 Hours	< 5.0	10
Iso-Octane	40°C for 30 Minutes	< 5.0	10

#### Tested Item:

1.Natural plastic

2.Silicon Gasket

3. Aquifer plastic

#### 6.SPECIFIC MIGRATION OF HEAVY METAL (19 ELEMENTS):

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.

Method: With Reference to 13130-1:2004, Analysis Was Performed by ICP-MS/OES.

Simulant Used: 3% Acetic Acid

Test Condition: 70°C for 2 Hours

Test Parameter		Test Result (mg/kg) (1,2 & 3)			
	1 <sup>st</sup> Migration	1 <sup>st</sup> Migration 2 <sup>nd</sup> Migration			
Barium (Ba)	<0.1	<0.1	<0.1	1.0	
Aluminum (AI)	<0.1	<0.1	<0.1	1.0	
Cobalt (Co)	<0.03	<0.03	< 0.03	0.05	
Nickel (Ni)	<0.01	<0.01	<0.01	0.02	
Copper (Cu)	<1	<1	<1	5.0	
Iron (Fe)	<5	<5	<5	48.0	
Zinc (Zn)	<1.0	<1.0	<1.0	5.0	
Manganese (Mn)	<0.1	<0.1	<0.1	0.6	
Lithium (Li)	<0.1	<0.1	<0.1	0.6	
Chromium (Cr)	<0.01	<0.01	<0.01	0.01	
Antimony (Sb)	<0.01	<0.01	<0.01	0.04	
Arsenic (As)	<0.010	<0.010	<0.010	0.01	
Cadmium (Cd)	<0.002	<0.002	<0.002	0.002	
Lead (Pb)	<0.01	<0.01	<0.01	0.01	
Mercury (Hg)	<0.01	<0.01	<0.01	0.01	
Europium (Eu)	<0.01	<0.01	<0.01		
Gadolinium (Gd)	<0.01	<0.01	<0.01		
Lanthanum (La)	<0.01	<0.01	<0.01	0.05 (Sum)	
Terbium (Tb)	<0.01	<0.01	<0.01	1	

#### Tested Item:

1.Natural plastic

2.Silicon Gasket

3. Aquifer plastic

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#### Note:

Result of 3rd migration < SML, and Result of 1st migration  $\geq$  2nd migration  $\geq$  3rd migration after consideration of result uncertainty. Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)

#### 7.FREEZER SAFE TEST:

Method: As Per Intertek In-House Test Method(M0004-V03) Test Condition: Temperature of freezer: -18°F Exposure period: 24 Hours Test Results /

Tested Sample	Test Results / Observation	Requirement
	COMPLIES	No discoloration, cracking, crazing,
Submitted Sample	(No discoloration, cracking, crazing, chipping, permanent	chipping, permanent deformation,
	deformation observed & No functionality loss observed)	No functionality loss

#### 8.MICROWAVE SAFE TEST:

Method: As Per Intertek In-House Test Method (M0002-V02)

No of cycles: 06 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	(No any chipping, cracking, crazing or other change from the original state is rated as failure observed)	No any chipping, cracking, crazing or other change from the original state is rated as failure

#### 09.VOLATILE ORGANIC MATTER (VOM):

With Reference To (EC) No 1935/2004. Method: In House Test Method Test Condition: 200°C for 4 Hours

Tested Sample	Test Result (%)	Requirement (%)
Submitted Sample	0.45	<0.5

Tested Item: Silicone Gasket

#### 11.AIR LEAKAGE TEST:

Method: As per client's specification

Duration	Test Resu	ilts	Client's Pequirement
Duration	A1	A2	Client's Requirement
DAY- 0	289.037	290.048	
DAY- 1	290.058	291.057	X < 0.10%
DAY- 2	291.041	292.032	100% Air-Tight
DAY- 3	292.048	293.071	0.10% ≤ x ≤0.60%
DAY- 4	293.066	294.063	Can be Air-Tight
DAY- 5	294.059	295.051	
<u>D5 – D0</u> D0	0.02%	0.02%	X > 0.60% Not Air Tight
<u>Rating</u>	100% Air-Tight	100% Air-Tight	

Tested Item: Lock & Safe Container with Microwave Vent

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A1-As received sample A2- After dishwashing

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11.LEAK PROOFNESS TEST: Method: As per client's specification

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	(No any leakage observed)	1

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#### **# END OF TEST REPORT #**

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 NUMBER
 :
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 DATE
 :
 06<sup>TH</sup> MAY, 2023



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NUMBER DATE

: DELH23002487-GJ : 06<sup>TH</sup> MAY, 2023

APPLICANT: ALL TIME PLASTICS PVT. LTD. PLOT NO. 377/1 (1&2) & 371/1(C), KACHIGAM CHAR RASTA, BEHIND STONE QUARRY, DAMAN (U.T.) 396210

ATTN: ZARIR PATEL

SAMPLE DESCRIPTION: LOCK & SAFE CONTAINER WITH MICROWAVE VENT 1500R (1500 ml) (Assorted)

DATE RECEIVED	: 04 <sup>TH</sup> MAR, 2023	
TEST PERFORMANCE DATE	: 04 <sup>TH</sup> MAR, 2023 TO 05 <sup>1</sup>	<sup>H</sup> APRIL, 2023
BUYER'S NAME	:	
BUYING AGENT/ CONTACT	:	
ORDER NO.	:	
BAR CODE	: 8902084054257	
STYLE NO.	: HSN CODE: 39241090	
COLOR	: BLUSH	
END USE	:	
SEASON	:	
COUNTRY OF ORIGIN	:	
COUNTRY OF DESTINATION	:	
MANUFACTURER'S NAME	: ALL TIME PLASTICS P	VT. LTD.

TESTS CONDUCTED:AS PER THE REQUEST BY THE APPLICANT. TOTAL LEAD CONTENT, TOTAL CADMIUM CONTENT, BISPHENOL-A CONTENT, DISHWASHER SAFE TEST, FREEZER SAFE TEST, MICROWAVE SAFE TEST, AIR LEAKAGE TEST, LEAK PROOFNESS TEST, OVERALL MIGRATION, SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS), VOLATILE ORGANIC MATTER (VOM) FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGE (S).

#### CONCLUSION:

TESTED SAMPLE	TEST PARAMETERS/STANDARD	RESULT				
	TOTAL LEAD CONTENT (With Reference to Regulation (EC) No.1907/2006 (REACH) And Its Amendments, Annex					
	TOTAL CADMIUM CONTENT					
	(With Reference to Regulation (EC) NO.1907/2006 (REACH) And Its Amendments, Annex	М				
	XVII, Entry 23)					
	BISPHENOL-A CONTENT	м				
	(By Solvent Extraction Followed By LC-MS/MS)	IVI				
	DISHWASHER SAFE TEST	М				
	(As Per Intertek In-House Test Method (M0001-V05))	IVI				
	FREEZER SAFE TEST					
	(As Per Intertek In-House Test Method(M0004-V03))	M				
SUBMITTED SAMPLE	MICROWAVE SAFE TEST					
SUDMITTED SAMPLE	As Per Intertek In-House Test Method (M0002-V02)					
	AIR LEAKAGE TEST					
	(As per Intertek In-House Test Method)	М				
	LEAK PROOFNESS TEST	#				
	(As per Intertek In-House Test Method)	#				
	OVERALL MIGRATION					
	As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU	М				
	2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)					
	SPECIFIC MIGRATION OF HEAVY METALS (19 ELEMENTS)					
	(As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU					
	2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.)					
	VOLATILE ORGANIC MATTER (VOM)	М				
	(With Reference To (EC) No 1935/2004)	IVI				

NOTE: M = MEET REQUIREMENT # = NO SPECIFIED REQUIREMENT F = DO NOT MEET REQUIREMENT N/A = NOT APPLICABLE

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Note:

1.Statement of conformity is based on the Simple acceptance rule without using measurement uncertainty. 2.Laboratory reports the final test results in test report. Any additional information, if required will be provided on request.

AUTHORIZED BY FOR INTERTEK INDIA PVT. LTD.

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KAMAL SARDHANA ASST. MANAGER - HARDLINE

Testing Remark: Test results have been incorporated from report no. DELH23002487 & DELH23002637-REV1 as per applicant's request.

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# NUMBER : DELH23002487-GJ DATE : 06<sup>TH</sup> MAY, 2023

#### TEST CONDUCTED:

#### 1.TOTAL LEAD CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 63

Method: Analysis Was Performed By ICP-MS/AAS				
Tested Component	Test Result (ppm)	Requirement		
Submitted Sample	<b>COMPLIES</b> Blush Plastic : <10ppm Natural Plastic: <10 ppm Silicon Gasket: <10 ppm	500 ppm		

Detection Limit: 10 ppm

#### 2. TOTAL CADMIUM CONTENT:

Test Regulation: EC No. 1907/2006 (REACH) And Its Amendments, Annex XVII, Entry 23 Method: Analysis Was Performed By ICP-OES

Tested Component	Test Result (ppm)	Requirement
Submitted Sample	<b>COMPLIES</b> Blush Plastic: <10ppm Natural Plastic: <10 ppm	100 ppm
	Silicon Gasket: <10 ppm	

Detection Limit: 10 ppm

#### 3.BISPHENOL-A CONTENT:

**Method:** By Solvent Extraction Followed By LC-MS/MS.

Tested Sample	Test Result (ppm)	Requirement
Submitted Comple	COMPLIES	Shall Not Contain Any Detectable Levels of
Submitted Sample	Not Detected	Bisphenol-A (BPA)

Detection Limit: 0.1 ppm

#### Tested Item:

1.Blush Plastic

2.Natural plastic

3.Silicon Gasket

#### 4.DISHWASHER SAFE TEST:

Method: As Per Intertek In-House Test Method (M0001-V05) Test Condition: Selected Cycle: Normal Cycle Duration: 120 Minutes Temperature Condition: 60°C Detergent Used: Cascade No. Of cycles: 05 Cycles

Tested Sample	Test Results / Observation	Requirement	
Submitted Sample	COMPLIES	Shall not show any chipping, cracking, glaze crazing	
	(No visual change observed)	or other visual change in appearance.	

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#### 5.FREEZER SAFE TEST:

Method: As Per Intertek In-House Test Method (M0004-V03) Test Condition: Temperature of freezer: -18°F Exposure period: 24 Hours

Tested Sample	Test Results / Observation	Requirement
	COMPLIES	No discoloration, cracking, crazing,
Submitted Sample	(No discoloration, cracking, crazing, chipping, permanent	chipping, permanent deformation,
	deformation observed & No functionality loss observed)	No functionality loss

#### 6.MICROWAVE SAFE TEST:

Method: As Per Intertek In-House Test Method (M0002-V02) No of cycles: 06 Cycles

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	COMPLIES (No any chipping, cracking, crazing or other change from the original state is rated as failure observed)	No any chipping, cracking, crazing or other change from the original state is rated as failure

#### 7.LEAK PROOFNESS TEST

Method: As per Intertek In-House Test Method

Tested Sample	Test Results / Observation	Requirement
Submitted Sample	(No any leakage observed)	/

#### 8.AIR LEAKAGE TEST:

Method: As per Intertek In-House Test Method

Duration	Test Res	ults	Client's Paguirement
Duration	A1	A2	Client's Requirement
DAY- 0	289.037	290.048	
DAY- 1	290.058	291.057	X < 0.10%
DAY- 2	291.041	292.032	100% Air-Tight
DAY- 3	292.048	292.048 293.071	
DAY- 4	293.066	294.063	Can be Air-Tight
DAY- 5	294.059	295.051	
<u>D5 – D0</u> D0	0.02%	0.02%	X > 0.60% Not Air Tight
Rating	Rating100% Air-Tight100% Air-Tight		

#### Tested Item: Lock & Safe Container

A1-As received sample

A2- After dishwashing

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#### 9.OVERALL MIGRATION:

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No. 10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food)

Test Method: With Reference to EN 1186-1:2002 For Selection of Test Condition and Test Method.

Simulant Used	Test Condition	Test Results (mg/dm²)			Poquiromont (mg/dm <sup>2</sup> )
Simulant Useu	Test condition	1 <sup>st</sup> Migration	2 <sup>nd</sup> Migration	3 <sup>rd</sup> Migration	Requirement (mg/dm <sup>2</sup> )
10% Ethanol	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
3% Acetic Acid	100°C for 2 Hours	< 5.0	< 5.0	< 5.0	10
95% Ethanol	60°C for 3.5 Hours	< 5.0	< 5.0	< 5.0	10
Iso-Octane	60°C for 1.5 Hours	< 5.0	< 5.0	< 5.0	10

#### Tested Item:

1.Blush Plastic

2.Natural plastic

3.Silicon Gasket

#### Note:

Result of 3rd migration < SML, and

Result of 1st migration  $\geq$  2nd migration  $\geq$  3rd migration after consideration of result uncertainty. Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)

#### 10.SPECIFIC MIGRATION OF HEAVY METAL (19 ELEMENTS):

As Per European Commission Regulation (EC) No.1935/2004 and (EU) No.10/2011, EU 2020/1245- On Plastic Materials and Articles Intended to Come into Contact with Food.

Method: With Reference to 13130-1:2004, Analysis Was Performed by ICP-MS/OES.

Simulant Used: 3% Acetic Acid

Test Condition: 100°C for 2 Hours

Test Parameter		Test Result (mg/kg) (1 & 2)				
	1 <sup>st</sup> Migration	2 <sup>nd</sup> Migration	3 <sup>rd</sup> Migration			
Barium (Ba)	<0.1	<0.1	<0.1	1.0		
Aluminum (Al)	<0.1	<0.1	<0.1	1.0		
Cobalt (Co)	<0.03	<0.03	<0.03	0.05		
Nickel (Ni)	<0.01	<0.01	<0.01	0.02		
Copper (Cu)	<1	<1	<1	5.0		
Iron (Fe)	<5	<5	<5	48.0		
Zinc (Zn)	<1.0	<1.0	<1.0	5.0		
Manganese (Mn)	<0.1	<0.1	<0.1	0.6		
Lithium (Li)	<0.1	<0.1	<0.1	0.6		
Chromium (Cr)	<0.01	<0.01	<0.01	0.01		
Antimony (Sb)	<0.01	<0.01	<0.01	0.04		
Arsenic (As)	<0.010	<0.010	<0.010	0.01		
Cadmium (Cd)	<0.002	<0.002	<0.002	0.002		
Lead (Pb)	<0.01	<0.01	<0.01	0.01		
Mercury (Hg)	<0.01	<0.01	<0.01	0.01		
Europium (Eu)	<0.01	<0.01	<0.01	- 0.05 (Sum)		
Gadolinium (Gd)	<0.01	<0.01	<0.01			
Lanthanum (La)	<0.01	<0.01	<0.01			
Terbium (Tb)	<0.01	<0.01	<0.01	1		

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NUMBER DATE

: DELH23002487-GJ : 06<sup>TH</sup> MAY, 2023

#### Tested Item:

1.Blush Plastic 2.Natural plastic 3. Silicon Gasket

Note:

Result of 3rd migration < SML, and Result of 1st migration  $\ge$  2nd migration  $\ge$  3rd migration after consideration of result uncertainty. Result of 1st, 2nd and 3rd migration < SML when SML limit is Not Detected (ND)

#### 11.VOLATILE ORGANIC MATTER (VOM):

With Reference To (EC) No 1935/2004. Method: In House Test Method urs

	est	C	on	alt	lion	: 2	200	1.0	TO	4	HO	)L
Ι		-	-									

Tested Sample	Test Result (%)	Requirement (%)	
Submitted Sample	0.45	<0.5	

Tested Item: Silicone Gasket

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#### **# END OF TEST REPORT #**

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